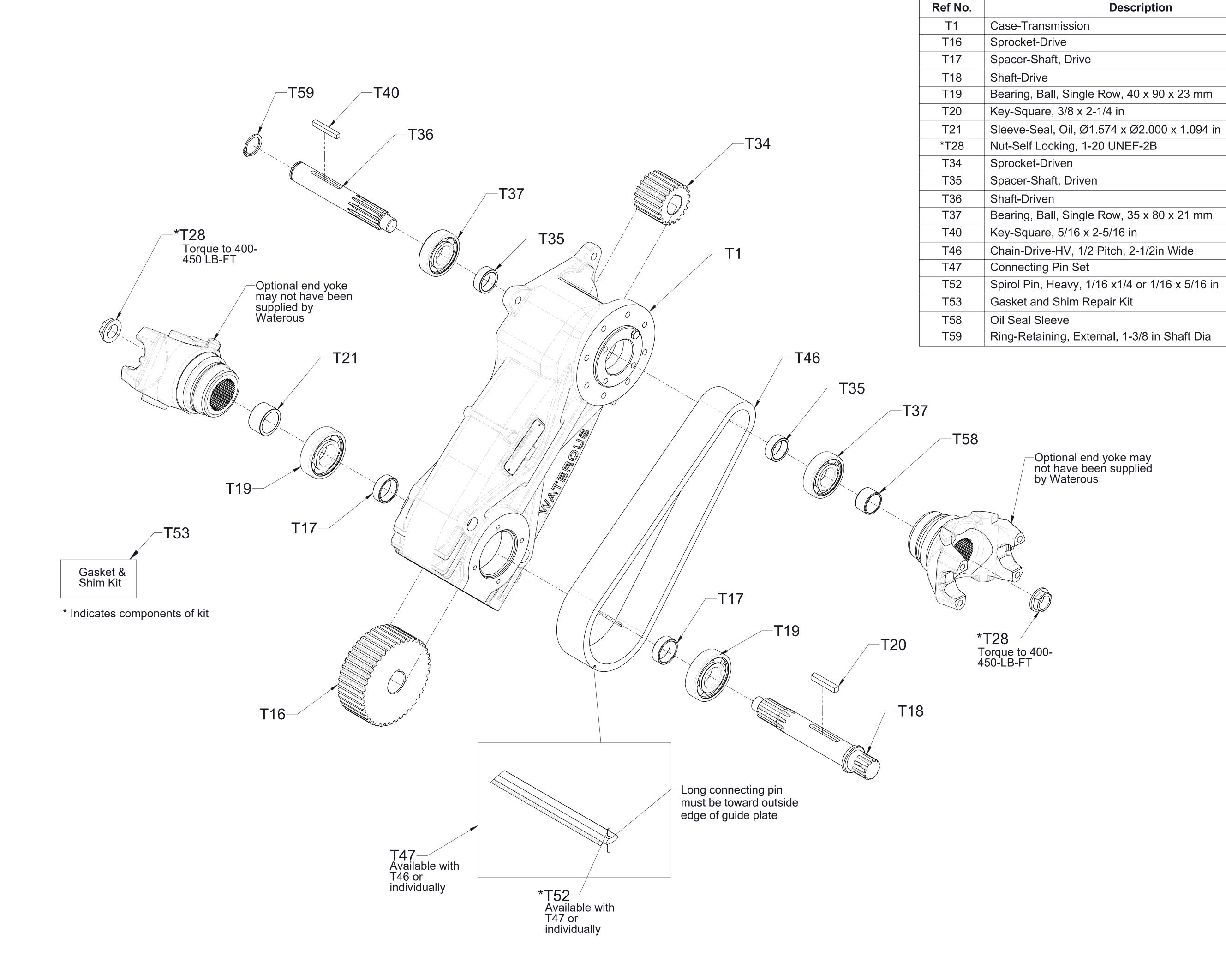


Document Number	Issue Date	Rev. Date
SPL83491	04/15/15	09/21/23

## **Model TPA Power Take-Off Service Parts List**

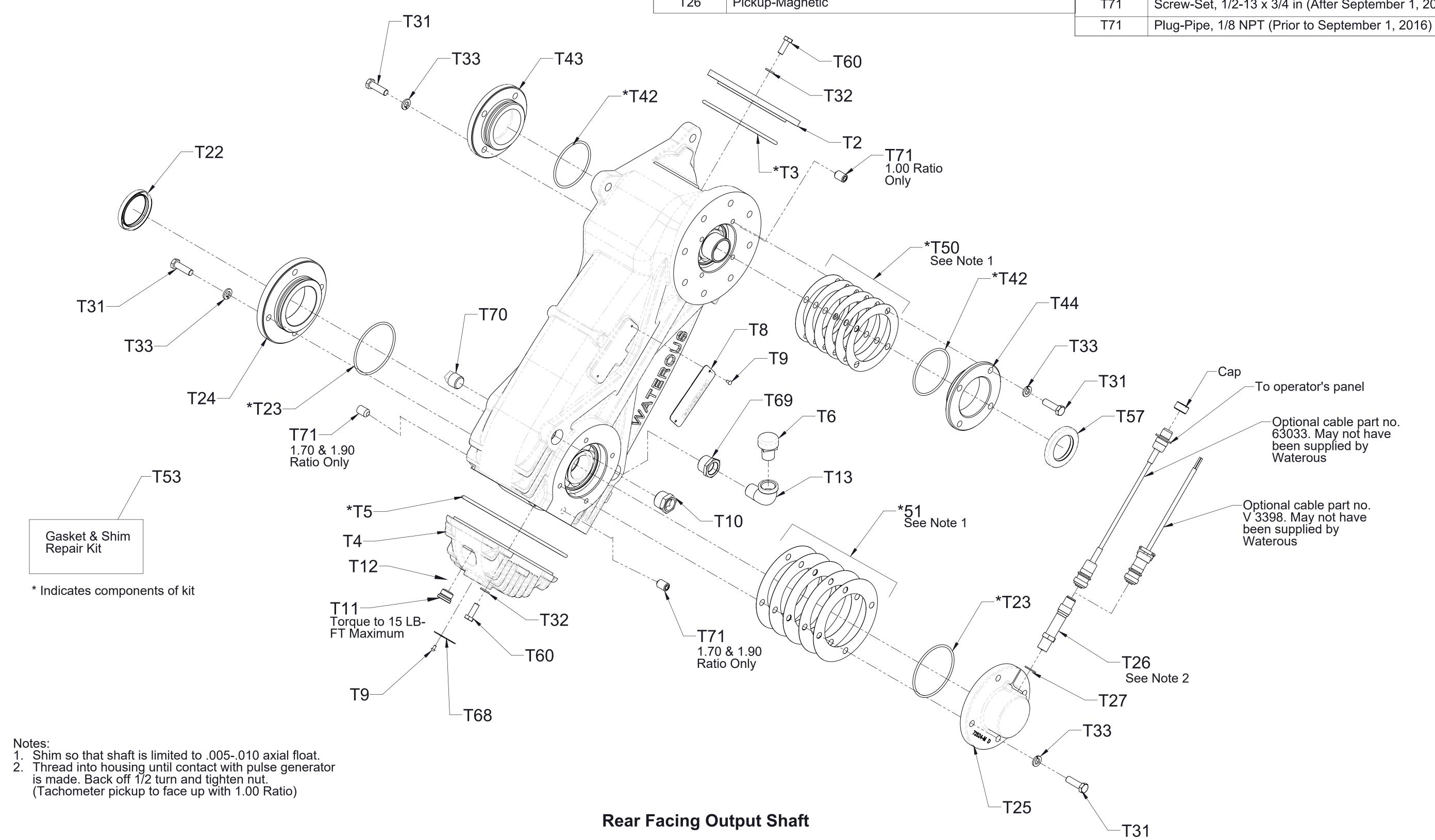
Output Shaft	Components	Page
Poor (Opposite Side of Input Shoft)	Internal Components	2
Rear (Opposite Side of Input Shaft)	External Components	3
Front (Como Cido do Input Chaft)	Internal Components	4
Front (Same Side as Input Shaft)	External Components	5

Note: When ordering repair parts, please provide P.T.O. serial number.

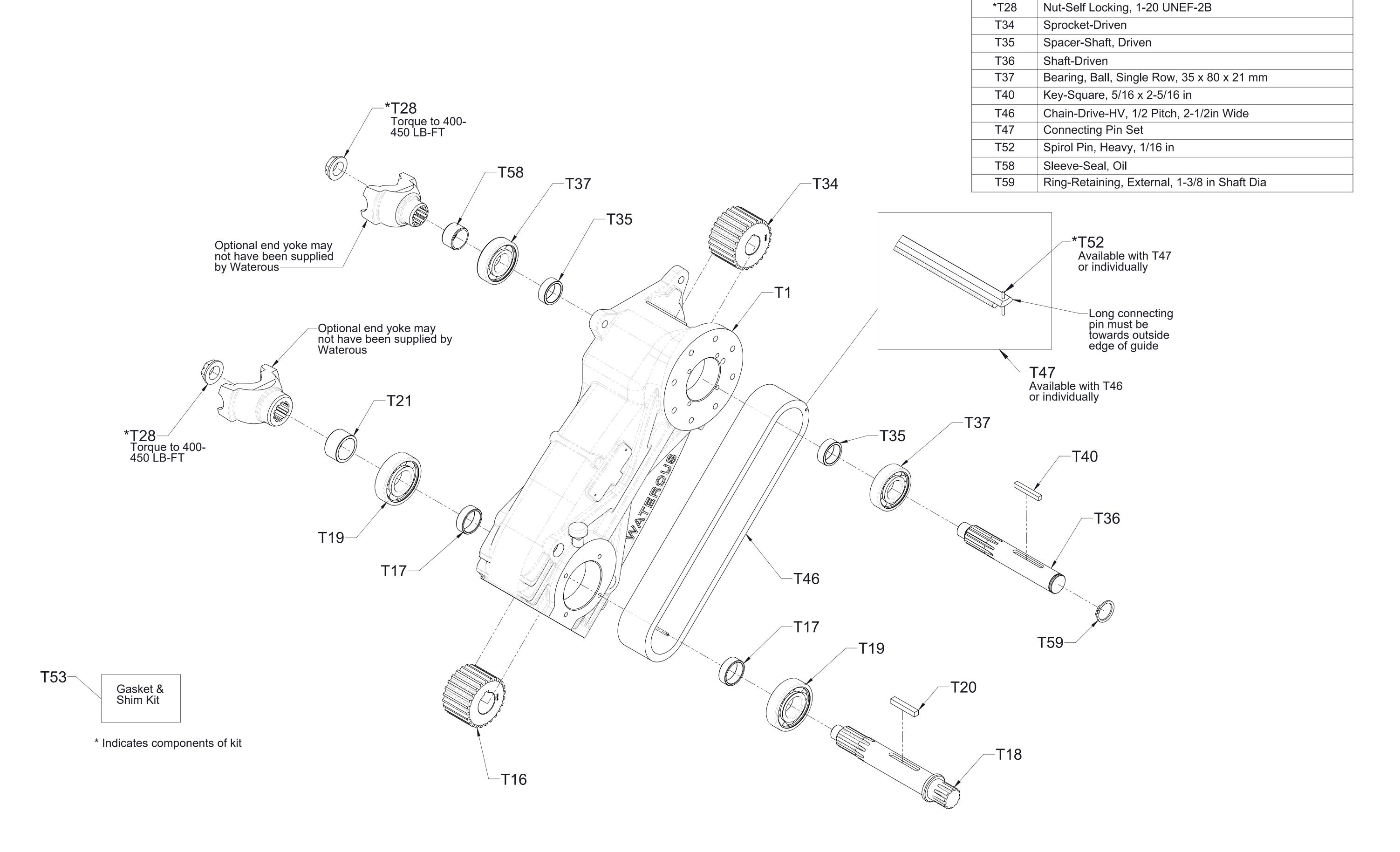


**Rear Facing Output Shaft** 

Ref No.	Description	Ref No.	Description
T2	Cover-Case	T27	O-Ring, 5/8 x 3/4 in
*T3	O-Ring, 4-5/8 x 5 in	T31	Screw-Hex Hd, 3/8-16 x 1-1/4 in
T4	Pan-Transmission	T32	Washer-Lock, 5/16 in
*T5	O-Ring, 7 x 7-3/8 in	T33	Washer-Lock, 3/8 in
Т6	Breather, 1/2 NPT	*T42	O-Ring, 2-7/8 x 3-1/8 in
T8	Plate-Serial	T43	Housing-Oil Seal, 4-3/4 OD
Т9	Screw-Drive, #6 x 1/4 in	T44	Housing-Oil Seal, 4-1/2 OD
T10	Plug-Site, Glass, 3/4 NPT	*T50	Shim-Driven Shaft Housing
T11	Drain Plug	*T51	Shim-Drive Shaft Housing
T12	Plug Seal	T53	Gasket and Shim Repair Kit
T13	Elbow-Street, 90°, 1/2 NPT	T57	Seal-Oil, 1-5/8 x 2-5/8 in
T22	Seal-Oil, 2 x 2-5/8 in	T60	Screw-Hex Hd, 5/16-18 x 7/8 in
*T23	O-Ring, 3-1/4 x 3-1/2 in	T68	Plate-Oil Level
T24	Housing-Oil Seal, 5-1/2 O.D.	T69	Bushing-Reducing, Pipe, 3/4 x 1/2 NPT
T25	Housing-Tachometer	T70	Plug-Pipe, Square Hd, 1/2 NPT
T26	Pickup-Magnetic	T71	Screw-Set, 1/2-13 x 3/4 in (After September 1, 2016)
		T71	Plug-Pipe 1/8 NPT (Prior to September 1, 2016)



**External Components** 



Ref No.

T17

T18

T20

T21

Case-Transmission

Spacer-Shaft, Drive

Key-Square, 3/8 x 2-1/4 in

Sprocket-Drive

Shaft-Drive

Description

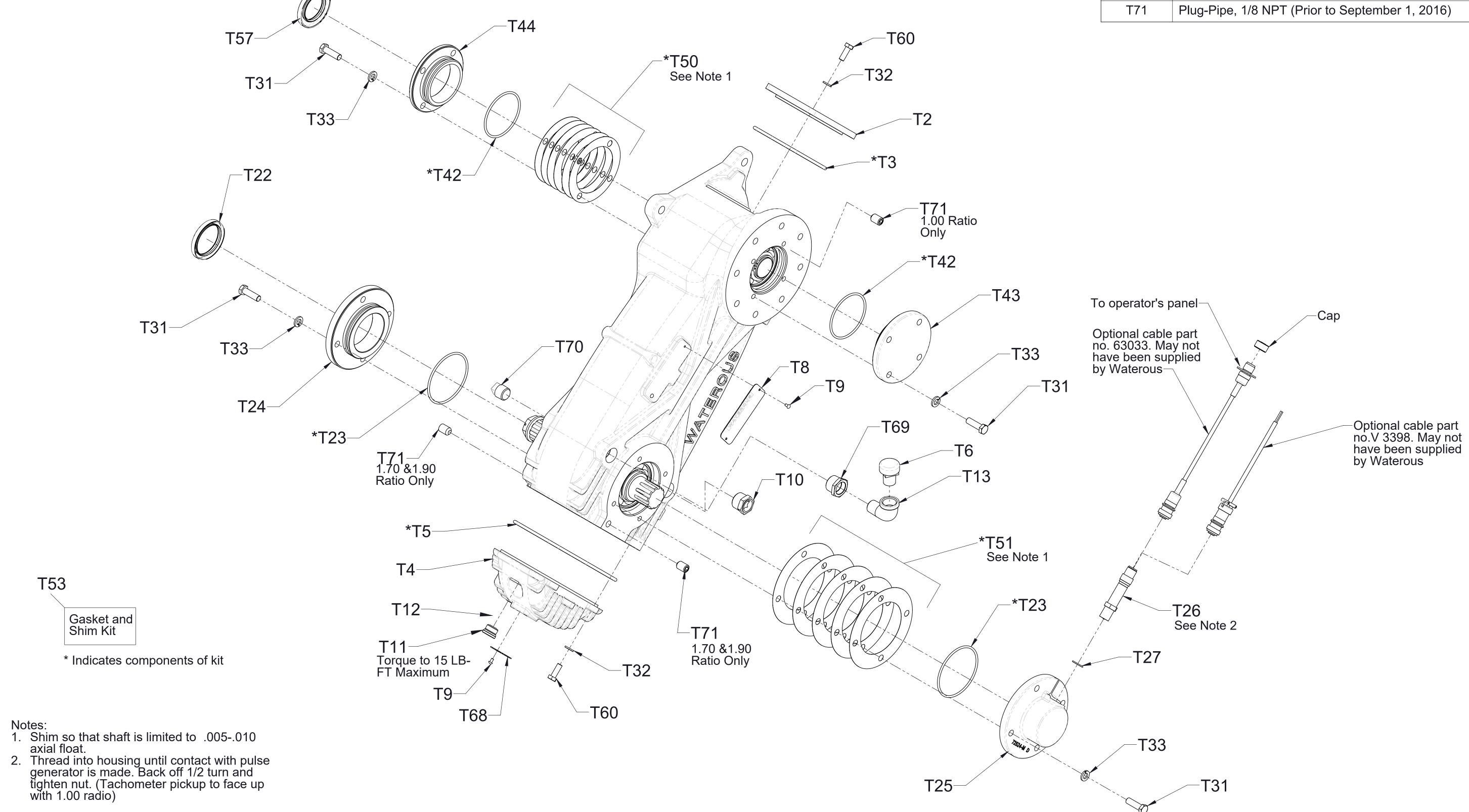
Bearing, Ball, Single Row, 40 x 90 x 23 mm

Sleeve-Seal, Oil, Ø1.574 x Ø2.000 x 1.094 in

Front Facing Output Shaft

Internal Components

Ref No.	Description	Ref No.	Description
T2	Cover-Case	T27	O-Ring, 5/8 x 3/4 in
*T3	O-Ring, 4-5/8 x 5 in	T31	Screw-Hex Hd, 3/8-16 x 1-1/4 in
T4	Pan-Transmission	T32	Washer-Lock, 5/16 in
*T5	O-Ring, 7 x 7-3/8 in	T33	Washer-Lock, 3/8 in
T6	Breather, 1/2 NPT	*T42	O-Ring, 2-7/8 x 3-1/8 in
Т8	Serial Plate	T43	Housing-Oil Seal, 4-3/4 OD
Т9	Screw-Drive, #6 x 1/4 in	T44	Housing-Oil Seal, 4-1/2 OD
T10	Plug-Site, Glass, 3/4 NPT	*T50	Shim-Driven Shaft Housing
T11	Drain Plug	*T51	Shim-Drive Shaft Housing
T12	Plug Seal	T53	Gasket and Shim Repair Kit
T13	Elbow-Street, 90°, 1/2 NPT	T57	Seal-Oil, 1-5/8 x 2-5/8 in
T22	Seal-Oil, 2 x 2-5/8 in	T60	Screw-Hex Hd, 5/16-18 x 7/8 in
*T23	O-Ring, 3-1/4 x 3-1/2 in	T68	Plate-Oil Level
T24	Housing-Oil Seal, 5-1/2 O.D.	T69	Bushing-Reducing, Pipe, 3/4 x 1/2 NPT
T25	Housing-Tachometer	T70	Plug-Pipe, Square Hd, 1/2 NPT
T26	Pickup-Magnetic	T71	Screw-Set, 1/2-13 x 3/4 in (After September 1, 2016)
		T71	Plug-Pine 1/8 NPT (Prior to September 1, 2016)



Front Facing Output Shaft
External Components