

| Document Number | Issue Date | Rev. Date |
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| SPL82198 | 02/96 | 1/16/18 |

CR Series Pump Impeller Shaft Service Parts Lists

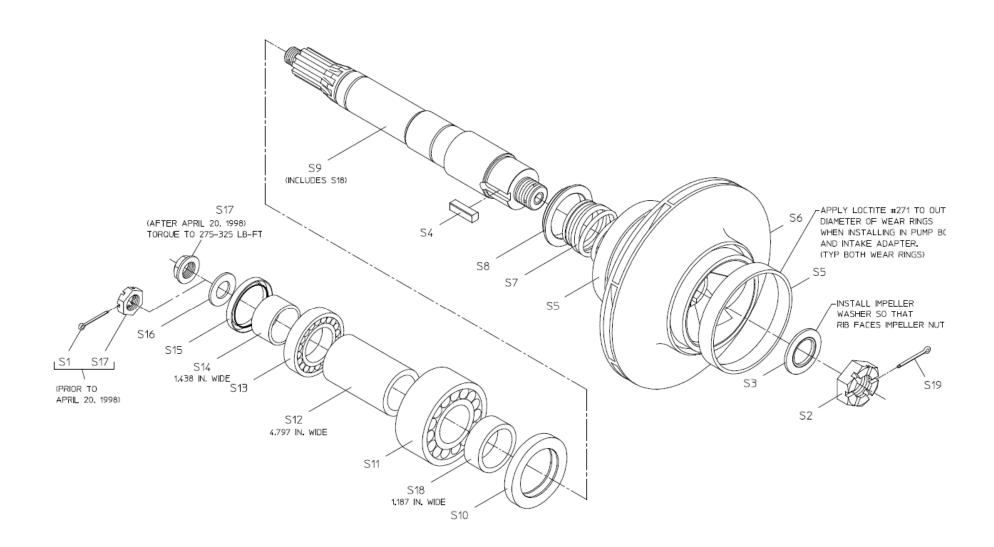
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| Pump Model (Located on Pump Serial Plate) | See Page |
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Model CR (Direct Drive)

| REF NO. | DESCRIPTION |
|---------|---|
| S1 | Cotter Pin, 1/8 x 1-3/4 in. (Prior to April 20, 1998) |
| S2 | Impeller Nut |
| S3 | Impeller Washer |
| S4 | Square Key, 1/2 x 1/2 x 1-3/4 in. |
| S5 | Wear Ring |
| S6 | Impeller |
| S7 | Mechanical Seal Kit |
| S8 | Throttle Bushing |
| S9 | Impeller Shaft (Includes S18) |
| S10 | Oil Seal |

| REF NO. | DESCRIPTION |
|---------|---------------------------------|
| S11 | Ball Bearing |
| S12 | Bearing Spacer, 4.797 in. Wide |
| S13 | Ball Bearing |
| S14 | Oil Seal Sleeve, 1.438 in. Wide |
| S15 | Oil Seal |
| S16 | Flat Washer, 1 in. |
| S17 | Shaft Nut |
| S18 | Oil Seal Sleeve, 1.187 in. Wide |
| S19 | Cotter Pin, 5/32 x 2 in. |
| | |

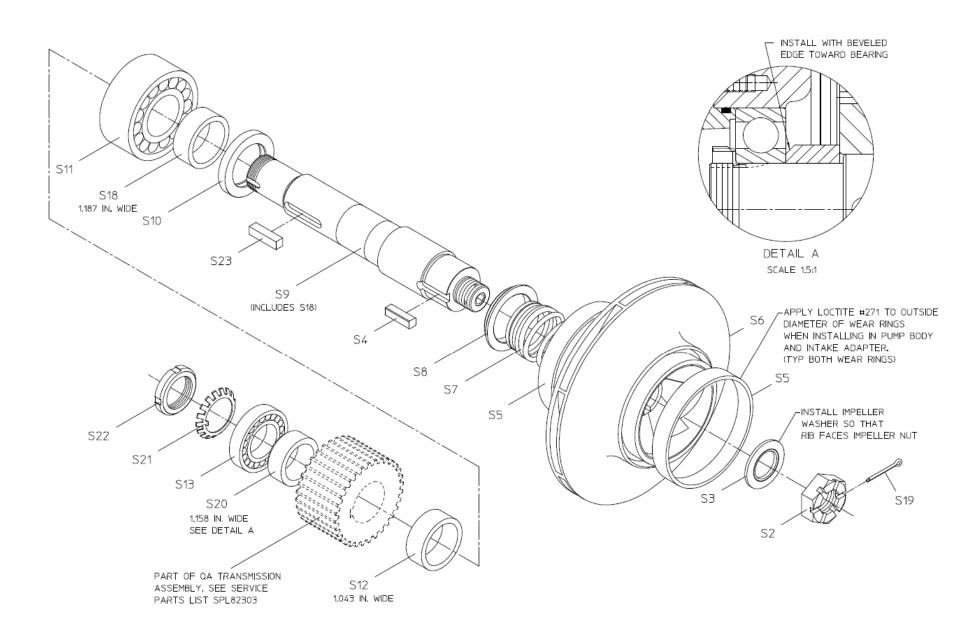


MODEL CR

Model CRQA

| REF NO. | DESCRIPTION |
|---------|-----------------------------------|
| S2 | Impeller Nut |
| S3 | Impeller Washer |
| S4 | Square Key, 1/2 x 1/2 x 1-3/4 in. |
| S5 | Wear Ring |
| S6 | Impeller |
| S7 | Mechanical Seal Kit |
| S8 | Throttle Bushing |
| S9 | Impeller Shaft (Includes \$18) |
| S10 | Oil Seal |

| REF NO. | DESCRIPTION |
|---------|---------------------------------|
| S11 | Ball Bearing |
| S12 | Bearing Spacer, 1.043 in. Wide |
| S13 | Ball Bearing |
| S18 | Oil Seal Sleeve, 1.187 in. Wide |
| S19 | Cotter Pin, 5/32 x 2 in. |
| S20 | Spacer, 1.158 in. Wide |
| S21 | Bearing Lockwasher |
| S22 | Bearing Lock Nut |
| S23 | Square Key, 1/2 x 1/2 x 2 in. |

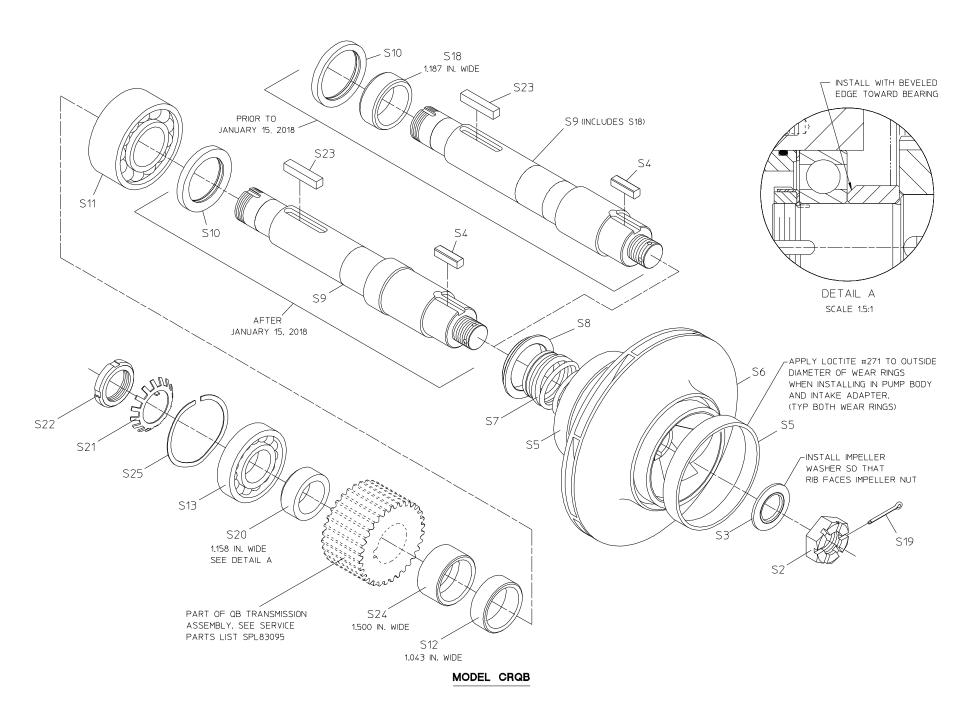


MODEL CRQA

Model CRQB

| REF NO. | DESCRIPTION |
|---------|-----------------------------------|
| S2 | Impeller Nut |
| \$3 | Impeller Washer |
| S4 | Square Key, 1/2 x 1/2 x 1-3/4 in. |
| S5 | Wear Ring |
| S6 | Impeller |
| S7 | Mechanical Seal Kit |
| S8 | Throttle Bushing |
| S9 | Impeller Shaft |
| S10 | Oil Seal |
| S11 | Ball Bearing |

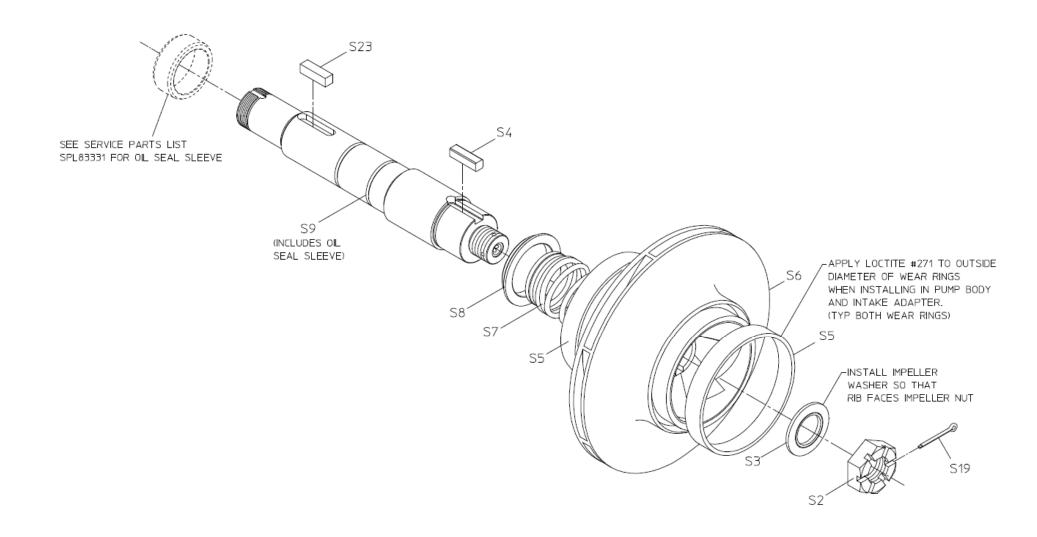
| REF NO. | DESCRIPTION |
|---------|---------------------------------------|
| S12 | Bearing Spacer, 1.043 in. Wide |
| S13 | Ball Bearing |
| S18 | Oil Seal Sleeve, 1.187 in. Wide |
| S19 | Cotter Pin, 5/32 x 2 in. |
| S20 | Spacer, 1.158 in. Wide |
| S21 | Bearing Lockwasher |
| S22 | Bearing Lock Nut |
| S23 | Square Key, 1/2 x 1/2 x 2 in. |
| S24 | Impeller Shaft Spacer, 1.500 in. Wide |
| S25 | Wave Spring |



Model CRQC

| REF NO. | DESCRIPTION |
|---------|-----------------------------------|
| S2 | Impeller Nut |
| S3 | Impeller Washer |
| S4 | Square Key, 1/2 x 1/2 x 1-3/4 in. |
| S5 | Wear Ring |
| S6 | Impeller |

| REF NO. | DESCRIPTION |
|---------|-----------------------------------|
| S7 | Mechanical Seal Kit |
| S8 | Throttle Bushing |
| S9 | Impeller Shaft |
| S19 | Cotter Pin, 5/32 x 2 in. |
| S23 | Square Key, 1/2 x 1/2 x 1-3/4 in. |



MODEL CRQC