



# Data Sheet

Form No.	Issue Date	Rev. Date
DS-2006	08/12/09	3/7/19

## WATEROUS C20 SERIES CHAIN DRIVE TRANSMISSION

**DESCRIPTION: SPLIT SHAFT CHAIN DRIVE FIRE PUMP TRANSMISSIONS**

**C20 SERIES TRANSMISSIONS ARE AVAILABLE AS FOLLOWS:**

*Table 1. C20 Series Transmissions*

Model	Drop Dimension	Driveline				For Pumps Rated	Used on Pump Models	Dim. Drawing
		Type	Size	Spline	Chain Width			
C20B, C20C, C20D, C20E, C20F	See Table 2	Extra Heavy Duty	2.35 in.	2.35-46T Involute	2-1/2 in.	500 - 2250 GPM 1893-8517 L/min	CM, CMU, CS, CSU, CGV, CGVG, CXS, CXV, CXN, S100, S101, CM/CGV	DPL82994

*Table 2. Drop Dimensions (Distance from impeller shaft to driveline) by transmission model*

Transmission Model	Drop Dimension	
C20B	11.840 to 12.327	300.74 to 313.11 mm
C20C	13.680 to 14.303	347.47 to 363.30 mm
C20D	14.722 to 15.174	373.94 to 385.42 mm
C20E	16.763 to 17.155	425.78 to 435.73 mm
C20F	18.812 to 19.205	477.82 to 487.81 mm

**NOTE:** Drop values vary by ratio. Refer to pump dimensional drawings for exact dimensions.

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### ***SPECIFY A COMPLETE C20 SERIES TRANSMISSION AS FOLLOWS:***

#### **TRANSMISSION MODEL**

Determine model based on drop dimension; add to basic pump model. Ex: CSUC**20C**

#### **RATIO**

Specify one of the following: 1.27, 1.41, 1.48, 1.58, 1.69, 1.79, 1.88, 1.97, 2.03, 2.27, 2.46, 2.68

#### **MOUNTING ON PUMP** (*CM, CMU, CS and CSU Models Only*)

Rear (Rear Drive)

Front (Front Drive)

#### **HYDRAULIC PUMP MOUNTING ON BACK OF TRANSMISSION** (*Choice Optional*)

SAE Class B 2-Bolt with 7/8-13T, 16-32 Internal Spline

Available only on S100, S101, CM, CMU, CS and CSU Models

Note that transmission must be mounted on the rear of CM, CMU, CS and CSU models for this option

#### **TACHOMETER**

##### **Connection:**

Standard: Without Connection

Optional: With Electronic Connection

##### **Optional Cable if Electronic Connection ordered:**

Yes or No

#### **PUMP SHIFT**

See data sheet, DS-4005

#### **DRIVELINE**

Size: 2.35-46T, 20/40 DP, 37-1/2 degree involute spline  
16,000 ft-lb (21,760 N·m) maximum torque  
Compatible with 2-25/64-46T (2.35-46T) internal involute spline

Type: Standard: Input and output shaft  
Optional: Input shaft only

Maximum Input Shaft Speed: 3300 RPM

Optional End Yokes and Companion Flanges: See table on next page.

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### WATEROUS C20 SERIES CHAIN DRIVE TRANSMISSION

#### Optional Driveline End Yokes and Companion Flanges

Type	U-Joint Series	Pilot Diameter	Waterous Part No.	Optional End Yoke Cross and Bearing Kit <i>(See Note 1)</i>	Mates with Spicer Flanged Yokes <i>(Not available from Waterous)</i>		Qty Required for Driveline Type	
					Series	Spicer Part No.	Input and Output Shaft	Input Shaft Only
End Yoke, BP <i>(Bearing Plate Type)</i>	1710	-	V 2837	V 2839	-	-	2	1
	1810	-	V 2838	V 2840				
	SPL 140	-	V 3388	V 3389				
End Yoke, HR <i>(Half Round Type)</i>	1710	-	V 4101	Uses Spicer 5-675X <i>(Not available from Waterous)</i>	-	-	2	1
	1810	-	V 4102					
Companion flange	ISO 8667 <i>(Serrated)</i>	-	63714	-	-	-	2	1
	1710/1810	7.750	V 3619	-	SPL 90	90-2-69-1		
					SPL 140	140-2-29		
					SPL 170	170-2-19		
					SPL 250	250-2-19		
					1610	5-2-619		
					1710 BP	6-2-749		
					1710 HR	6-4-4771-1		
					1810 BP	6.5-2.239		
	1810 HR	6.5-4-2541-1						
	1480/1610	6.625	V 3719	-	SPL 90	90-2-19		
					1480	3-2-499		
					1550	4-2-689		
					1610	5-2-629		

**Note:**

- 1) Cross and Bearing Kits are shipped loose.