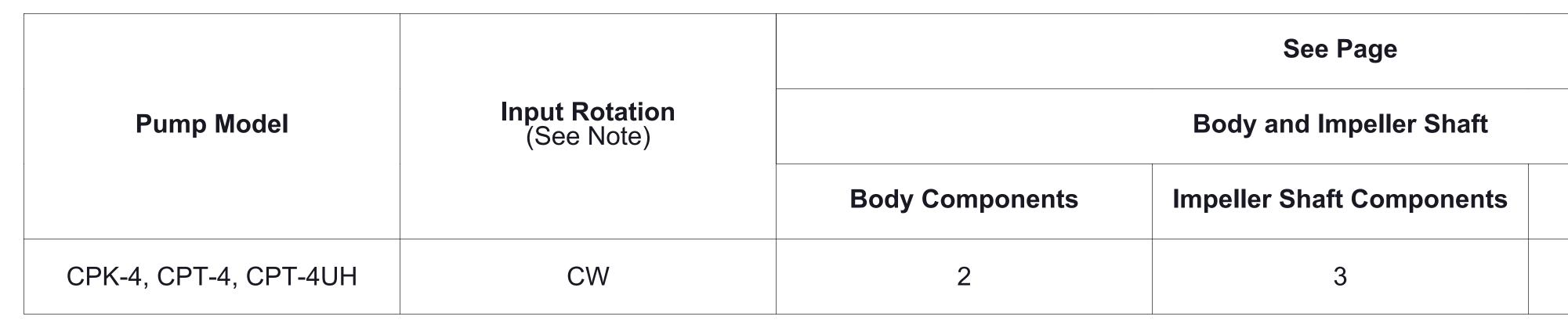
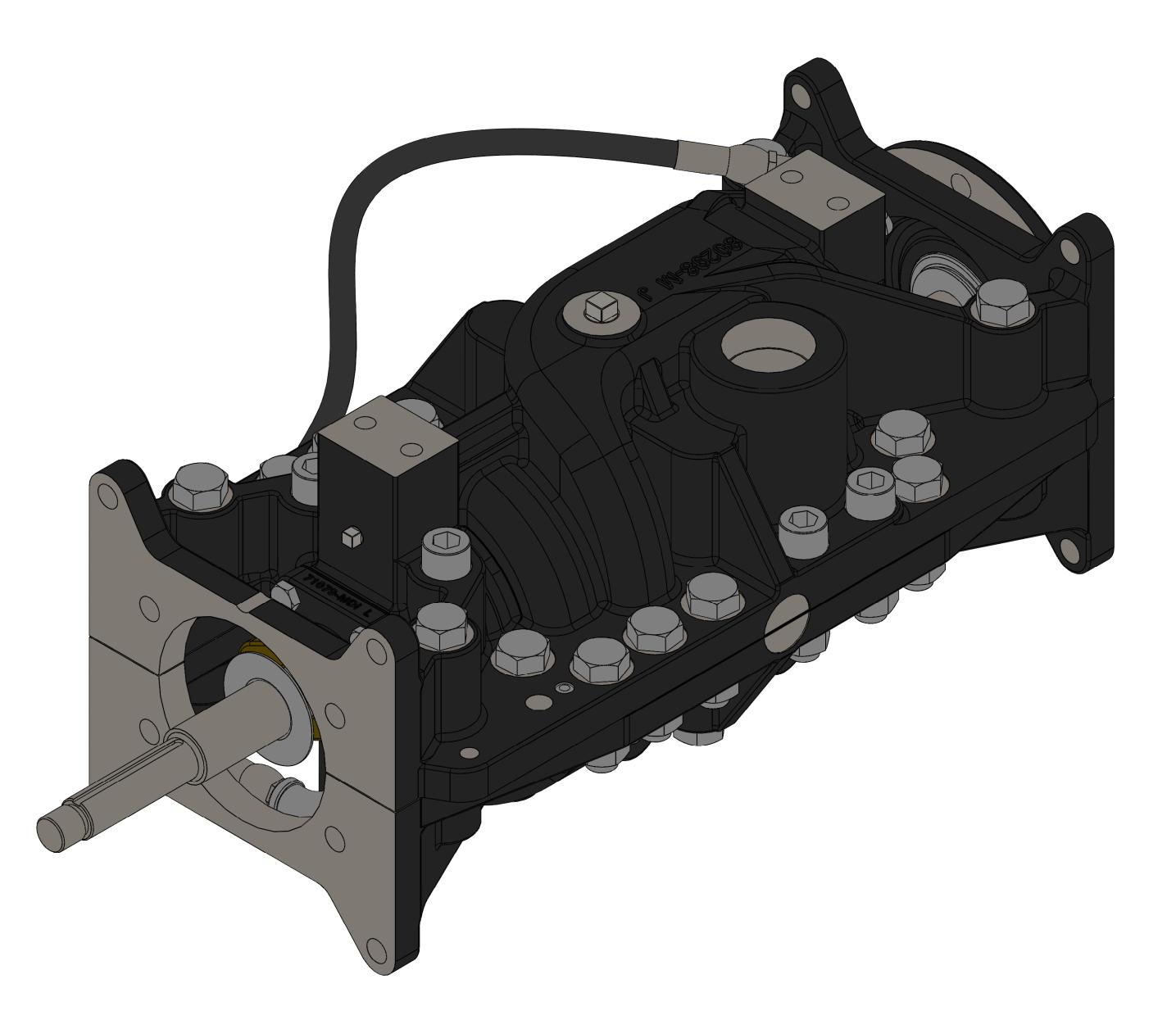
WATEROUS



Note: Two gear transmissions are used with CP-4 pumps causing the pump impeller shaft to rotate opposite the transmission input rotation.



WaterousCompany, 125 Hardman Avenue South, South St. Paul, Minnesota 55075 USA (651) 450-5000 www.waterousco.com Note: When ordering parts, provide Pump, Transmission or PTO Serial Number.

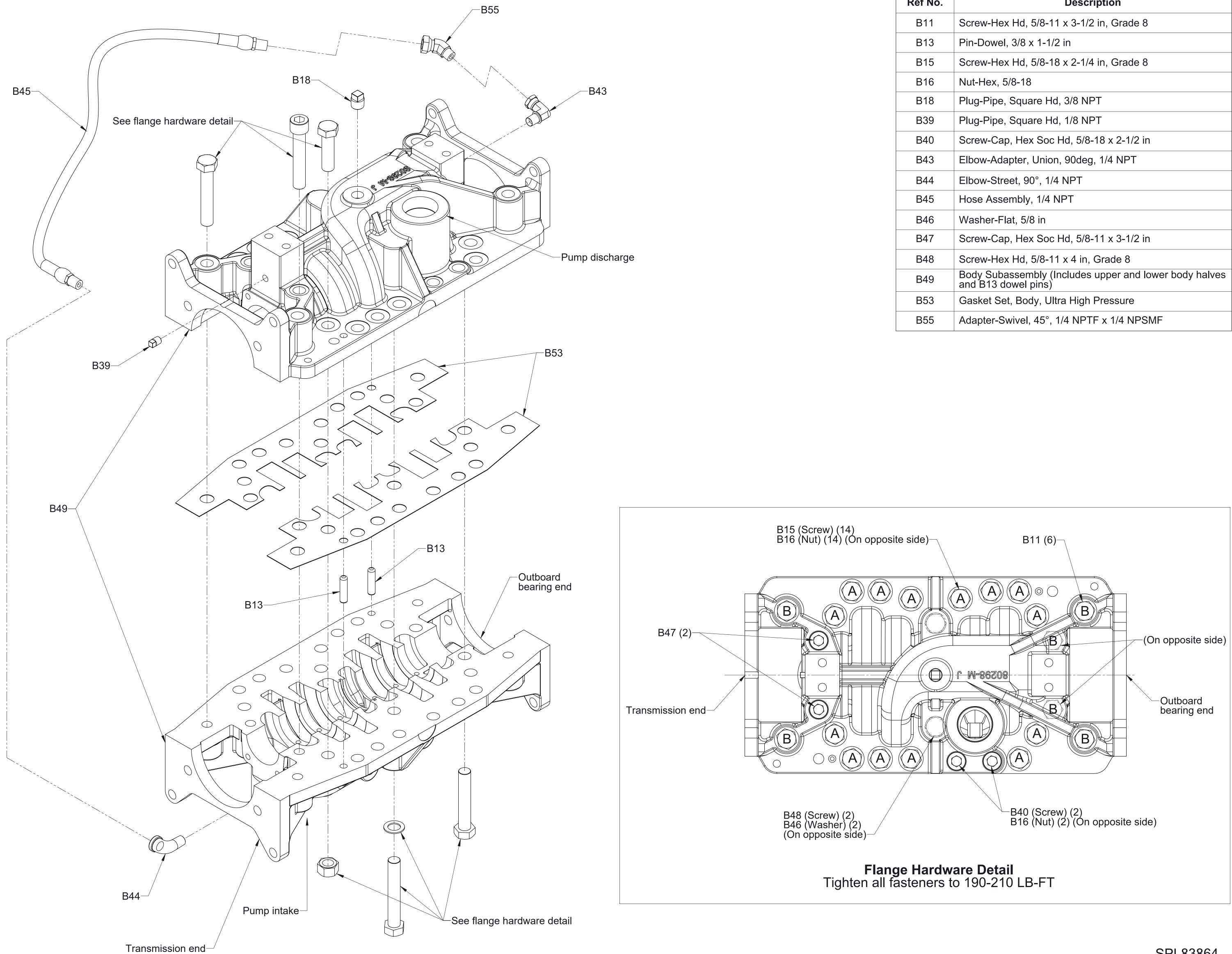


CP-4 Body and Impeller Shaft Service Parts List

Issue Date 1/20/2021

Cross-Section View

4



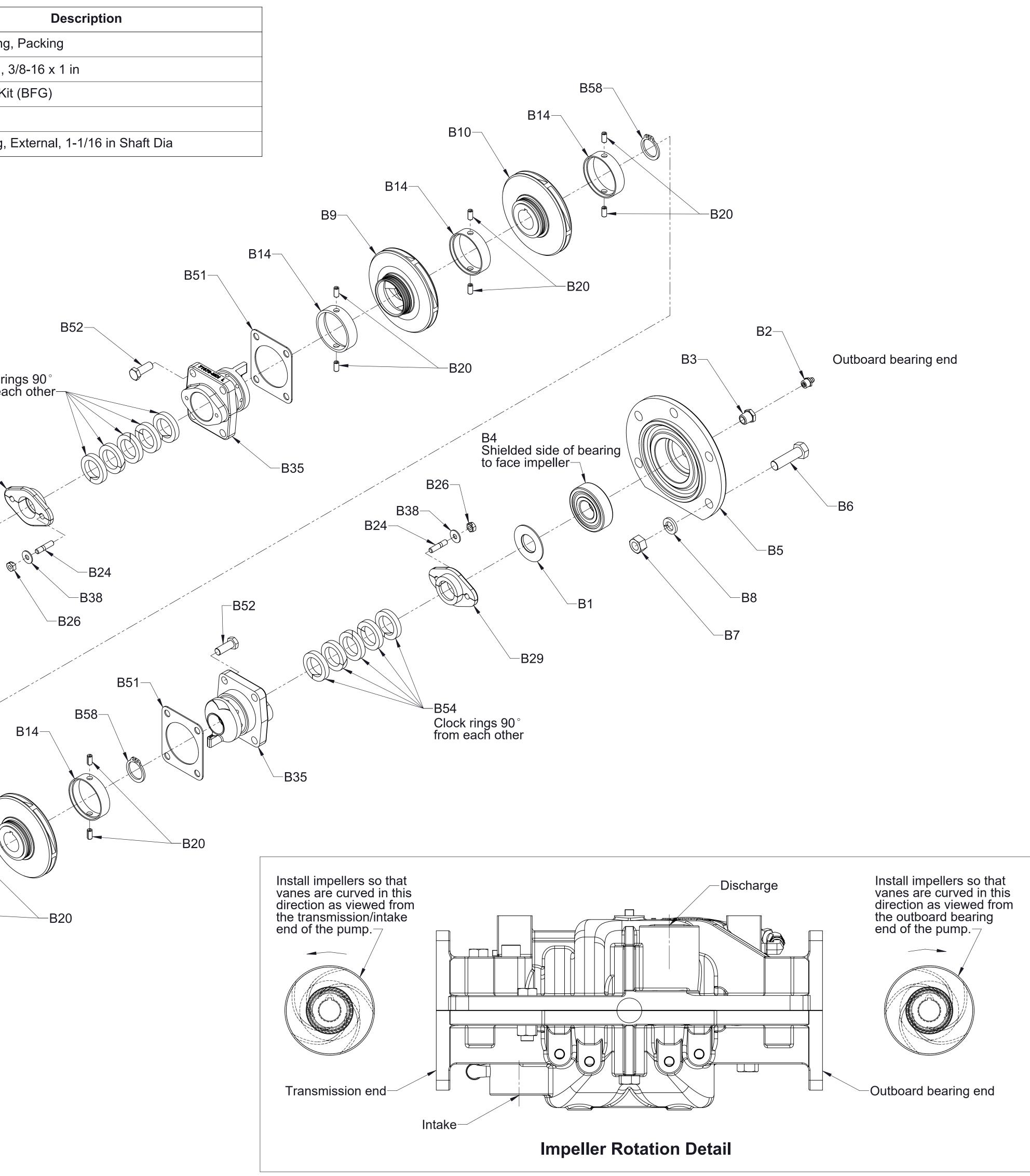
Ref No.	Description	
B11	Screw-Hex Hd, 5/8-11 x 3-1/2 in, Grade 8	
B13	Pin-Dowel, 3/8 x 1-1/2 in	
B15	Screw-Hex Hd, 5/8-18 x 2-1/4 in, Grade 8	
B16	Nut-Hex, 5/8-18	
B18	Plug-Pipe, Square Hd, 3/8 NPT	
B39	Plug-Pipe, Square Hd, 1/8 NPT	
B40	Screw-Cap, Hex Soc Hd, 5/8-18 x 2-1/2 in	
B43	Elbow-Adapter, Union, 90deg, 1/4 NPT	
B44	Elbow-Street, 90°, 1/4 NPT	
B45	Hose Assembly, 1/4 NPT	
B46	Washer-Flat, 5/8 in	
B47	Screw-Cap, Hex Soc Hd, 5/8-11 x 3-1/2 in	
B48	Screw-Hex Hd, 5/8-11 x 4 in, Grade 8	
B49	Body Subassembly (Includes upper and lower body halves and B13 dowel pins)	
B53	Gasket Set, Body, Ultra High Pressure	
B55	Adapter-Swivel, 45°, 1/4 NPTF x 1/4 NPSMF	

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Ref No.	Description	Ref No.	
B1	Ring-Flinger	B51	Gasket-Housing,
B2	Fitting-Lubrication	B52	Screw-Hex Hd, 3
B3	Bushing-Reducing, Pipe, 1/4 x 1/8 NPT	B54	Ring-Packing Kit
B4	Bearing, Ball, Single Row, 25 x 62 x 17 mm	B57	Key-Impeller
B5	Housing-Bearing	B58	Ring-Retaining, E
B6	Screw-Hex Hd, 1/2-20 x 1-3/4 in		
B7	Nut-Hex, 1/2-20	_	
B8	Washer-Lock, 1/2 in	_	
B9	Impeller-Single, CCW (1st and 4th stage)	_	
B10	Impeller-Single, CW (2nd and 3rd stage)	_	
B14	Ring-Wear	_	
B19	Seal-Interstage	_	
B20	Pin-Spirol, 1/4 x 1/2 in	_	
B24	Stud-Coarse, 1/4-20 x 1-1/8 in	_	B54 Clock rin
B26	Nut-Unbalanced, 1/4-20		Clock rin from eac
B27	Shaft-Impeller (CP-4)		
B28	Ring-Flinger		B29
B29	Gland-Half		
B35	Housing-Packing	B28-	
B38	Washer-Flat, 1/4 in		
	B57		
	B27 8		

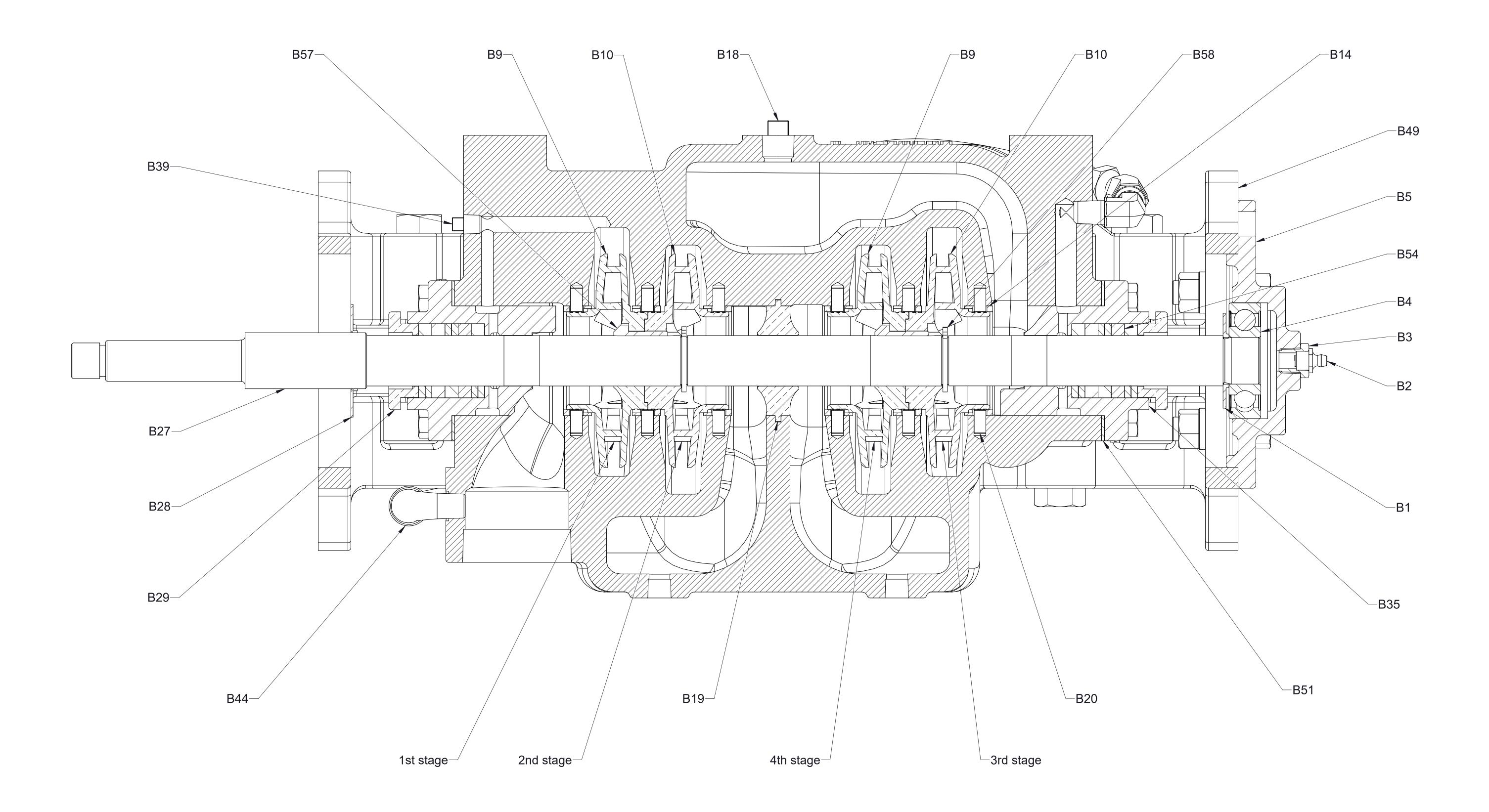
Transmission end

B10-B14— B9-B14--B20 -B19



Impeller Shaft Components

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