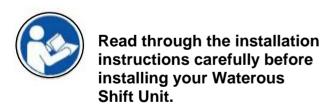


Shift Units Installation Instructions

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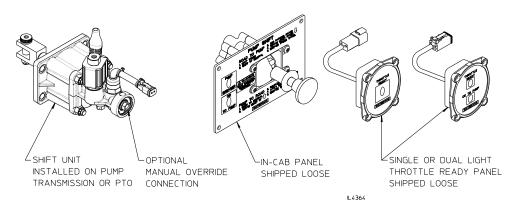
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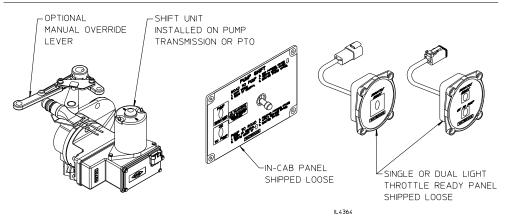
NOTE: Instructions subject to change without notice

F-1031, Section 3030 (Rev. 1/31/20)

Component Identification-



PNEUMATIC OPERATION



ELECTRIC OPERATION

MANUAL SHIFT ARM AND
LIGHT SWITCH INSTALLED ON
PUMP TRANSMISSION OR PTO

IN-CAB PANEL
SHIPPED LOOSE

THROTTLE READY PANEL
SHIPPED LOOSE

MANUAL OPERATION

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Introduction

This instruction covers the installation of shift units on Waterous fire pump transmissions and power take-off (PTO) units. Before proceeding with the installation of the shift unit, read the following instructions carefully.

Safety Information



Read through and communicate safety information to the end user of this Waterous Fire Pump, Transmission or Power Take-Off (PTO) Unit.

OEM Installation Warnings

WARNING

Unexpected Truck Movement. May result in serious personal injury or death.

Fire Pump Applications

Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in unexpected truck movement which may result in serious personal injury or death.

Power Take-Off (PTO) Applications

Failure to properly install the PTO shift control and PTO shift indicator system in the apparatus or failure to incorporate in the PTO Operator's Panel Speed Control or Automatic Engine Speed Control system may result in unexpected truck movement which may result in serious personal injury or death.

WARNING

Inability to Pump Water. May result in serious personal injury or death.

Fire Pump Applications

Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in the inability to pump water which may result in serious personal injury or death.

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Pneumatic Shift Unit Installation

C20 & C21 Series Transmissions / TC20 & TC21 Series PTO's Only

Important Notice

Engine Speed Control Interlock System

Fire Pump Applications:

The pump transmission shift control and pump shift indicator system must be installed in the apparatus in accordance with NFPA 1901 *Standard for Automotive Fire Apparatus* and incorporated in the Pump Operator's Panel Engine Speed Control Interlock System (ESCIS).

Power Take-Off (PTO) Applications:

For apparatus with electronically controlled engines and automatic chassis engines, an interlock system must be provided to prevent advancement of the engine speed at the PTO operator's panel or by an automatic speed control system unless the following conditions are satisfied:

- Parking brake is engaged
- PTO is engaged, and
- · Chassis transmission is in PTO gear

⚠ WARNING

Unexpected Truck Movement. May result in serious personal injury or death.

Fire Pump Applications

Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in unexpected truck movement which may result in serious personal injury or death.

Power Take-Off (PTO) Applications

Failure to properly install the PTO shift control and PTO shift indicator system in the apparatus or failure to incorporate in the PTO Operator's Panel Speed Control or Automatic Engine Speed Control system may result in unexpected truck movement which may result in serious personal injury or death.

⚠ WARNING

Inability to Pump Water. May result in serious personal injury or death.

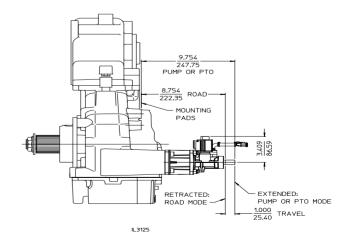
Fire Pump Applications

Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in the inability to pump water which may result in serious personal injury or death.

- Route the OEM supplied shift wiring harness to the desired mounting location. Secure the wiring to prevent chaffing or damage due to vibration (see Pages 7 & 8).
- 2. Install In-cab and "Throttle Ready" panels (see Pages 5 & 6).
- 3. Connect panel wiring to OEM supplied wiring harness (see Pages 7 & 8).
- 4. Install air lines between in-cab panel and shift unit.
 - a. Requires 80 to 120 psi operating air pressure and a minimum air capacity of 5 cubic inches.
 - b. 1/4 in. or 3/8 in. SAE J844 air brake hoses recommended for air lines (see Page 11).
- If desired, a manual override control can be installed to be used in the event of a loss of air pressure (see Page 12 and 13).

Clearance Required for Maintenance:

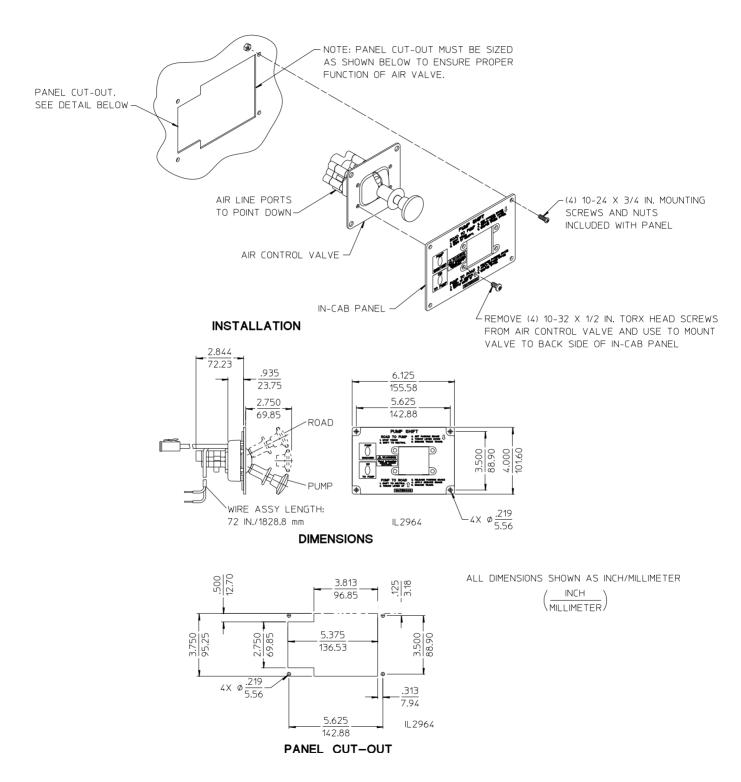
3.000 in. / 76.20 mm open space must be provided behind the shift unit to allow for removal of shift unit. See diagram below.



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Installation – In-Cab Panel Pneumatic Operation

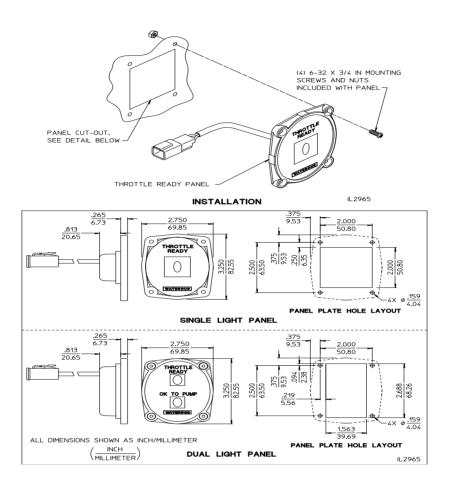


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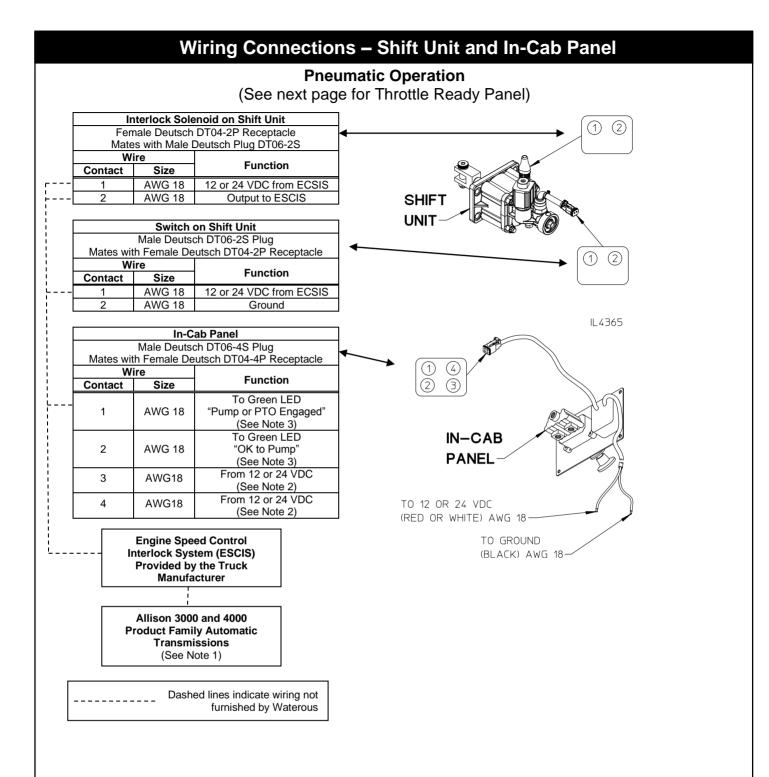
Installation - In-Cab Panel

Pneumatic Operation

(On Operator's Panel)



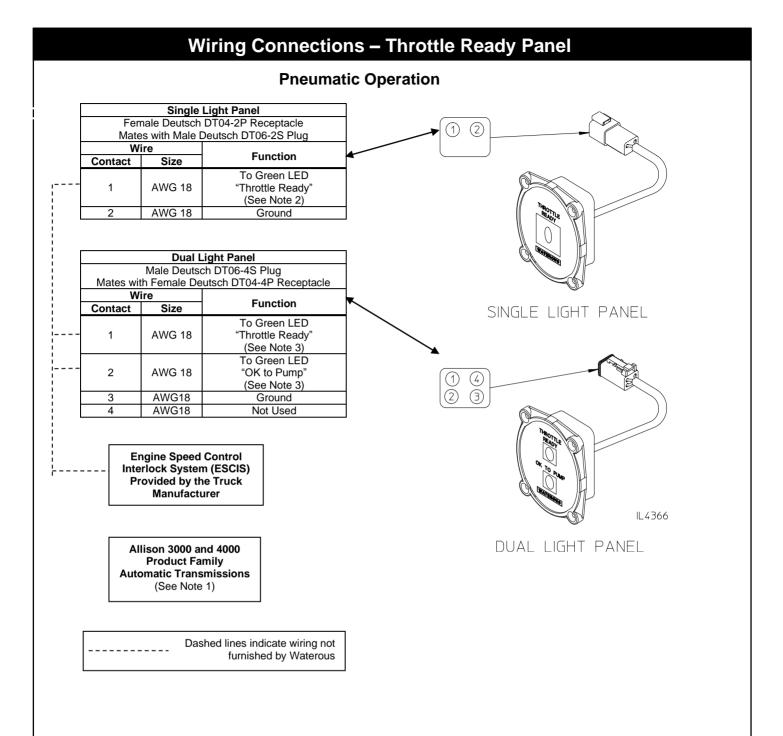
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NOTES:

- 1. For installations with Allison 3000 and 4000 Product Family Automatic Chassis Transmissions with 4th Generation Controls:
 - Allison announced that transmissions shipped after June 27, 2008 with MY09 software include enhancements that improve engagement and disengagement of split-shaft (pump) transmissions (Reference Allison Watch #373, dated October, 2008).
 - In order to ensure that these enhancements are invoked, the pump/PTO engagement switch provided on the Waterous split-shaft transmission
 must be incorporated into both the Engine Speed Control Interlock System (ESCIS) control circuit and the Allison Fire Truck Pump Mode Input
 Function J1 control circuit or Allison Pump Mode Input Function AJ1 control circuit for other PTO applications.
- 2. These 12 or 24 VDC power connections provided for potential optional use by truck manufacturer in ESCIS design.
- 3. Each LED draws 20mA. Size wires accordingly.

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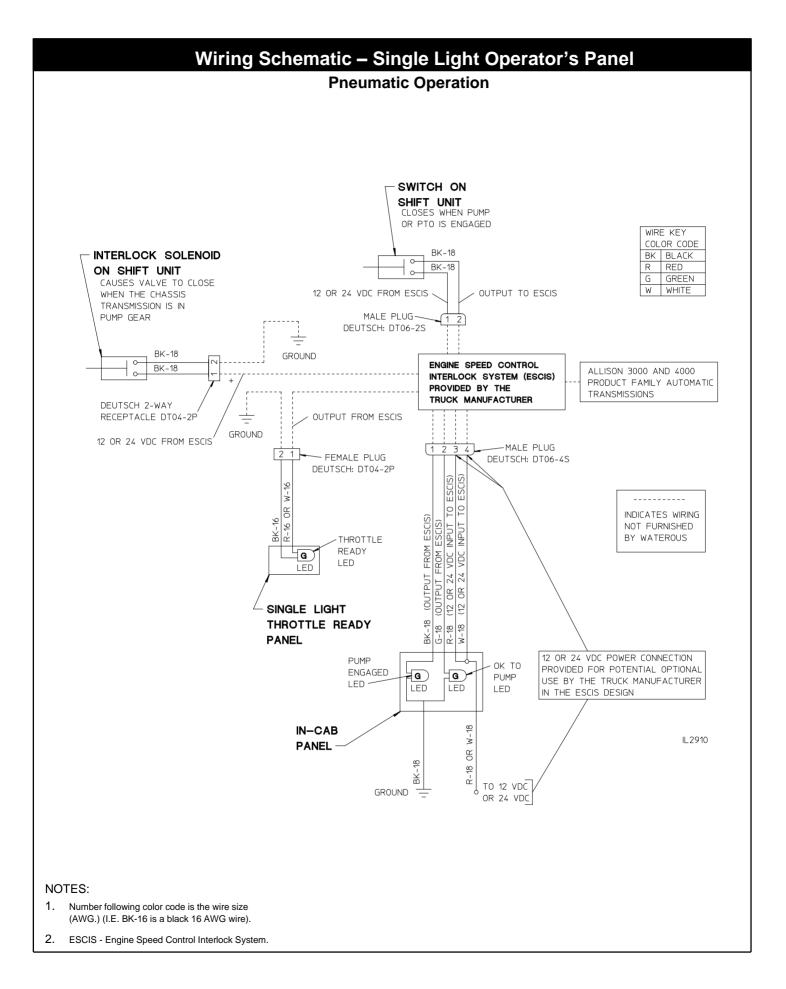


NOTES:

- 1. For installations with Allison 3000 and 4000 Product Family Automatic Chassis Transmissions with 4th Generation Controls:
 - Allison announced that transmissions shipped after June 27, 2008 with MY09 software include enhancements that improve engagement and disengagement of split-shaft (pump) transmissions (Reference Allison Watch #373, dated October, 2008).
 - In order to ensure that these enhancements are invoked, the pump/PTO engagement switch provided on the Waterous split-shaft transmission must be incorporated into both the Engine Speed Control Interlock System (ESCIS) control circuit and the Allison Fire Truck Pump Mode Input Function J1 control circuit or Allison Pump Mode Input Function AJ1 control circuit for other PTO applications.

Each LED draws 20mA. Size wires accordingly.

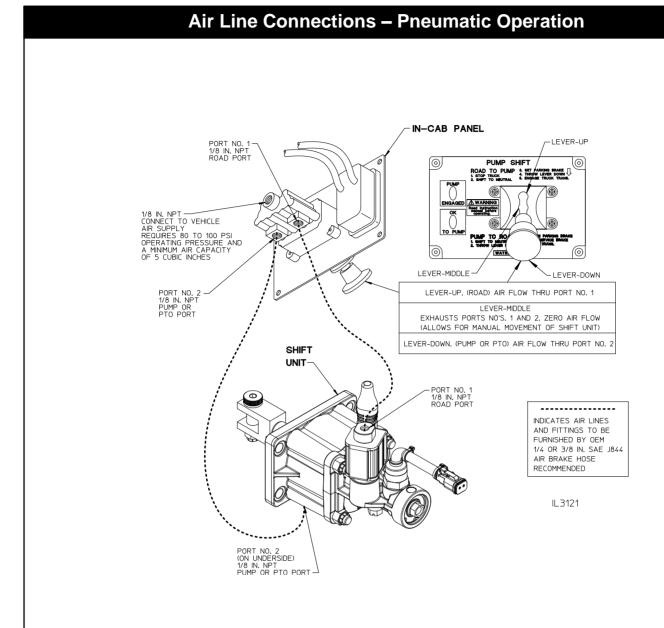
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Wiring Schematic - Dual Light Operator's Panel **Pneumatic Operation** SWITCH ON SHIFT UNIT CLOSES WHEN PUMP OR PTO IS ENGAGED WIRE KEY COLOR CODE BK-18 INTERLOCK SOLENOID BK BLACK INDICATES WIRING BK-18 RED NOT FURNISHED ON SHIFT UNIT G GREEN BY WATEROUS CAUSES VALVE TO CLOSE 12 OR 24 VDC W WHITE WHEN THE CHASSIS OUTPUT TO ESCIS FROM ESCIS TRANSMISSION IS IN -MALE PLUG PUMP GEAR DEUTSCH: DT06-2S GROUND BK-18 ALLISON 3000 AND 4000 ENGINE SPEED CONTROL INTERLOCK SYSTEM (ESCIS) PRODUCT FAMILY AUTOMATIC PROVIDED BY THE TRUCK MANUFACTURER TRANSMISSIONS DEUTSCH 2-WAY OUTPUT RECEPTACLE DT04-2P FROM ESCIS-12 OR 24 VDC FROM ESCIS -MALE PLUG DEUTSCH: DT06-4S MALE PLUG GROUND DEUTSCH: DT06-4S ESCIS) NOT USED THROTTLE READY (OUTPUT FROM 일일 (OUTPUT FROM COUTPUT FROM VDC VDC 24 (OUTPUT R R 12 OR 24 VDC POWER CONNECTION PROVIDED FOR POTENTIAL OPTIONAL OK TO PUMP (12 USE BY THE TRUCK MANUFACTURER BK-18 IN THE ESCIS DESIGN G-18 R-18 W-18 IN-CAB PANEL PUMP OPERATORS 9 W-18 BK-18 R-18 ENGAGED ок то PANEL LED **a** G) PUMP LED THROTTLE READY ок то LED G) G PUMP LED LED LED IN-CAB **PANEL** S. R-18 ¥. DUAL LIGHT TO 12 VDC GROUND OR 24 VDC THROTTLE READY, OK TO PUMP IL2910-1 **PANEL** NOTES: Number following color code is the wire size (AWG.) (I.E. BK-16 is a black 16 AWG wire). ESCIS - Engine Speed Control Interlock System.

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Manual Override - Pneumatic Operation

(Use is Optional)

Optional Manual Override

If desired, manual override controls can be installed so that in the event of a malfunction, the pump transmission or PTO can be operated from the cab, control panel or other location.

To override the pneumatic shift, the air valve must be placed in the center position to exhaust the air pressure. After air pressure is exhausted, the transmission can be manually shifted with the use of a rod or cable.

CAUTION

The use of a manual override control must maintain full functional capabilities of the pump or PTO shaft indicator system and the pump or PTO Operator's Panel Engine Speed Control Interlock System (ESCIS).

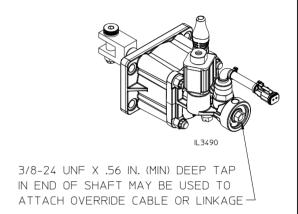
Connection of Override Cable or Linkage

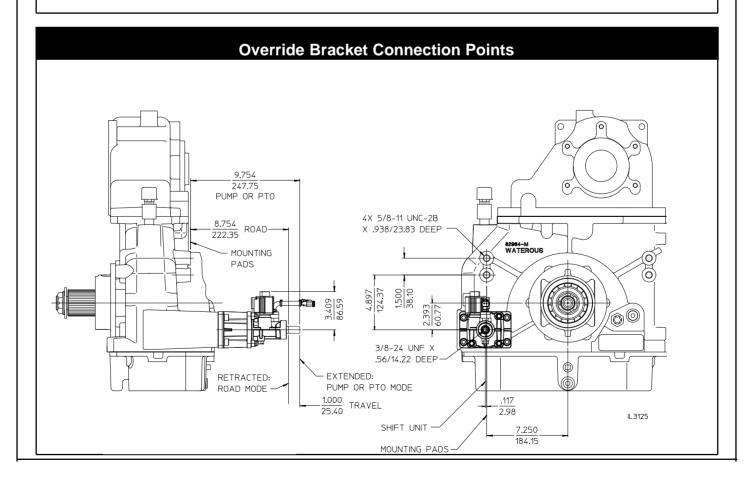
CAUTION

Provisions should be made to lock linkage or cable in PUMP/PTO mode once shift is completed manually.

Install linkage or cable so that a maximum force applied to the shift unit will not exceed 100 lbs.

During normal shift operation with air pressure, the override rod or cable will move. The drag on the rod or cable should be minimized, 10 lb max. drag is recommended.

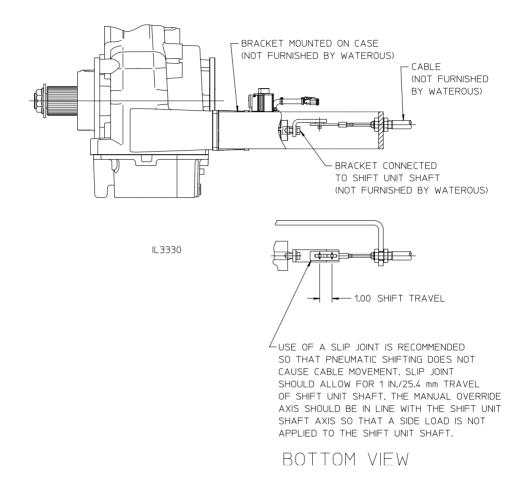




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Manual Override - Pneumatic Operation

(Use is Optional)



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Electric Shift Unit Installation

WB Series Transmissions and TML, TMR Series PTO's Only

Important Notice

Engine Speed Control Interlock System

Fire Pump Applications:

The pump transmission shift control and pump shift indicator system must be installed in the apparatus in accordance with NFPA 1901 *Standard for Automotive Fire Apparatus* and incorporated in the Pump Operator's Panel Engine Speed Control Interlock System (ESCIS).

Power Take-Off (PTO) Applications:

For apparatus with electronically controlled engines and automatic chassis engines, an interlock system must be provided to prevent advancement of the engine speed at the PTO operator's panel or by an automatic speed control system unless the following conditions are satisfied:

- Parking brake is engaged
- · PTO is engaged, and
- Chassis transmission is in PTO gear

WARNING

Unexpected Truck Movement. May result in serious personal injury or death.

Fire Pump Applications

Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in unexpected truck movement which may result in serious personal injury or death.

Power Take-Off (PTO) Applications

Failure to properly install the PTO shift control and PTO shift indicator system in the apparatus or failure to incorporate in the PTO Operator's Panel Speed Control or Automatic Engine Speed Control system may result in unexpected truck movement which may result in serious personal injury or death.

⚠ WARNING

Inability to Pump Water. May result in serious personal injury or death.

Fire Pump Applications

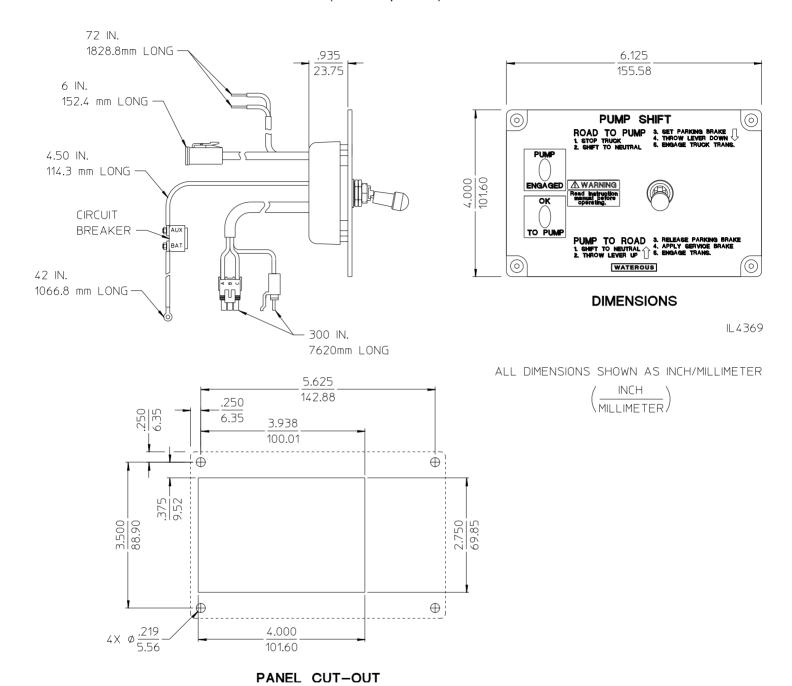
Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in the inability to pump water which may result in serious personal injury or death.

- Route the shift wiring harness to the desired mounting location. Secure the wiring to prevent chaffing or damage due to vibration (see Pages 17 & 18).
- 2. Install In-Cab Panel and Throttle Ready Panel (see Pages 15 & 16).
- 3. If desired, a manual override control can be installed to be used in the event of a malfunction, the pump transmission can be operated from the cab, control panel or other location (see Page 21).

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Installation - In-Cab Panel

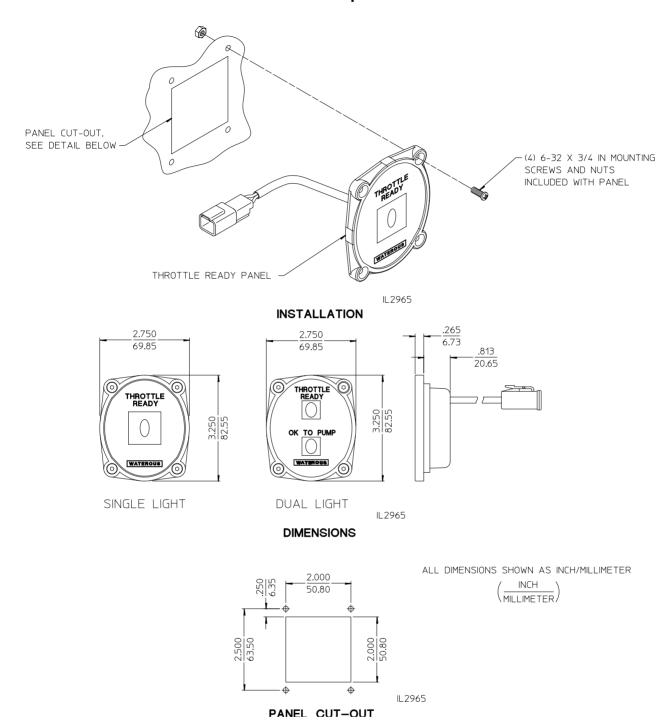
(Electric Operation)



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Installation - Throttle Ready Panel

Electric Operation



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Wiring Connections - Throttle Ready Panel **Electric Operation Switch on Shift Unit** Male Deutsch DT06-2S Plug Mates with Female Deutsch DT04-2P Receptacle Wire **Function** Contact Size Color SHIFT AWG 18 White 12 or 24 VDC from ESCIS AWG 18 Black Output to ESCIS UNIT In-Cab Panel Male Deutsch DT06-4S Plug Mates with Female Deutsch DT04-4P Receptacle **Function** Contact Size To Green LED ELECTRIC MOTOR **AWG 18** O IN-CAB PANEL 1 "Pump or PTO Engaged" (SEE NOTE 4) (See Note 3) IN-CAB To Green LED 2 AWG 18 "OK to Pump" PANEL (See Note 3) From 12 or 24 VDC AWG18 3 TO 12 OR 24 VDC (See Note 2) (RED OR WHITE) 4 AWG18 From 12 or 24 VDC AWG 18 (See Note 2) **Engine Speed Control** Interlock System (ESCIS) Provided by the Truck GRELIT TO GROUND Manufacturer BREAKER (BLACK) AWG 18

TO 12 OR 24 VDC

NO. 10 RING TERMINAL

(BLACK) AWG 14.

TO RECEPTACLE

ON SHIFT UNIT

E 4367

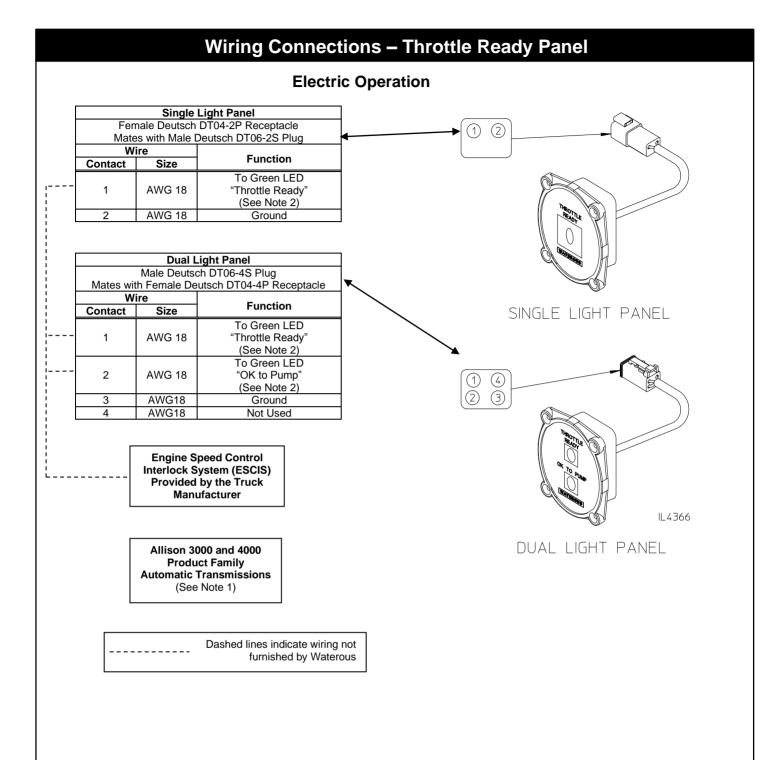
Allison 3000 and 4000 Product Family Automatic Transmissions (See Note 1)

Dashed lines indicate wiring not furnished by Waterous

NOTES:

- For installations with Allison 3000 and 4000 Product Family Automatic Chassis Transmissions with 4th Generation Controls:
 - Allison announced that transmissions shipped after June 27, 2008 with MY09 software include enhancements that improve engagement and disengagement of split-shaft (pump) transmissions (Reference Allison Watch #373, dated October, 2008).
 - In order to ensure that these enhancements are invoked, the pump/PTO engagement switch provided on the Waterous split-shaft transmission
 must be incorporated into both the Engine Speed Control Interlock System (ESCIS) control circuit and the Allison Fire Truck Pump Mode Input
 Function J1 control circuit or Allison Pump Mode Input Function AJ1 control circuit for other PTO applications.
- 2. These 12 or 24 VDC power connections provided optional use by truck manufacturer in ESCIS design.
- 3. Each LED draws 20mA. Size wires accordingly.
- 4. Current draw for the shift unit electric motor is 20 amps when the shift cycle is initiated (this lasts for approximately one second) and decreases to 10 amps for the remainder of the cycle

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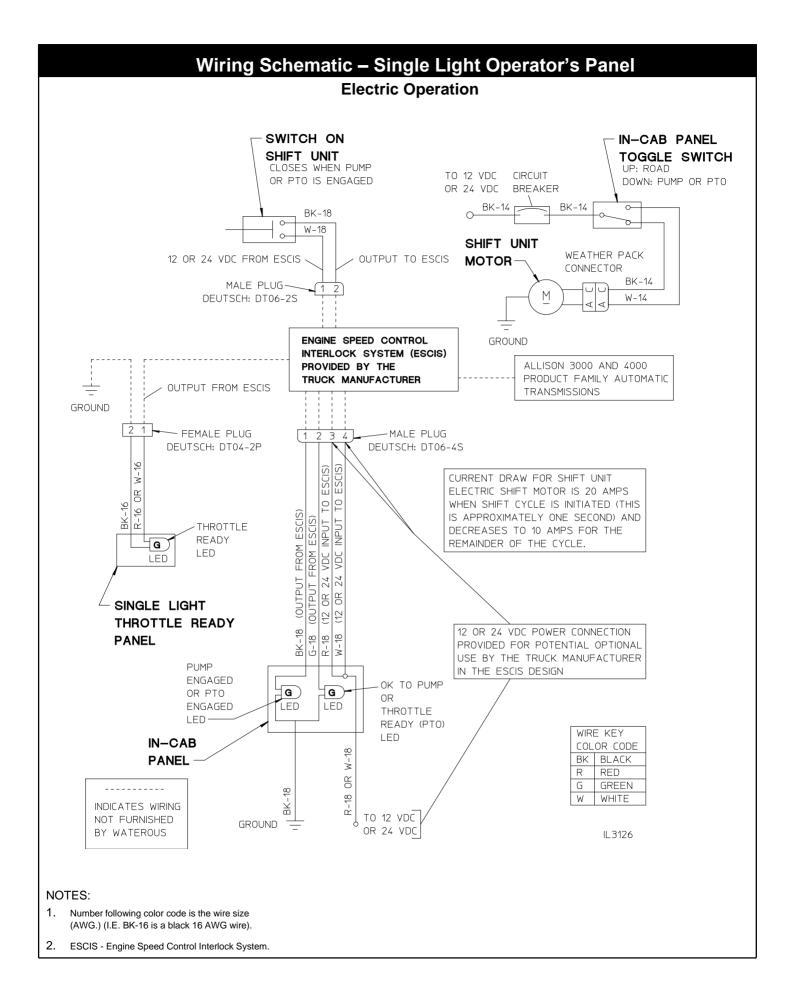


NOTES:

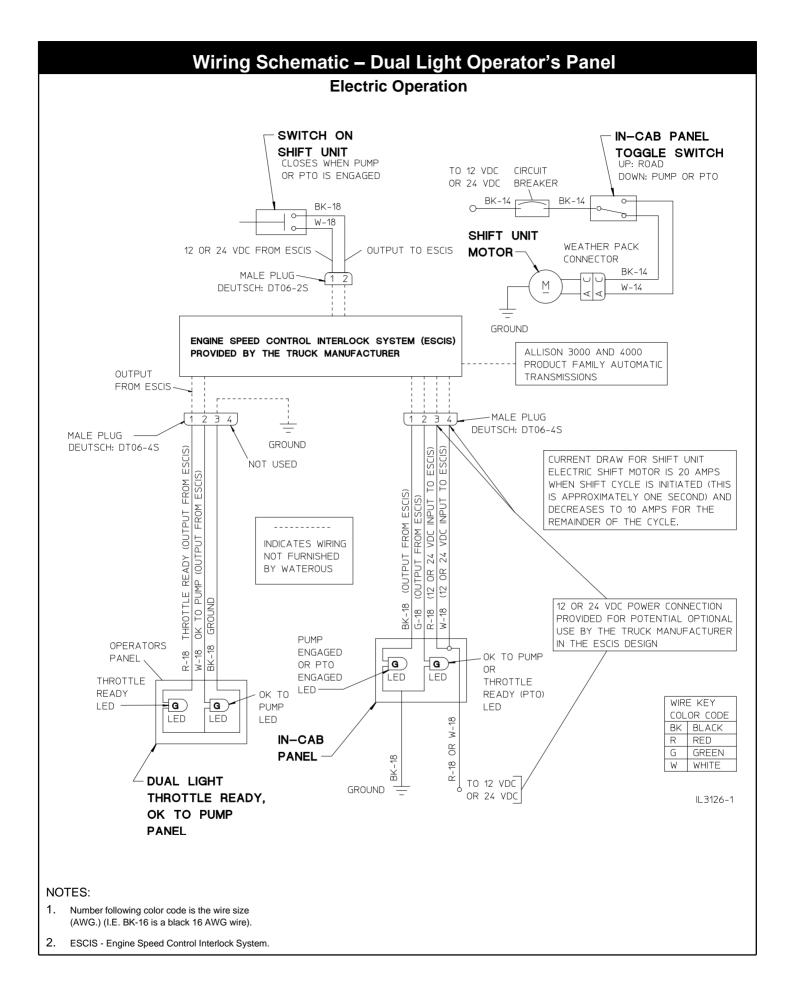
- 1. For installations with Allison 3000 and 4000 Product Family Automatic Chassis Transmissions with 4th Generation Controls:
 - Allison announced that transmissions shipped after June 27, 2008 with MY09 software include enhancements that improve engagement and disengagement of split-shaft (pump) transmissions (Reference Allison Watch #373, dated October, 2008).
 - In order to ensure that these enhancements are invoked, the pump/PTO engagement switch provided on the Waterous split-shaft transmission
 must be incorporated into both the Engine Speed Control Interlock System (ESCIS) control circuit and the Allison Fire Truck Pump Mode Input
 Function J1 control circuit or Allison Pump Mode Input Function AJ1 control circuit for other PTO applications.

2. Each LED draws 20mA. Size wires accordingly.

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Optional Manual Override - Electric Shift

NOTE: The use of a manual override control must maintain full functional capability of the pump shift indicator system and the Pump Operator's Panel Engine Speed Control Interlock System (ESCIS).

Two rods are required to override the shift unit: one to disengage the shift unit cam and the other to operate the shift arm on the transmission. Note that the instructions below cover the routing of the control rods to the control panel on the left side of the apparatus.

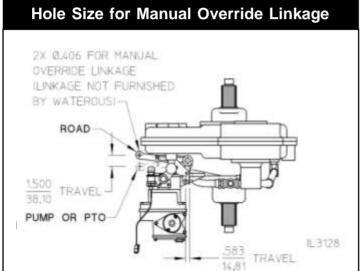
- Determine locations for the control rod handles on the control panel or other location. Be sure no obstructions interfere with the rod operation. Drill holes and install rubber grommets (if desired).
- Install the manual shift rod between the control panel and the shift arm on the transmission. Connect the rod

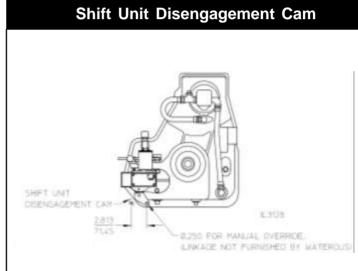
to the shift arm with 3/8 inch ball joint or similar device which will permit the rod to swivel freely on the arm.

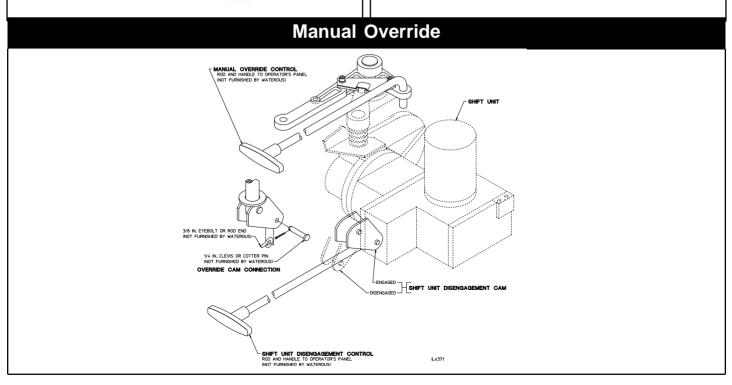
NOTE: The rod will move during electric shift operation; therefore, reduce drag on the rod.

3. The cams underneath the electric shift unit swivel with the vertical shift shaft whenever the electric shift is operated. The cams must be rotated in a vertical plane in order to disengage the electric actuator. One of the easiest ways of attaching the rod to the cam is to use a 3/8 inch eyebolt or rod end; since the diameter of the clevis pin is 1/4 inch, the eyebolt or rod end will be enough oversize to permit the cams to swivel horizontally with the shaft when the shift is operated.

NOTE: Install override linkage so that the maximum force applied to the long arm of the lever will not exceed 300 lbs / 136 kg.







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Important Notice

Engine Speed Control Interlock System

Fire Pump Applications:

The pump transmission shift control and pump shift indicator system must be installed in the apparatus in accordance with NFPA 1901 *Standard for Automotive Fire Apparatus* and incorporated in the Pump Operator's Panel Engine Speed Control Interlock System (ESCIS).

Power Take-Off (PTO) Applications:

For apparatus with electronically controlled engines and automatic chassis engines, an interlock system must be provided to prevent advancement of the engine speed at the PTO operator's panel or by an automatic speed control system unless the following conditions are satisfied:

- · Parking brake is engaged
- PTO is engaged, and
- · Chassis transmission is in PTO gear

⚠ WARNING

Unexpected Truck Movement. May result in serious personal injury or death.

Fire Pump Applications

Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in unexpected truck movement which may result in serious personal injury or death.

Power Take-Off (PTO) Applications

Failure to properly install the PTO shift control and PTO shift indicator system in the apparatus or failure to incorporate in the PTO Operator's Panel Speed Control or Automatic Engine Speed Control system may result in unexpected truck movement which may result in serious personal injury or death.

⚠ WARNING

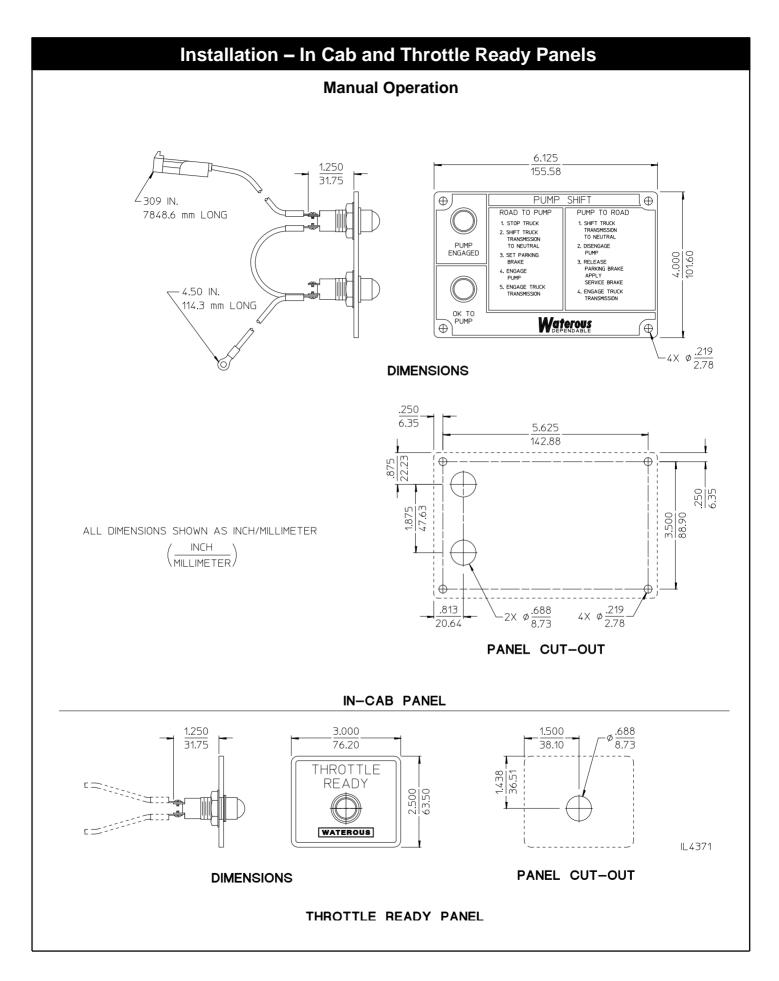
Inability to Pump Water. May result in serious personal injury or death.

Fire Pump Applications

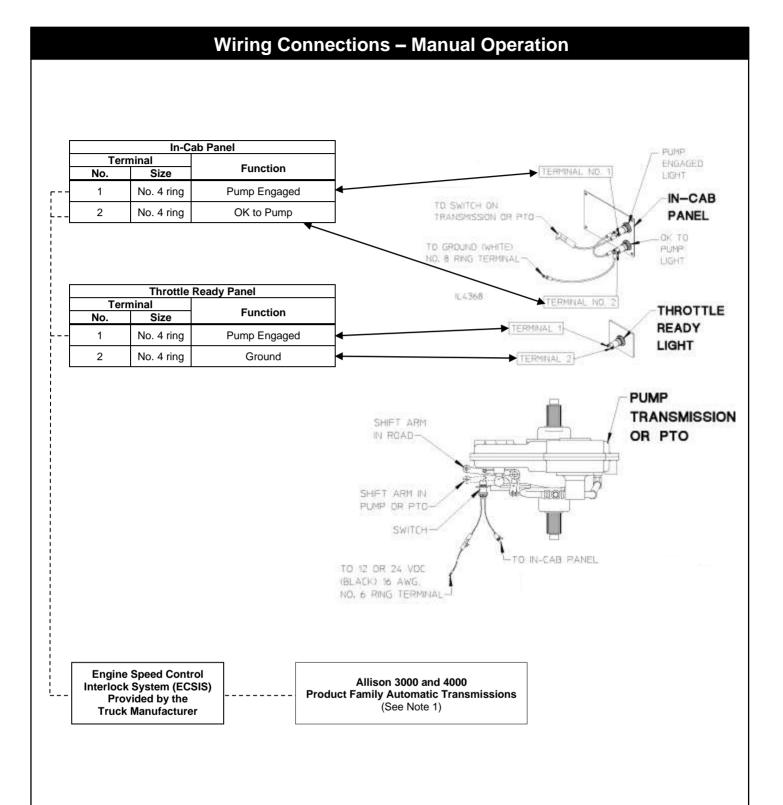
Failure to properly install the pump shift control and pump shift indicator system in the apparatus or failure to incorporate in the Pump Operator's Panel Engine Speed Interlock System may result in the inability to pump water which may result in serious personal injury or death.

- 1. Install a suitable linkage which will permit operation from the cab, control panel or other location (see Page 26).
 - Determine locations for the control rod handles on the panel. Drill holes and install grommets (if desired). Ensure that no obstructions interfere with rod operation.
 - b. Install shift linkage so that the maximum force applied to the long arm of the shift lever will not exceed 300 lbs / 136 kg.
 - c. Connect the rod to the shift arm with a 3/8 in. ball joint or similar device which will permit the rod to swivel freely on the arm.
- Route the shift wiring harness to the desired mounting location. Secure the wiring to prevent chaffing or damage due to vibration.
- 3. Install In-Cab and Throttle Ready panels (see Pages 22 and 23).
- Connect panel wiring to OEM supplied wiring (see Page 24).

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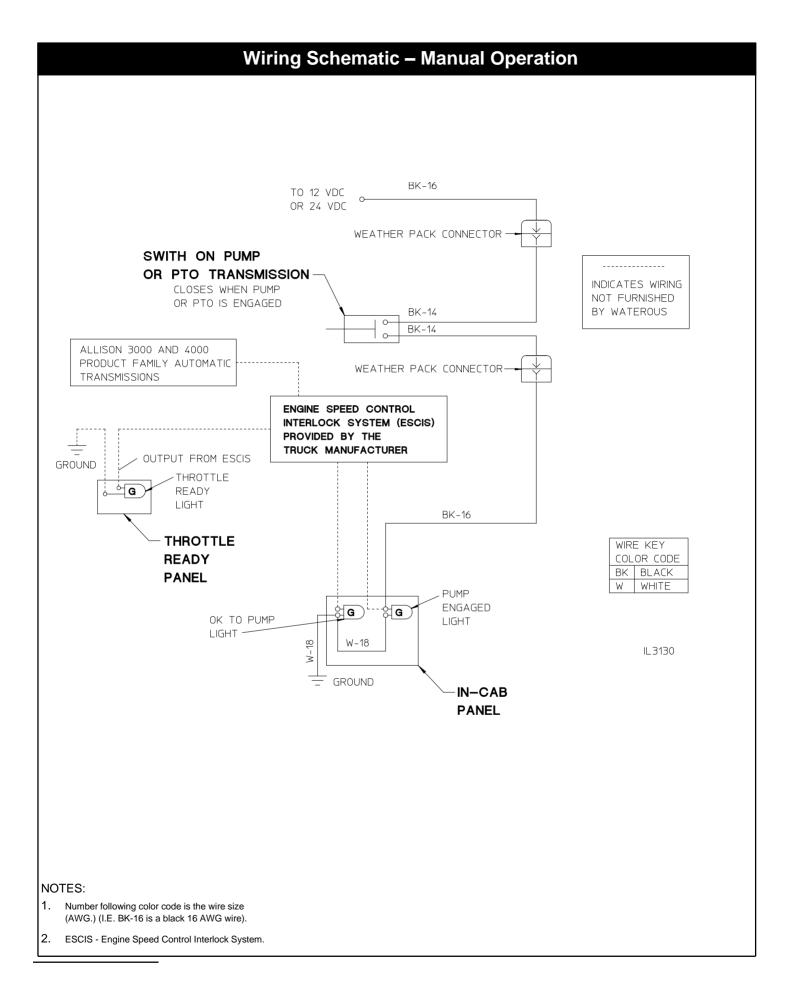
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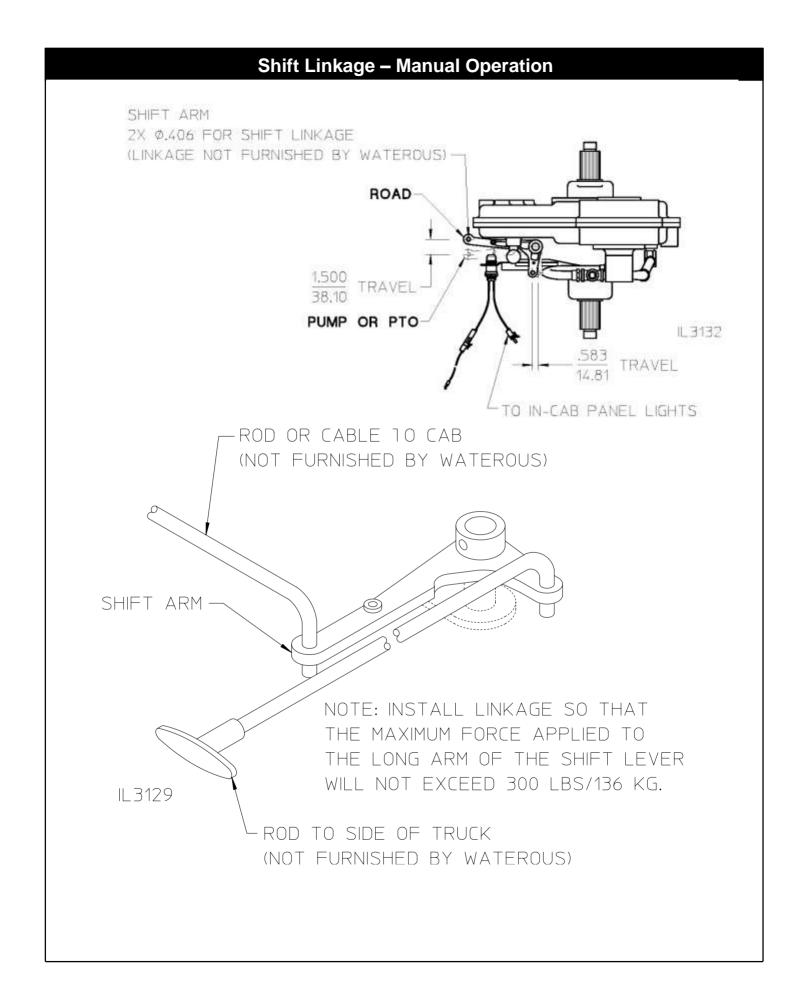
NOTES:

- 3. For installations with Allison 3000 and 4000 Product Family Automatic Chassis Transmissions with 4th Generation Controls:
 - Allison announced that transmissions shipped after June 27, 2008 with MY09 software include enhancements that improve engagement and disengagement of split-shaft (pump) transmissions (Reference Allison Watch #373, dated October, 2008).
 - In order to ensure that these enhancements are invoked, the pump/PTO engagement switch provided on the Waterous split-shaft transmission
 must be incorporated into both the Engine Speed Control Interlock System (ESCIS) control circuit and the Allison Fire Truck Pump Mode Input
 Function J1 control circuit or Allison Pump Mode Input Function AJ1 control circuit for other PTO applications.

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