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Dimensional Drawings for C20 Series Transmission As used with CM, CS, CG and CX Series Pump Models

Index:

		Pump Mount- ing on Trans- mission	See Page							
	Transmission			Transmiss	sion		Optional Iter	ns		Mounting
Pump Model	Mounting on Pump		Input and Output Shaft	Input Shaft Only	Ratio and Drop Dimensions	End Yokes and Companion Flanges	Electronic Ta- chometer	Hydraulic Pump Mounting Provision	Oil Cooler	Bracket At- tachement Locations
CM and CS	Rear of Pump	-	2	3	8	9	9	10	13	-
Series	Front of Pump	-	4	5	8	9	9	-	-	-
CG Series	-	Front (Input Shaft) Side	2	3	8	9	9	-	-	11
CV Sovice		Front (Input Shaft) Side	2	3	8	9	9	-	1	11
CX Series	-	Rear (Output Shaft) Side	6	7	8	9	9	-	-	12

	TABLE 1 - AVAILABLE DRIVELINE / MODELS										
	DRIVEL	INE	AV	END YOKES AND OM WATEROUS, SE			MODEL				
TYPE	SIZE	SPLINE	YC	KE	CROSS AND	COMPANION FLANGE					
		2.350-46T	SPICER SERIES	PART NUMBER	BEARING KIT	SPICER SERIES	PART NUMBER	C20B C20C C20D			
EXTRA	2.35		1710	V 2837	V 2839	1480/1610	V 3719				
HEAVY	INCH	INVOLUTE	1810	V 2838	V 2840	1650/1710	V 3619	C20E			
DOTT			SPL140	V 3388	V 3389	ISO 8667	63714	C20F			
			1810 HR	V 4102							

TABLE 2 - C20	SERIES TRANSMISSI	ON AVAILABLE FOR:
PUMP MODEL	IMPELLER SHAFT TYPE	TRANSMISSION MODEL
CM, CMU, CM/CGV, CS, CSU	SEPARABLE	C20B, C20C, C20D, C20E, C20F
CGV, CGVG, CXV, CXS	ONE-PIECE	(208, (200, (200, (206, (206

NOTES:

1. SEE TABLE 3 ON PAGE 8 FOR AVAILABLE RATIOS.

€ CHASSIS/DRIVELINE 2. C20B MODEL NOT AVAILABLE ON CXV AND CXS PUMP MODELS. 12.290 8.892 9.894 312.17 251.31 225.86 7.177 7.367 -G DRIVELINE 182.30 187.12 PUMP MOUNTING FLANGE -SEE PAGE 10 FOR OPTIONAL HYDRAULIC PUMP MOUNTING -LOCATION OF OPTIONAL PROVISION CLOCKWISE INPUT ELECTRONIC TACHOMETER FROM THIS END-CONNECTION, SEE DETAIL B ON PAGE 9 3.249 DRAIN VALVE MOUNTING 82.51 PAD SEE DRAWING (SEE TABLE 3 SEE DETAIL D ON PAGE 8) DPL82087 FOR DETAILS-ON PAGE 9--SEE DETAIL C ON PAGE 9 PRIMING PUMP FOR OPTIONAL VG DRIVELINE MOUNTING PADS END YOKES SEE DRAWING OIL FILL OUTPUT END DPL82082 FOR AND LEVEL DETAILS € DRIVELINE PUMP SHIFT MOUNTING PAD 2X 3/8-16 UNC-2B X INPUT END SEE DRAWING DPL82086 12,717 -€ DRIVELINE 5.373 OIL DRAIN-FOR DETAILS -.563/14.3 DEEP 82.73 323.01 136.48 TORQUE TO 31 LB-FT-DRIVELINE, SEE TABLE 1 (SPLINE TYP BOTH ENDS) C20 MODELS

ALL DIMENSIONS SHOWN AS INCH/MILLIMETER INCH (MILLIMETER)

REAR MOUNTED TRANSMISSION ON PUMP OR FRONT (INPUT SHAFT) SIDE MOUNTED PUMP ON TRANSMISSION SPLIT SHAFT DRIVE, CLOCKWISE INPUT (C20D 2.27 RATIO SHOWN)

INPUT AND OUTPUT SHAFT

FRONT

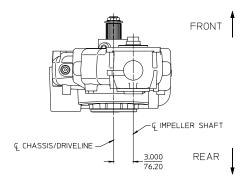
REAR

G IMPELLER SHAFT

3.000 76.20

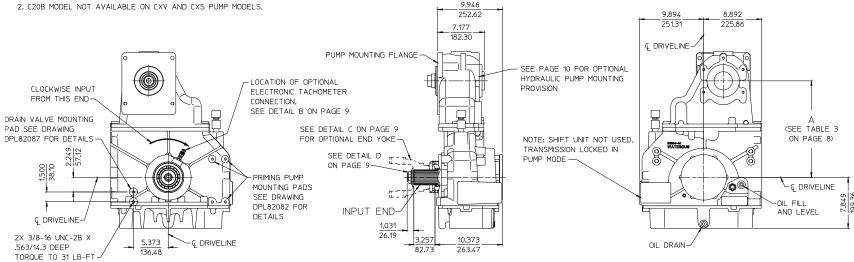
TABLE 1 - AVAILABLE DRIVELINE / MODELS									
	DRIVEL	INE	AV	OPTIONAL END YOKES AND COMPANION FLANGES AVAILABLE FROM WATEROUS, SEE DETAIL C ON PAGE 9				MODEL	
TYPE	SIZE	SPLINE	YC	KE	CROSS AND	COMPANIO	N FLANGE		
			SPICER SERIES	PART NUMBER	BEARING KIT	SPICER SERIES	PART NUMBER	C20B C20C C20D C20E C20F	
FXTRA			1710	V 2837	V 2839	1480/1610	V 3719		
HEAVY	2.35 INCH	2.350-46T	1810	V 2838	V 2840	1650/1710	V 3619		
DUTY	INCH	I INVOLUTE	SPL140	V 3388	V 3389	ISO 8667	63714		
			1810 HR	V 4102					

TABLE 2 - C20	SERIES TRANSMISSI	ON AVAILABLE FOR:		
PUMP MODEL	IMPELLER SHAFT TYPE	TRANSMISSION MODEL		
CM, CMU, CM/CGV, CS, CSU	SEPARABLE	C20B, C20C, C20D, C20E, C20F		
CGV, CGVG, CXV, CXS	ONE-PIECE	C20B, C20C, C20D, C20E, C20F		



NOTES:

- 1. SEE TABLE 3 ON PAGE 8 FOR AVAILABLE RATIOS.



C20 MODELS INPUT SHAFT ONLY

ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$

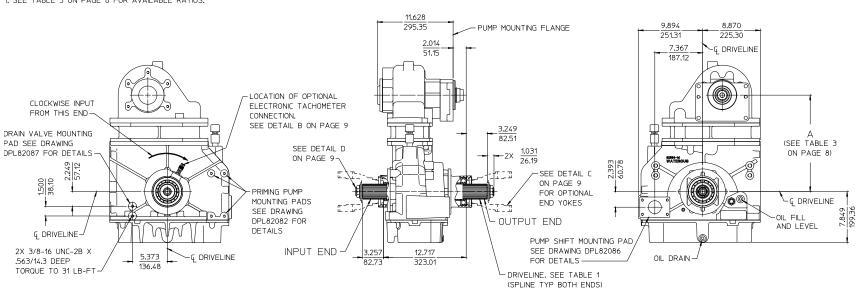
REAR MOUNTED TRANSMISSION ON PUMP OR FRONT (INPUT SHAFT) SIDE MOUNTED PUMP ON TRANSMISSION CLOCKWISE INPUT (C20D 2.27 RATIO SHOWN)

	TABLE 1 - AVAILABLE DRIVELINE / MODELS									
I DRIVELINE I					END YOKES AND COMPANION FLANGES OM WATEROUS, SEE DETAIL C ON PAGE 9			MODEL		
TYPE	SIZE	SPLINE	YC	KE	E CROSS AND COMPANION FLANGE					
			SPICER SERIES	PART NUMBER	BEARING KIT	SPICER SERIES	PART NUMBER	C20B		
FXTRA			1710	V 2837	V 2839	1480/1610	V 3719	C20C		
HEAVY	2.35 INCH	2.350-46T INVOLUTE	1810	V 2838	V 2840	1650/1710	V 3619	C20D C20E C20F		
DUTY	IINCH	H INVOLUTE	SPL140	V 3388	V 3389	ISO 8667	63714			
			1810 HR	V 4102						

TABLE 2 - C20	SERIES TRANSMISSI	ON AVAILABLE FOR:
PUMP MODEL	IMPELLER SHAFT TYPE	TRANSMISSION MODEL
CM, CMU, CS, CSU	SEPARABLE	C20B, C20C, C20D, C20E, C20F



1. SEE TABLE 3 ON PAGE 8 FOR AVAILABLE RATIOS.



C20 MODELS INPUT AND OUTPUT SHAFT

ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$

FRONT MOUNTED TRANSMISSION ON PUMP SPLIT SHAFT DRIVE, CLOCKWISE INPUT (C20D 2.27 RATIO SHOWN) FRONT

REAR

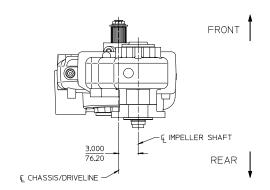
G IMPELLER SHAFT

3.000 76.20

CHASSIS/DRIVELINE

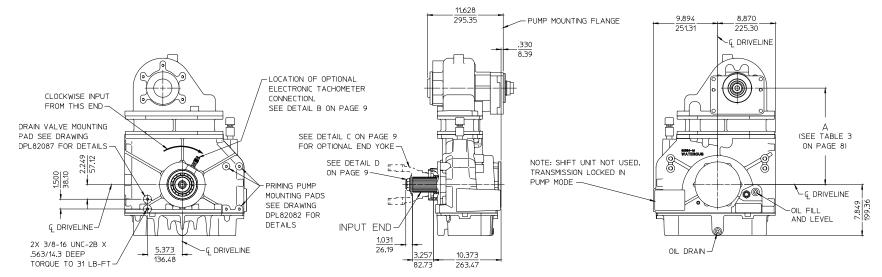
TABLE 1 - AVAILABLE DRIVELINE / MODELS									
DRIVELINE OPTIONAL END YOKES AND COMPANION FLANGES AVAILABLE FROM WATEROUS, SEE DETAIL C ON PAGE 9							MODEL		
TYPE	SIZE	SPLINE	YC	KE	CROSS AND COMPANION FLANGE				
			SPICER SERIES	PART NUMBER	BEARING KIT	SPICER SERIES	PART NUMBER	C20B	
FXTRA			1710	V 2837	V 2839	1480/1610	V 3719	C20C	
HEAVY	2.35 INCH	2.350-46T INVOLUTE	1810	V 2838	V 2840	1650/1710	V 3619	C20D C20E C20F	
DUTY	INCH	ICH INVOLUTE	SPL140	V 3388	V 3389	ISO 8667	63714		
			1810 HR	V 4102					

TABLE 2 - C20	SERIES TRANSMISSI	ON AVAILABLE FOR:
PUMP MODEL	IMPELLER SHAFT TYPE	TRANSMISSION MODEL
CM, CMU, CS, CSU	SEPARABLE	C20B, C20C, C20D, C20E, C20F



NOTE:

1. SEE TABLE 3 ON PAGE 8 FOR AVAILABLE RATIOS.



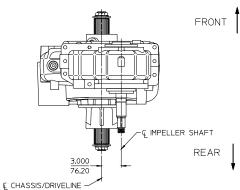
C20 MODELS INPUT SHAFT ONLY

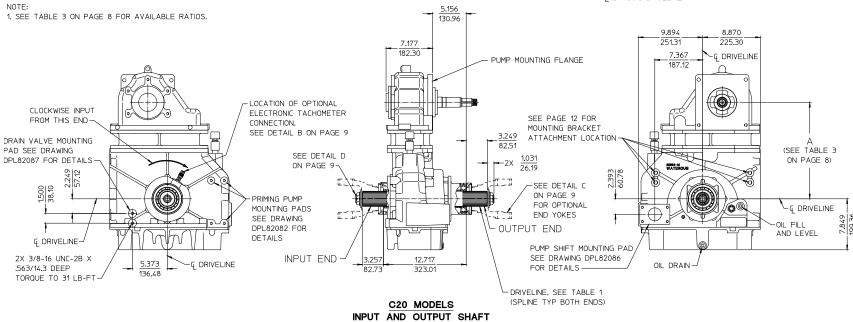
ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$

FRONT MOUNTED TRANSMISSION ON PUMP CLOCKWISE INPUT (C20D 2.27 RATIO SHOWN)

TABLE 1 - AVAILABLE DRIVELINE / MODELS									
DRIVELINE OPTIONAL END YOKES AND COMPANION FLANGES AVAILABLE FROM WATEROUS, SEE DETAIL C ON PAGE 9							MODEL		
TYPE	SIZE	SPLINE	YC	KE	CROSS AND	COMPANION FLANGE			
			SPICER SERIES	PART NUMBER	BEARING KIT	SPICER SERIES	PART NUMBER	C20B	
EXTRA			1710	V 2837	V 2839	1480/1610	V 3719	C20C	
HEAVY	2.35 INCH		1810	V 2838	V 2840	1650/1710	V 3619	C20D C20E C20F	
DUTY	INCH		SPL140	V 3388	V 3389	ISO 8667	63714		
			1810 HR	V 4102	-	-	-		

TABLE 2 - C20	SERIES TRANSMISSI	ON AVAILABLE FOR:
PUMP MODEL	IMPELLER SHAFT TYPE	TRANSMISSION MODEL
CXV, CXS	ONE-PIECE	C20B, C20C, C20D, C20E, C20F



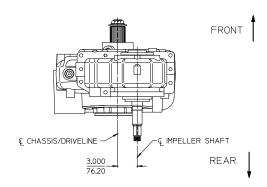


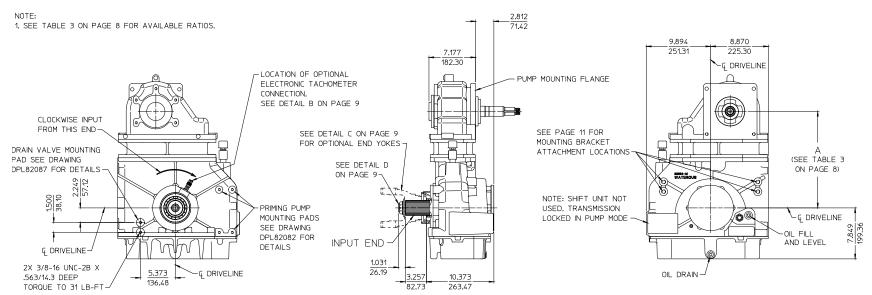
ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$

REAR (OUTPUT SHAFT) SIDE PUMP MOUNTING ON TRANSMISSION SPLIT SHAFT DRIVE, CLOCKWISE INPUT (C20D 2.27 RATIO SHOWN)

TABLE 1 - AVAILABLE DRIVELINE / MODELS									
I DRIVELINE I					END YOKES AND OM WATEROUS, SE			MODEL	
TYPE	SIZE	SPLINE	YC	KE	CROSS AND	COMPANION FLANGE			
			SPICER SERIES	PART NUMBER	BEARING KIT	SPICER SERIES	PART NUMBER	C20B	
EXTRA			1710	V 2837	V 2839	1480/1610	V 3719	C20C	
HEAVY	2.35 INCH	2.350-46T INVOLUTE	1810	V 2838	V 2840	1650/1710	V 3619	C20D C20E C20F	
DUTY	IINCH	H INVOLUTE	SPL140	V 3388	V 3389	ISO 8667	63714		
			1810 HR	V 4102					

TABLE 2 - C20	TABLE 2 - C20 SERIES TRANSMISSION AVAILABLE FOR:								
PUMP MODEL	IMPELLER SHAFT TYPE	TRANSMISSION MODEL							
CXV, CXS	ONE-PIECE	C20B, C20C, C20D, C20E, C20F							





C20 MODELS INPUT SHAFT ONLY

ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$

REAR (OUTPUT SHAFT) SIDE PUMP MOUNTING ON TRANSMISSION
CLOCKWISE INPUT
(C20D 2.27 RATIO SHOWN)

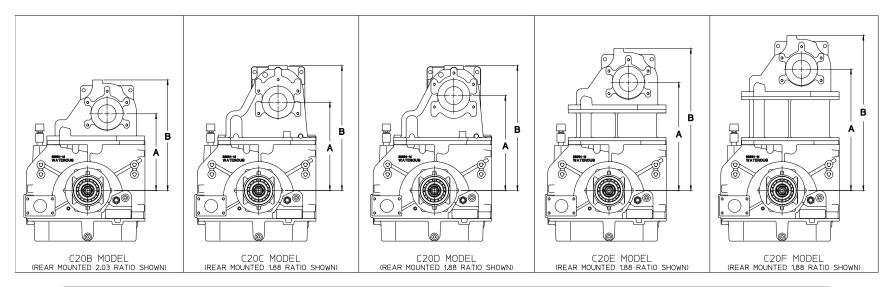
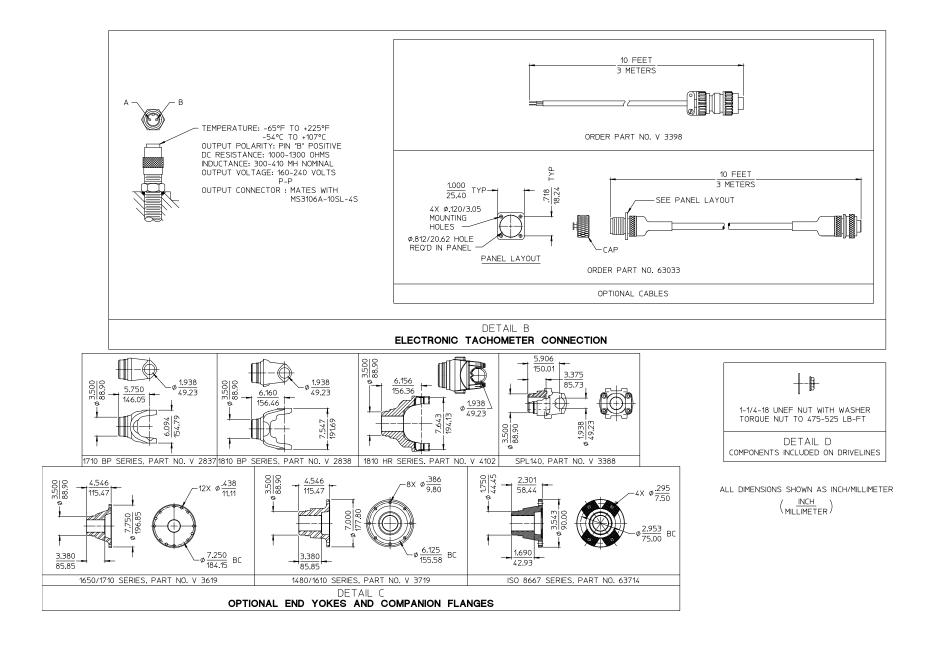
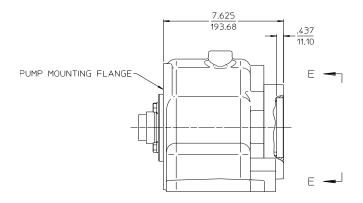


TABLE 3 - AVAILABLE RATIOS												
DRIVE TO DRIVEN RATIO	C20B		C20C		C20D		C20E		C20F			
	DIMENSION A	DIMENSION B										
1.27	12.250/311.15	17.194/436.73	14.312/363.52	19.607/498.02	14.825/376.56	19,412/493.06	16.861/428.27	22.011/559.08	18.892/479.86	24.042/610.67		
1.41	11.840/300.74	17.149/435.58	13.899/353.03	19.400/492.76	14.931/379.25	19.415/493.14	16.971/431.06	22.011/559.08	19.002/482.65	24.042/610.67		
1.48	12.326/313.08	17.270/438.66	13.878/352.50	19.482/494.84	14.907/378.64	19.391/492.53	16.951/430.56	21.991/558.57	18.981/482.12	24.021/610.13		
1.58	12.205/310.01	17.149/435.58	13.756/349.40	19.360/491.74	14.788/375.62	19.375/492.13	16.830/427.48	21.980/558.29	18.861/479.07	24.011/609.88		
1.69	12.290/312.17	17.234/437.74	13.839/351.51	19.340/491.24	14.876/377.85	19.360/491.74	16.923/429.84	22.073/560.65	18.961/481.61	24.111/612.42		
1.79	11.958/303.73	17.211/437.16	14.045/356.74	19.340/491.24	15.072/382.83	19.350/491.49	17.127/435.03	22.071/560.60	19.168/486.87	24.112/612.44		
1.88	12.129/308.08	17.169/436.09	13.690/347.73	19.350/491.49	14.717/373.81	19.360/491.74	16.773/426.03	22.026/559.46	18.809/477.75	24.062/611.17		
1.97	12.306/312.57	17.250/438.15	13.870/352.30	19.371/492.02	14.912/378.76	19.396/492.66	16.970/431.04	22.010/559.05	19.012/482.90	24.052/610.92		
2.03	11.896/302.16	17.149/435.58	13.984/355.19	19.375/492.13	15.028/381.71	19.402/492.81	17.086/433.98	22.030/559.56	19.132/485.95	24.076/611.53		
2.27	12.240/310.90	17.184/436.47	13.811/350.80	19.415/493.14	14.856/377.34	19.340/491.24	16.920/429.77	21.960/557.78	18.971/481.86	24.011/609.88		
2.46	11.941/303.30	17.194/436.73	14.036/356.51	19.433/493.60	15.087/383.21	19.365/491.87	17.154/435.71	22.098/561.29	19.205/487.81	24.149/613.38		
2.68	12.169/309.09	17.209/437.11	13.746/349.15	19.350/491.49	14.793/375.74	19.380/492.25	16.865/428.37	22.015/559.18	18.923/480.64	24.073/611.45		

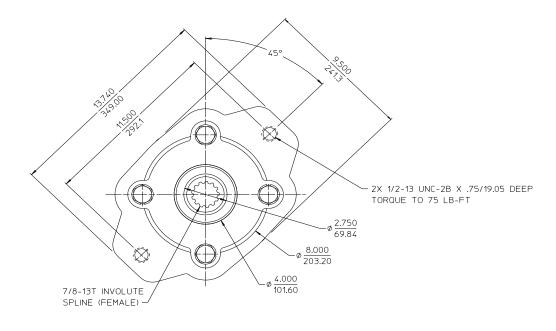
RATIO AND DROP DIMENSIONS

ALL DIMENSIONS SHOWN AS INCH/MILLIMETER ${\rm (NCH \choose MILLIMETER)}$



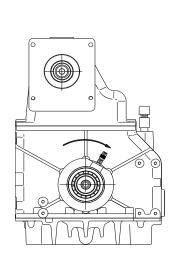


ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$

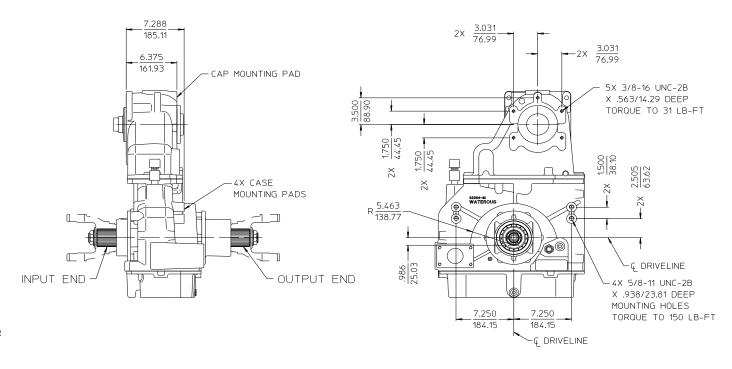


VIEW E-E
HYDRAULIC PUMP ADAPTER FLANGE
USED FOR SAE J744 CLASS B 2-BOLT
HYDRAULIC PUMP WITH MALE
7/8-13T 16/32 PITCH INVOLUTE SPLINE

OPTIONAL HYDRAULIC PUMP MOUNTING PROVISION

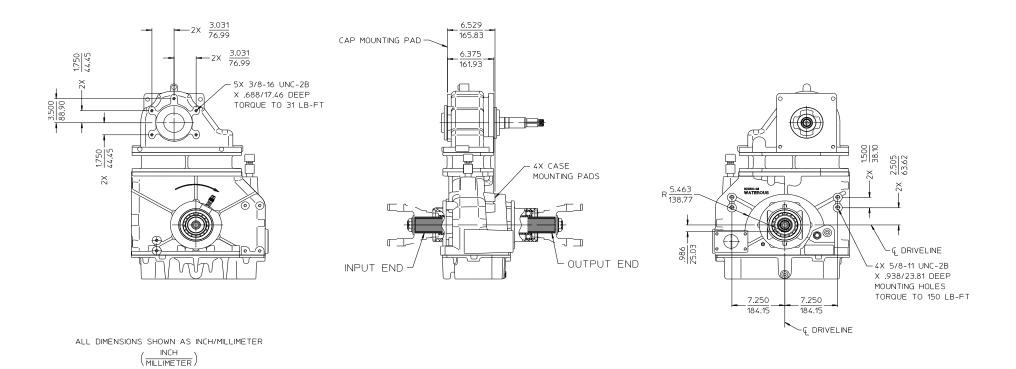


ALL DIMENSIONS SHOWN AS INCH/MILLIMETER $\left(\frac{\text{INCH}}{\text{MILLIMETER}}\right)$



MOUNTING BRACKET ATTACHMENT LOCATIONS

WHEN PUMP IS MOUNTED ON FRONT (INPUT SHAFT) SIDE OF TRANSMISSION



MOUNTING BRACKET ATTACHMENT LOCATIONS

WHEN PUMP IS MOUNTED ON REAR (OUTPUT SHAFT) SIDE OF TRANSMISSION

