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W A T E R O U S

WATEROUS COMPANY
SOUTH ST. PAUL, MINNESOTA

MANUAL TRANSFER VALVE ACTUATOR ASSEMBLY

REF NO.	DESCRIPTION	REF NO.	DESCRIPTION
AM1	Handle	AM18	Extension shaft
AM2	Spring	AM19	Plate assembly (includes AM3 and AM27)
AM3	Pivot pin (part of AM19, available individually for repairs)	AM20*	Hex hd screw, 3/8-16 x 1-1/4 in., zinc plated
AM4	Spring housing	AM21	Groove pin, 5/16 x 1-1/4 in.
AM5	Sector gear	AM22	Hex nut, No. 8-32 (not furnished by Waterous after 5/15/88)
AM7	Control arm assembly (includes AM9)	AM23	Lock washer, No. 8-32 (not furnished by Waterous after 5/15/88)
AM8	Ball joint, 3/8-24	AM24	Rnd hd screw, SS, No. 8-32 x 3/8 in. (not furnished by Waterous after 5/15/88)
AM9*	Bearing sleeve (part of AM7, available individually for repairs)	AM25	Snap bushing (used before 2/25/91)
AM10	Hex nut, 3/8-24	AM26	Panel plate
AM11	Cotter pin, SS, 5/64 x 1/2 in.	AM27	Bearing sleeve (part of AM19, available individually for repairs)
AM12	Cotter pin, SS, 1/8 x 1 in.	AM28	Self threading nut, 3/16 in. (used after 2/25/91)
AM13*	Flat washer, 1/2 in., zinc plated		
AM14	Lock washer, 3/8 in.		
AM15*	Clevis pin, 1/4 x 1-1/4 in., zinc plated		
AM16	Spirol pin, SS, 1/4 x 1-1/4 in.		

PLEASE NOTE

WHEN ORDERING PARTS PLEASE SUPPLY PUMP SERIAL NUMBER

SPL81159

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