

Data Sheet

| Form No. | Issue Date | Rev. Date | | |
|----------|------------|-----------|--|--|
| DS-3007 | 08/12/09 | 2/3/22 | | |

WATEROUS TC20 SERIES POWER TAKE-OFF

DESCRIPTION: SPLIT SHAFT CHAIN DRIVE POWER TAKE-OFF

TC20 SERIES PTOs ARE AVAILABLE AS FOLLOWS

Table 1. TC20 Series PTOs

| | Driveline | | | Output Shaft | | | CAFS | |
|-------------------------|-----------|--|----------------------|--------------|--|---|------------|----------|
| Model | Spline | Input | CAFS | Туре | pe Front Facing Rear Facing | | Model | Dim. Dwg |
| | | | | | 1410 Series End Yoke | None | | DPL83000 |
| | | Without AGT Under All Series End Yoke SAE Class B 2 Flange with 7 Internal Intern | | Single | Hydraulic Flange with 7/8-13T (SAE B) Internal | None | | |
| | | | | | None | 1410 Series End Yoke | | |
| TC20B | 2.35-46T | | | | None | SAE Class B 2-Bolt Hydraulic Flange with 7/8-13T (SAE B) Internal Involute Spline | - | |
| TC20C TC20D TC20E | | | | | 1410 Series End Yoke | SAE Class B 2-Bolt Hydraulic Flange with 7/8-13T (SAE B) Internal Involute Spline | | |
| TC20F | | | 1410 Series End Yoke | | | | | |
| | | | With Si | Single | ' ' | | Eclipse ES | DPL83001 |
| | | | | | | 4440 Carias Frad Val | 150-ESD | DPL83606 |
| | | | | | | 1410 Series End Yoke | 150-ESOS | 5510000 |
| | | | | | | | 150-ESECL | DPL83607 |

Table 2. Drop Dimensions (Distance from Output Shaft to Driveline) by PTO Model

| PTO Model | Drop Dimension (Distance from Output Shaft to Driveline) | | | |
|-----------|--|---------------------|--|--|
| TC20B | 11.840 to 12.326 in. | 300.74 to 313.08 mm | | |
| TC20C | 13.680 to 14.302 in. | 347.47 to 363.27 mm | | |
| TC20D | 14.722 to 15.173 in. | 373.94 to 385.39 mm | | |
| TC20E | 16.763 to 17.154 in. | 425.78 to 435.71 mm | | |
| TC20F | 18.814 to 19.205 in. | 477.88 to 487.81 mm | | |

Note: Drop values vary by ratio. Refer to Dimensional Drawings for exact dimensions.

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SPECIFY A COMPLETE TC20 SERIES PTO AS FOLLOWS:

PTO MODEL

Determine model needed based on drop dimension. Refer to Dimensional Drawings.

DIMENSIONAL ASSEMBLY NUMBER

Without CAFS: 83000
With Eclipse ES CAFS: 83001
With 150-ESD CAFS: 83606

With 150-ESOS or 150-ESECL CAFS: 83607

OUTPUT

WIthout CAFS

Type - Single or Dual Output

Location - Front or Rear

Connection - Single: 1410 Series End Yoke with U-Bolts (Facing Front or Rear)

or

SAE Class B 2-Bolt Hydraulic Adapter with 7/8-13T (SAE B) Internal Involute

Spline (Facing Front or Rear)

Dual: 1410 Series End Yoke with U-Bolts (Facing Front or Rear) and

SAE Class B 2-Bolt Hydraulic Adapter with 7/8-13T (SAE B) Internal Involute

Spline (Facing Front or Rear)

With CAFS

Type - Single

Location - Rear (Air Compressor is Mounted on Front)

Connection - 1410 Series End Yoke with U-Bolts (Facing Rear)

RATIO

Without CAFS

1.14, 1.27, 1.41, 1.48, 1.58, 1.69, 1.79, 1.88, 1.97, 2.03, 2.27, 2.46, 2.68

With CAFS

 $1.58,\, 1.69,\, 1.79,\, 1.88,\, 1.97,\, 2.03,\, 2.27,\, 2.68$

DRIVELINE

Size: 2.35-46T, 20/40 DP, 37-1/2 degree involute spline

16,000 ft-lb (21,760 N⋅m) maximum torque

Compatible with 2-25/64-46T (2.35-46T) internal involute spline

Type: Standard: Input and output shaft

Optional: Input shaft only

Maximum Input Shaft Speed: 3300 RPM

Optional End Yokes and Companion Flanges: See table on next page.

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| | | Optio | onal Driveline E | End Yokes and Comp | panion Flange | es | | |
|---|------------------------|-------------------|----------------------|---|---|--------------------|------------------------------------|------------------------|
| Type End Yoke, BP (Bearing Plate Type) End Yoke, HR (Half Round Type) | U-Joint Series | Pilot Diameter | Waterous Part No. | Optional End Yoke Cross and Bearing Kit (See Note 1) | Mates with Spicer Flanged Yokes (Not available from Waterous) | | Qty Required for Driveline Type | |
| | | | | | Series | Spicer Part No. | Input and Output Shaft | Input Shaft Only |
| Fred Value DD | 1710 | - | V 2837 | V 2839 | | | | |
| End Yoke, BP (Bearing Plate Type) End Yoke, HR (Half Round Type) | 1810 | - | V 2838 | V 2840 | | | | |
| Type) | SPL 140 | - | V 3388 | V 3389 | | | | |
| | 1810 | - | V 4102 | Uses Spicer 5-675X (Not available from Waterous) | - | - | | |
| | ISO 8667 (Serrated) | - | 63714 | - | - | - | | |
| | 1710/1810 7.75 | 7.750 | 7.750 V 3619 | - | SPL 90 | 90-2-69-1 | 2 | |
| | | | | | SPL 140 | 140-2-29 | | |
| | | | | | SPL 170 | 170-2-19 | | 1 |
| | | | | | SPL 250 | 250-2-19 | | |
| | | | | | 1610 | 5-2-619 | | |
| Companion flange | | | | | 1710 BP | 6-2-749 | | |
| nange | | | | | 1710 HR | 6-4-4771-1 | | |
| | | | | | 1810 BP | 6.5-2.239 | | |
| | | | | | 1810 HR | 6.5-4-2541-1 | | |
| | 1480/1610 6.62 | | | - | SPL 90 | 90-2-19 | | |
| | | 6.625 | V 3719 | | 1480 | 3-2-499 | | |
| | | | | | 1550 | 4-2-689 | | |
| | | | | | 1610 | 5-2-629 | | |

Note:

1) Cross and Bearing Kits are shipped loose.

DATA SHEET WATEROUS TC20 SERIES POWER TAKE-OFF

Tachometer:

Standard: With Optional:

Without

Tachometer Cable (Choice Optional):

With or Without

Note: Cable is 10 Feet Long

SHIFT TYPE

Pneumatic or No Shift

INDICATING LIGHTS (PER NFPA 1901)

Pneumatic: With or Without (OEM to furnish)

No Shift: Not applicable

SYSTEM VOLTAGE

12 volt or 24 volt

OPTIONAL AIR COMPRESSOR KIT (PNEUMATIC SHIFT ONLY)

Consists of a 12 Volt compressor (6.00" L x 3.30" W x 4.90" H), .50 gallon air tank (6.00" L x 6.50" W x 7.00" H) and on-board air hook-up kit.

PRIMING PUMP

See data sheet, DS-4002

(Required only if PTO is used in a fire pump application, this option may be mounted on the PTO)

FOAM PUMP

If required, must be ordered with fire pump. See Data Sheet DS-4014.

CAFS

See DS-4017 for Eclipse ES and 150-ESD

See DS-4021 for 150-ESOS and 150-ESECL

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