



## **SPECIFICATIONS - VEHICLE MOUNTED: MODEL CM 500, 750, 1000, 1250 GPM**

The results of Waterous' advanced engineering capabilities are quality products that are thoroughly tested to meet NFPA standards and special contract provisions, while exceeding the demands of a firefighter in the field. Versatility, combined with simple operation and exclusive design features, are what separate the Waterous CM Series Fire Pump from its competitors. With performance ratings up to 1250 GPM (4750 L/min) and the flexibility to choose from a variety of intake and discharge locations and sizes, assures you the most efficient water delivery system available. The CM is also backed by a standard five-year warranty. An optional Total Protection Package (TPP-5) is available.



### **Design Features:**

The CM pump has a two-piece, horizontally-split body with intake and discharge passageways in a single casting and on the same level, providing the lowest possible height, a lower center of gravity, and more room for hose reels, hose beds and other equipment. All passageways are carefully matched to assure the very best hydraulic flow characteristics. The patented ball-type transfer valve has a floating seal design which allows sand to be flushed away to prevent the valve from sticking or jamming. The hydraulically-balanced seal assembly reduces pressure loss and improves pump efficiency. The two-piece, horizontally-split pump body design allows removal of the bottom pump cover without disturbing the main pump body mounting or any piping. After inspection or repair, there is only a single hydraulic flange to seal, which gives you the shortest possible down time. Your Waterous CM equipped apparatus

can be back in service faster than apparatus equipped with other brands of pumps.

Braided flexible graphite (BFG) packing is standard on CM pumps. These graphite rings of packing are held in place by a split-bronze gland which is fully removable and adjustable. BFG packing improves heat dissipation, reduces maintenance and minimizes shaft wear. Self-adjusting, spring-loaded mechanical seals are available to eliminate leakage and routine maintenance.

An exclusive two-piece impeller shaft allows true separation of the pump and pump transmission without disassembling either unit. This greatly reduces labor time for repair work.

### **Simple to Operate:**

At the flip of a single switch or valve the proven power shift system engages the pump, an indicating light system confirms that the shift is complete, and the patented shift lock mechanism assures that the transmission remains in PUMP.

A single control activates the complete priming system, automatically opening the priming valve and starting the primer.

A single ON-OFF control will activate the automatic relief valve system.

### **Versatility:**

The Waterous CMU pump was designed with versatility in mind. Waterous offers a complete selection of intake and discharge locations and sizes, and overall piping arrangements.

Discharge locations are available to meet any need, and sizes from 2-1/2 inches to 5 inches are available.

The extra large discharge system assures you of the most efficient water delivery system available to the fire service. The result of Waterous' advanced engineering capabilities is a quality product which has been thoroughly tested to meet NFPA and special contract provisions. Versatility combined with simple operation and exclusive design features have enabled us to continue providing the most reliable fire pumps in the industry for over 100 years

### **Industry-Leading Sales and Support**

When you purchase Waterous equipment, not only do you get quality products, you get quality service. Our expert service technicians are the best in the business and they are always happy to answer any service questions you might have.

**Sales/Applications Assistance**  
Phone: 651-450-5234 (Press 3)  
pumpsales@waterousco.com

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# SPECIFICATIONS - VEHICLE MOUNTED: MODEL CM

## Pump Specifications

### Casing

Two-piece, horizontally-split, high-tensile, close grained gray iron or bronze (optional). All passageways are carefully matched to assure the very best hydraulic flow characteristics.

### Wear Rings

Bronze, reverse-flow, labyrinth-type replaceable wear rings increase pump life and keep maintenance costs to a minimum.

### Impellers

Matched bronze impellers, balanced both mechanically and hydraulically for vibration-free operation. Flame-plated impeller hubs are available optionally to assure longer life despite the presence of abrasives in the water supply.

### Impeller Shaft

Heat-treated stainless steel is ground at all critical areas, polished under packing. An exclusive two-piece impeller shaft allows separation of the transmission from the pump without disassembling either component. This simplifies repair procedures, resulting in less down time.

### Bearings

Three deep-groove, anti-friction ball bearings, located outside the pumping chamber, give support and proper alignment to the impeller shaft assembly. Bearings are oil or grease lubricated, completely separated from the water being pumped, and protected by seal housings, flinger rings and oil seals.

### Shaft Seal

Seal housings on packed pumps are equipped with braided flexible graphite (BFG) rings held in place by a split bronze gland which is fully removable and adjustable. BFG packing improves heat dissipation, reduces maintenance and minimizes shaft wear. Self-adjusting, spring-loaded mechanical seals are available which eliminate leakage and routine maintenance.

### Flinger Rings

Located on the impeller shaft between seal housings and bearing housings, flinger rings provide added protection and keep water and foreign matter out of the bearings.

### Oil Seals

Standard lip type for lubrication and additional bearing protection from dirt and water.

### Transfer Valve

Ball-type bronze valve, in removable bronze housings with large waterways for smooth flow. Manual operation is standard, electric operation is optional. The Waterous transfer valve provides smooth transfer to either PRESSURE or VOLUME without sticking.

### Pump Characteristics

The Waterous CM pump meets or exceeds all requirements of NFPA standard.

## Pump Transmissions

### C20 Series

**Housings:** High-strength aluminum, three-piece, horizontally-split.

**Drive Ratios:** 1.27, 1.41, 1.48, 1.58, 1.69, 1.79, 1.88, 1.97, 2.03, 2.27, 2.46 and 2.73.

**Shafts:** Drive line shafts made from alloy steel forgings, hardened and ground to size, 2.35 inch 46-tooth involute spline.

### Drive and Driven Sprockets

Made of steel. All sprockets are hardened and have ground bores.

### Drive Chain

Morse HV<sup>®</sup> high-strength involute form chain.

### Bearings

Deep-groove, anti-friction ball bearings give support and proper alignment to the impeller shaft assembly. Bearings are oil-splash lubricated, completely separated from the water being pumped, and protected by a V-ring and oil seals.

### Lubrication System

An internal lubrication system delivers lubricant directly to the drive chain. This unique design eliminates the need for an external lubrication pump and auxiliary cooling.

### Shift Mechanism

Constant-mesh, two-position sliding collar that engages all teeth simultaneously. In-cab controlled pneumatic shift. An internal locking mechanism provides a positive lock in PUMP or ROAD position.

### P Series

**Housings:** Cast aluminum body

**Drive Ratios:** 1.71, 1.91, 2.05

### Drive & Driven Sprockets

Made of a steel. All sprockets are hardened and have ground bores.

### Drive Chain

Morse HV<sup>®\*\*</sup> high-strength involute form chain.

### Bearings

Anti friction ball bearings

### Optional Rear Facing Output Shaft

1-3/8-10 SAE spline for Spicer 1280 or 1310 series end yokes

## Accessories & Optional Equipment

The accessories below are available for Waterous CM pumps. For detailed information about these accessories, request each specification sheet by number.

### Total Protection Package (TPP-5)

The Total Protection Package is a comprehensive warranty that increases your standard warranty to include labor expenses to dismantle, remove and reinstall covered products or parts, F-2626.

### Pneumatic Shift

Air power allows the operator to shift to ROAD or PUMP position by actuating a simple valve. Illuminated LED's signal completion of shift from ROAD to PUMP. See Power Shift, F-1154.

### Primer

Select an electric rotary vane primer for fast, reliable priming. F-2418

### Pressure Control Systems

#### Discharge Relief Valve

Simple ON-OFF control permits placing the system in or out of operation in seconds. See Relief Valve, F-897.

#### Intake Relief Valves

The Waterous intake relief valve is designed to dump excess pressure from the inlet side of the pump. See Intake Relief Valves, F-2192.

### Corrosion Protection

Waterous offers replaceable zinc intake screens and anodes to provide corrosion protection. These items are designed to sacrifice the zinc element to galvanic corrosion. Without this protection, galvanic corrosion may damage the iron pump body and fittings.

### Overheat Protection Manager

The OPM consists of an illuminated warning light on the operator's panel whenever the pump approaches an overheat condition. F-2422

### Drain Valves

Drains all points of the pump simultaneously with the operation of a single control. F-1158

### Tank to Pump Valve

The tank to pump valve is a full-flow 3-1/2 in. diameter ball valve which is attached directly to the pump. The valve is operated by either a 90° spring detent remote control handle or an electric rotary actuator. F-2536

### Discharge Valves

The following Waterous ball-type discharge valves are available: 2-1/2 inch, 3-1/2 inch, rack and sector push-pull, worm gear and electric. Chrome-plated brass ball and hydraulically-balanced seal assembly standard. See Discharge Valves, F-1161.