## WATEROUS

# Eclipse<sup>TM</sup> Air Compressor Assembly (Models ECL-500 and ECL-600)

## Component

Compressor Mounting on Pump

Compressor Mounting Brackets

Compressor Air Inlet

Compressor Oil Filter Adapter

Compressor Relay Panel to Compressor

Compressor Relay Panel

Compressor PMC

Compressor Balance Valve

Compressor Auto Sync

Compressor Air Manifold Hose

Compressor Air Tubing

Oil Cooler and Filter

Oil Cooler and Filter Components

Oil Lines

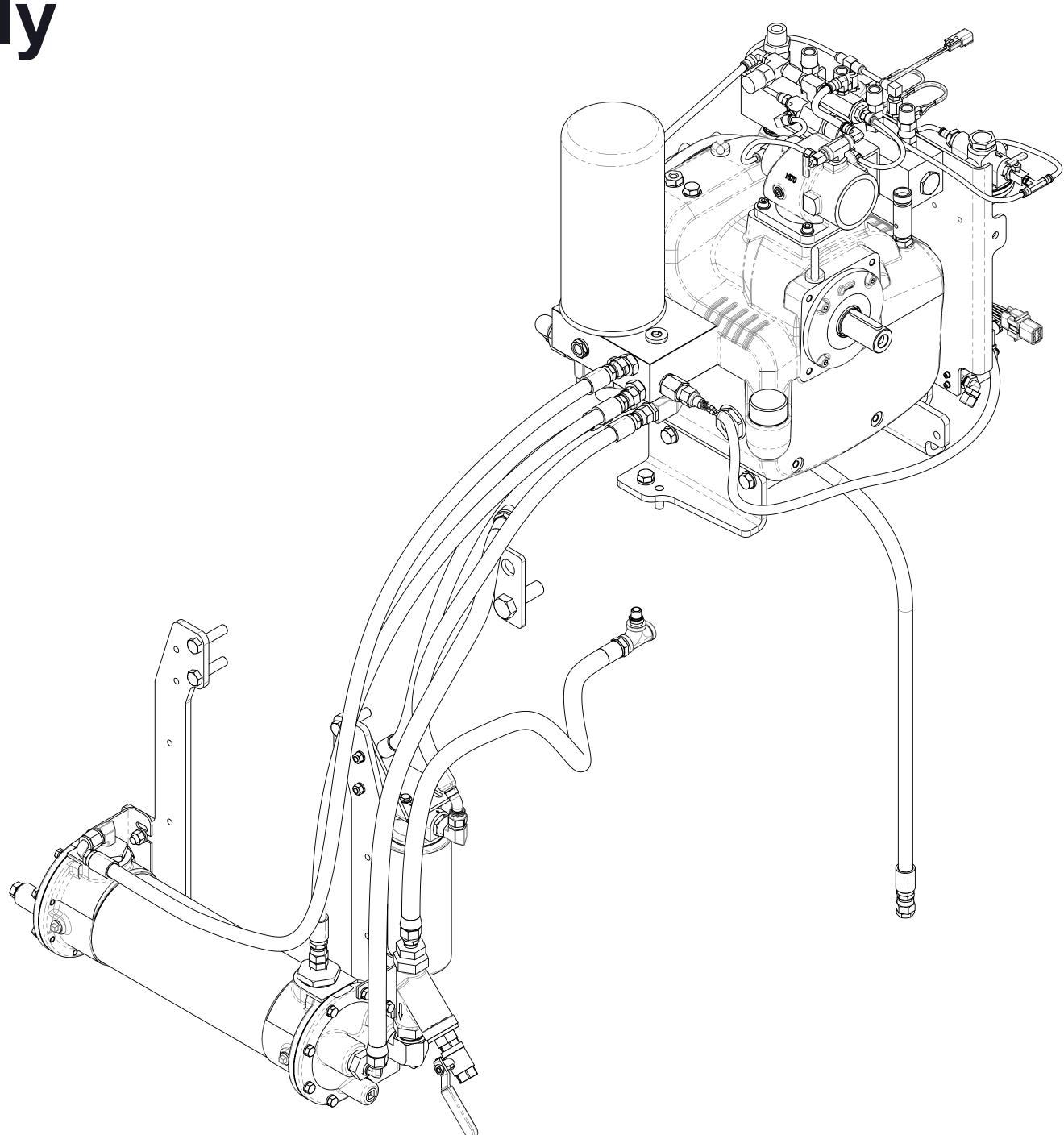
Water Lines

Panel Components

WaterousCompany, 125 Hardman Avenue South, South St. Paul, Minnesota 55075 USA (651) 450-5000 www.waterousco.com Note: When ordering parts, provide Pump, Transmission or PTO Serial Number.

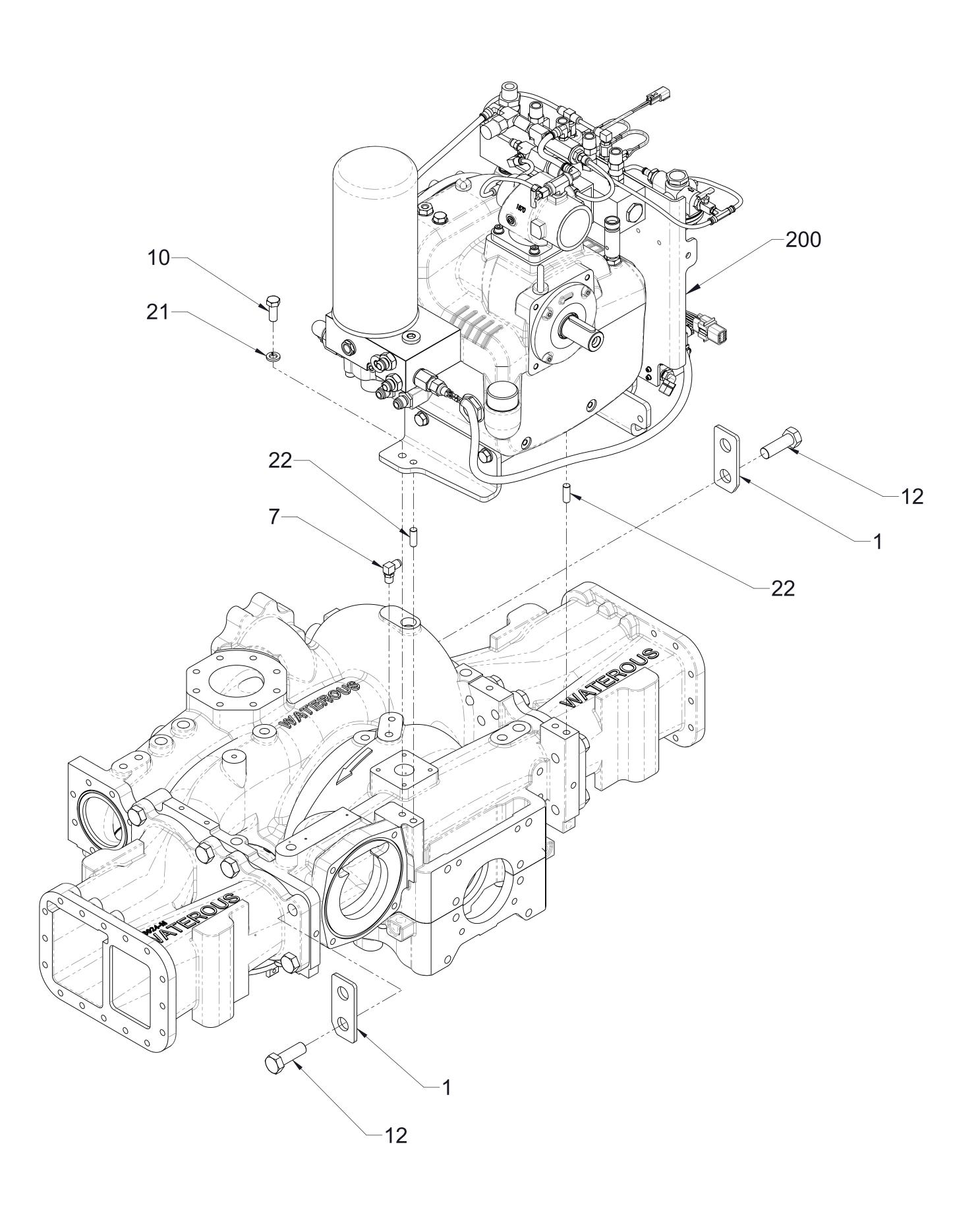


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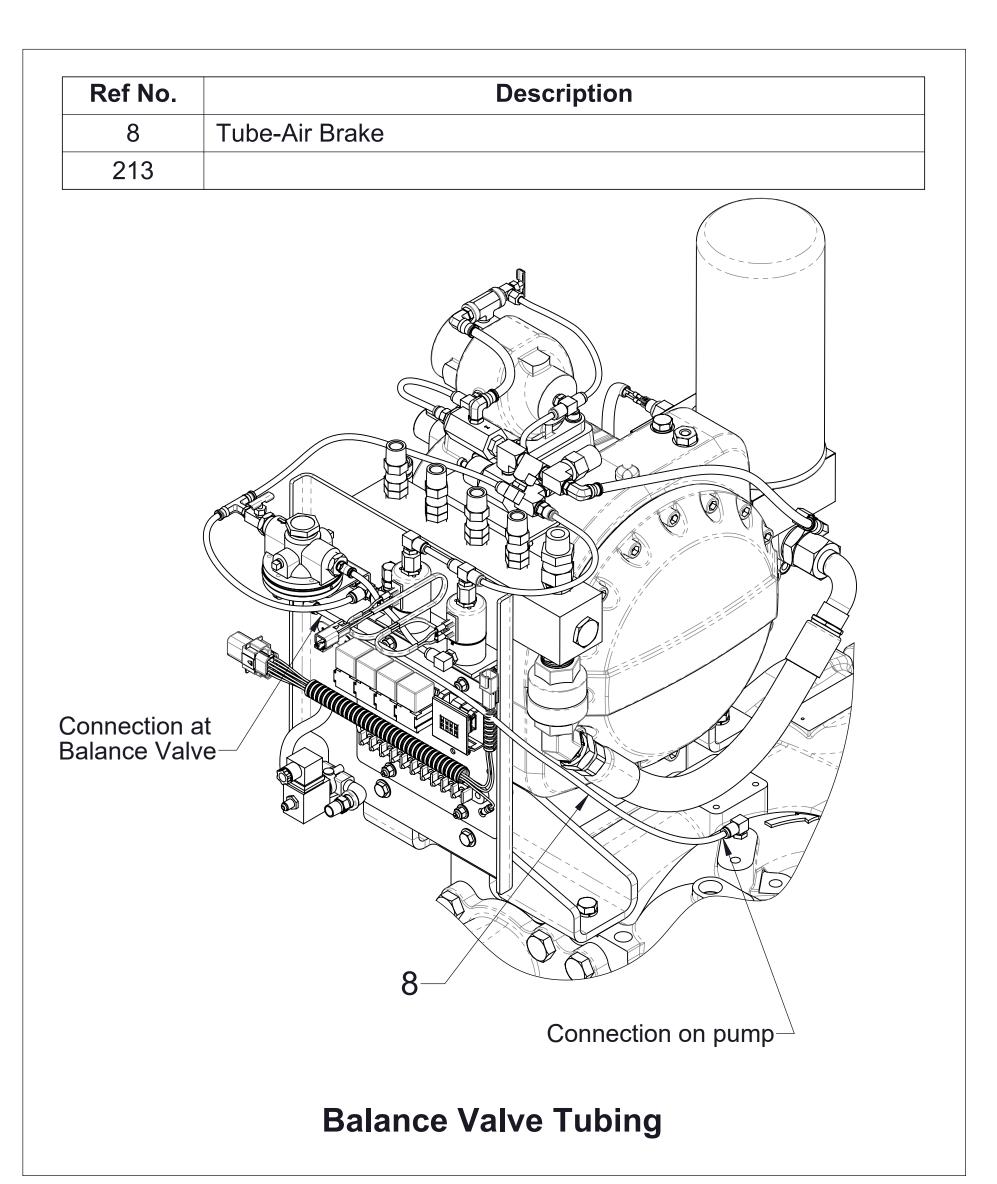


## **Issue** Date 07/06/23

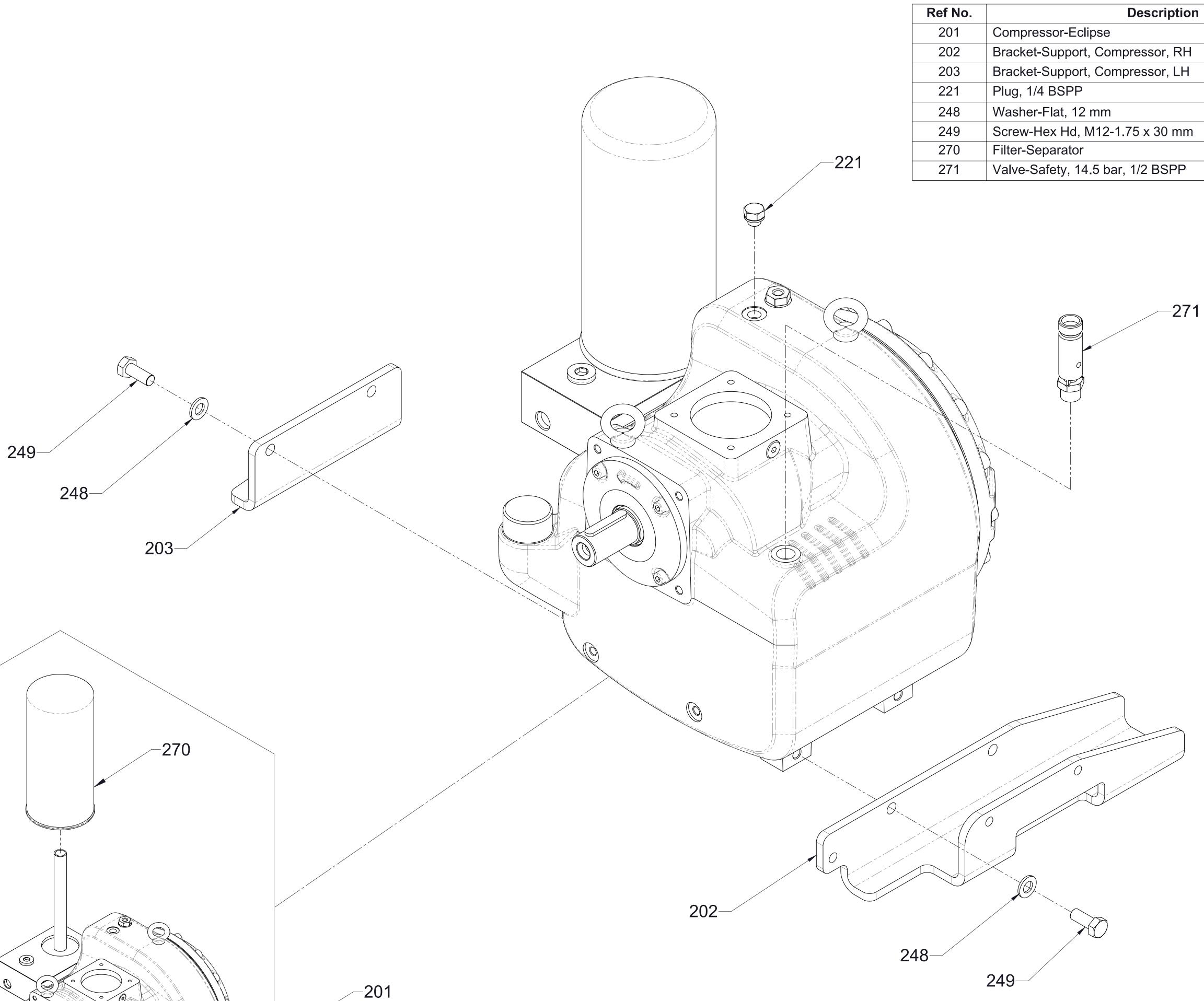
### Rev. Date 07/06/23

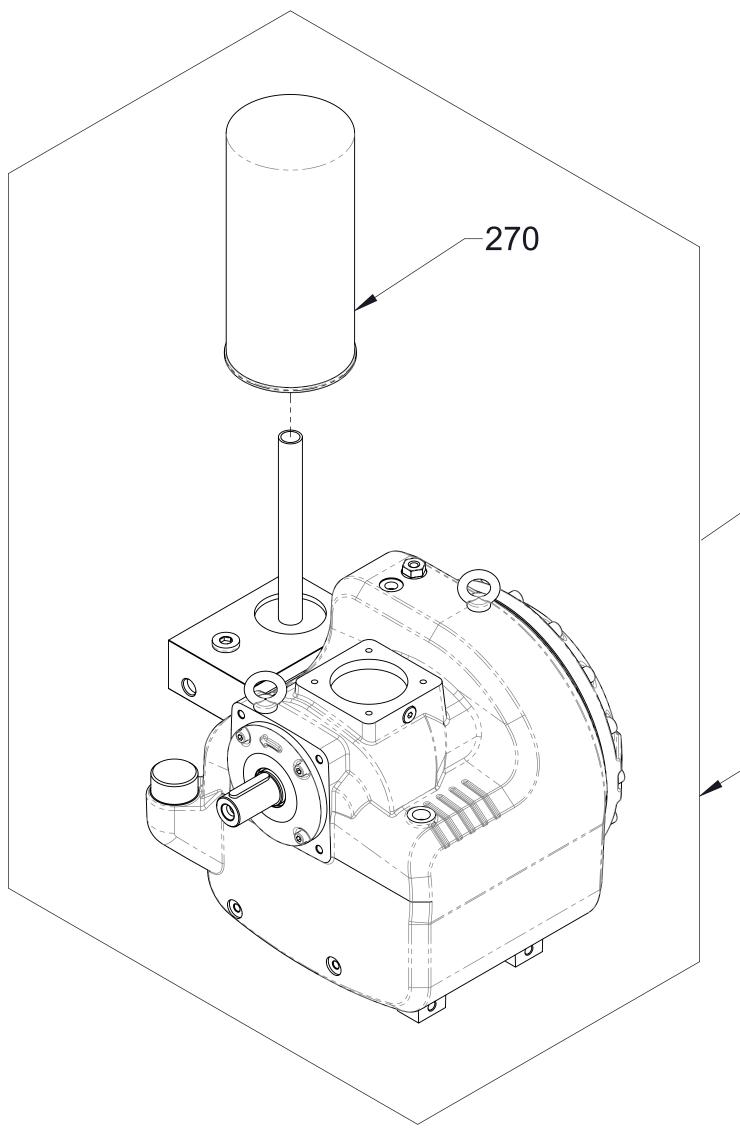


Ref No.	Description
1	Lug-Lifting
7	Elbow-90°, 1/4 MNPT x 1/4 AB
10	Screw-Hex Hd, 1/2-13 x 1-1/4 in
12	Screw-Hex Hd, 3/4-10 x 2-1/4 in
21	Washer-Lock, 1/2 in
22	Pin-Dowel, 7/16 x 1-1/4 in
200	Compressor Subassembly



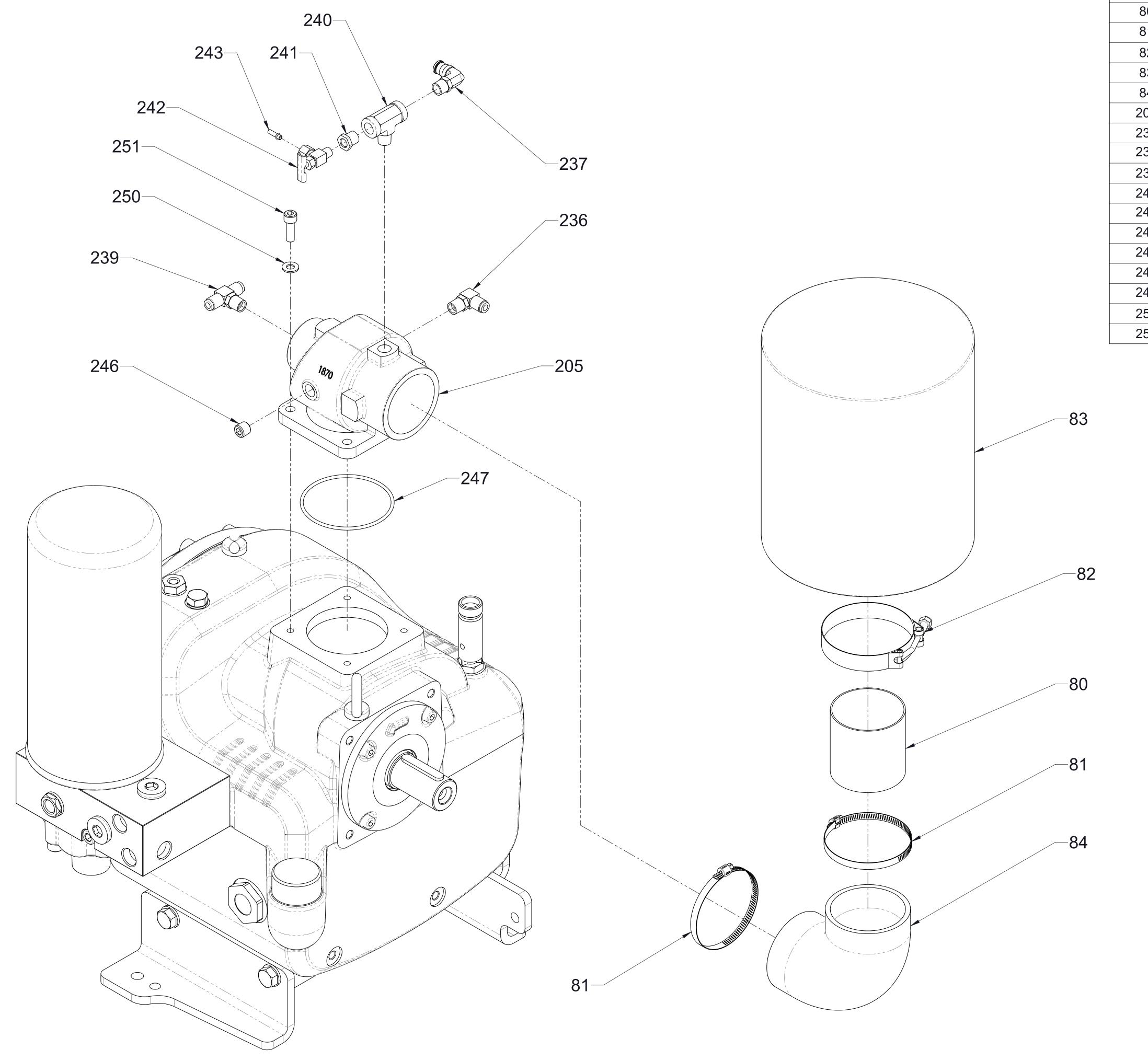
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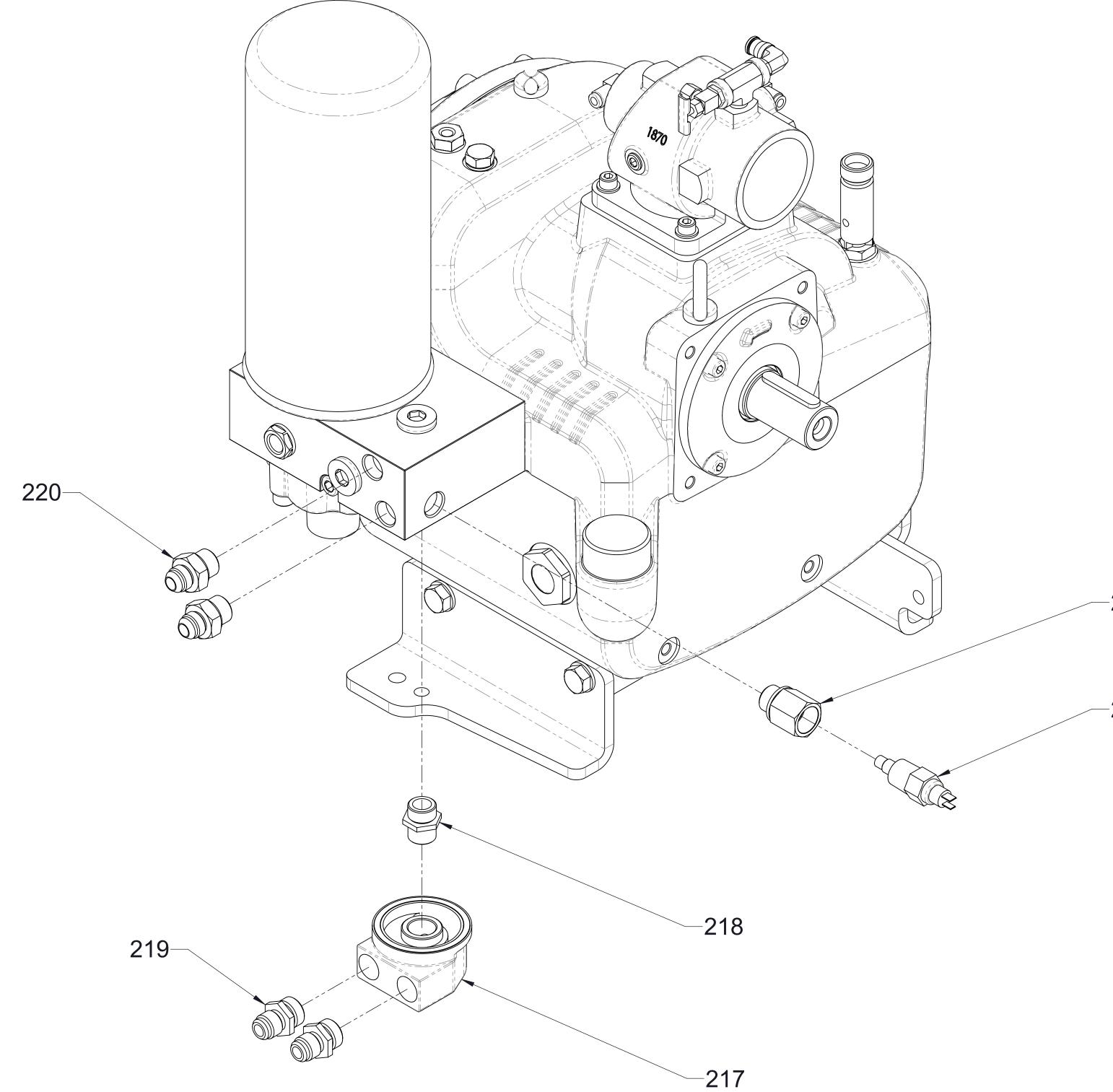
No.	Description
1	Compressor-Eclipse
2	Bracket-Support, Compressor, RH
3	Bracket-Support, Compressor, LH
21	Plug, 1/4 BSPP
.8	Washer-Flat, 12 mm
.9	Screw-Hex Hd, M12-1.75 x 30 mm
0	Filter-Separator
' <b>1</b>	Valve-Safety, 14.5 bar, 1/2 BSPP

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## **Compressor Air Inlet**

Ref No.	Description
80	Adapter-Air Inlet, 3 in
81	Clamp-Hose, 3-3/4 in
82	T-Bolt, 3-1/2 in
83	Filter-Air, 3 in
84	Elbow-Rubber 3 in x 90°
205	Air Inlet, 2-1/2 in, 90° (Small Pad)
236	Elbow-90°, 1/4 MNPT x 1/4 AB
237	Fitting-Elbow, 3/8 PTC x 1/4 MNPT, 90°
239	Tee-Branch, 1/4 MNPT x 1/4 AB x 1/4 AB
240	Tee-Male Branch, 1/4 FNPT x 1/4 MNPT x 1/4 FNPT
241	Bushing-Reducing, 1/4 MNPT x 1/8 FNPT
242	Valve - Trim, 1/8 MNPT X 1/4 Compression
243	Sleeve-Internal Support
246	Plug-Pipe, Headless, 1/4 NPT
247	O-Ring, 3-1/2 x 3-3/4 in
250	Washer-Flat, 8 mm
251	Screw-Soc Hd, M8-1.25 x 25 mm

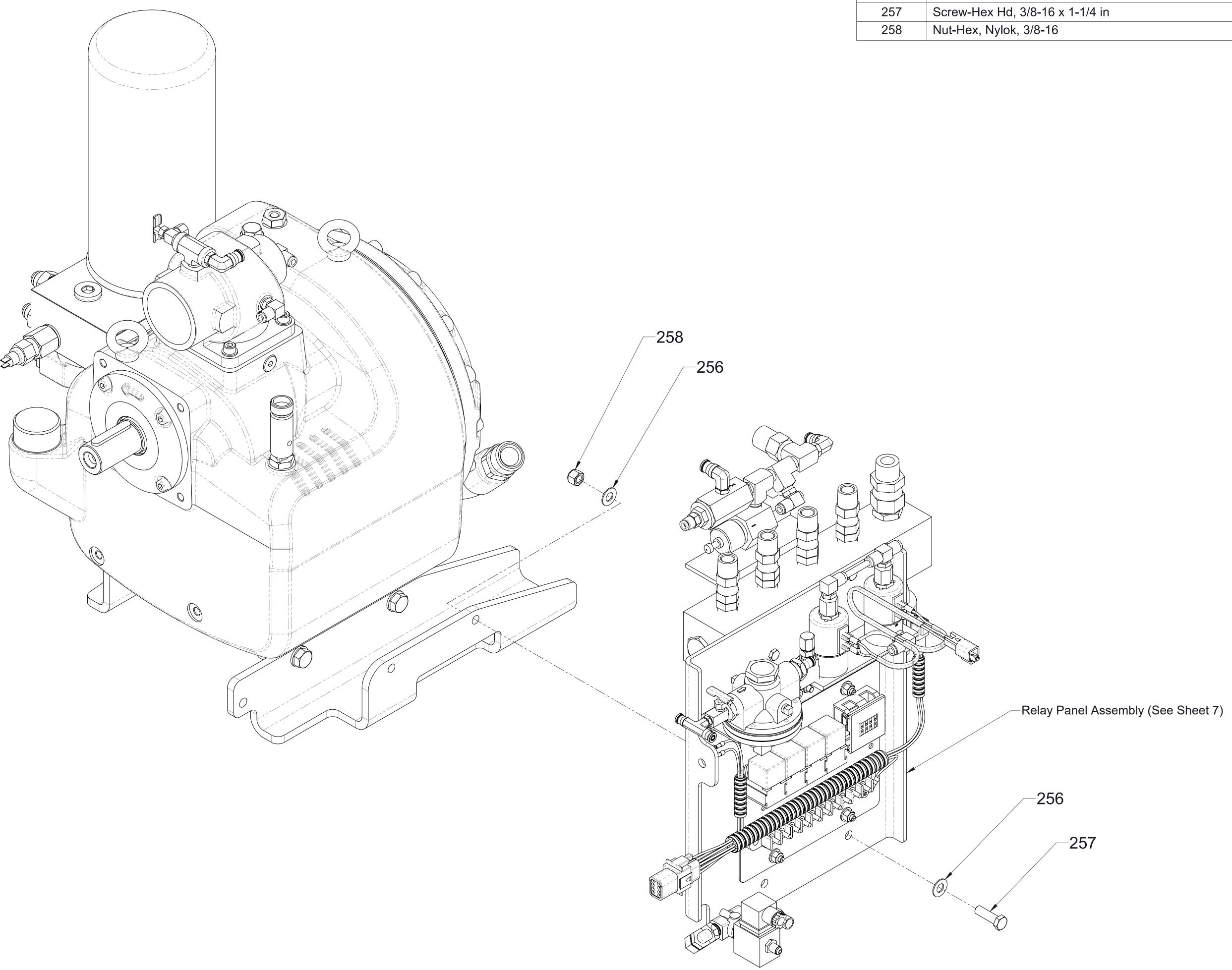


Ref No.	Description
217	Adapter-Filter, Oil, Remote
218	Adapter-Straight, 1/2 BSPP to 13/16-16
219	Adapter-Fitting, 10AN O-ring x 8AN
220	Adapter-Straight, 1/2 JIC x 1/2 BSPP
222	Adapter, 1/2 BSPP x 1/2 NPT
268	Temperature Sender

-222

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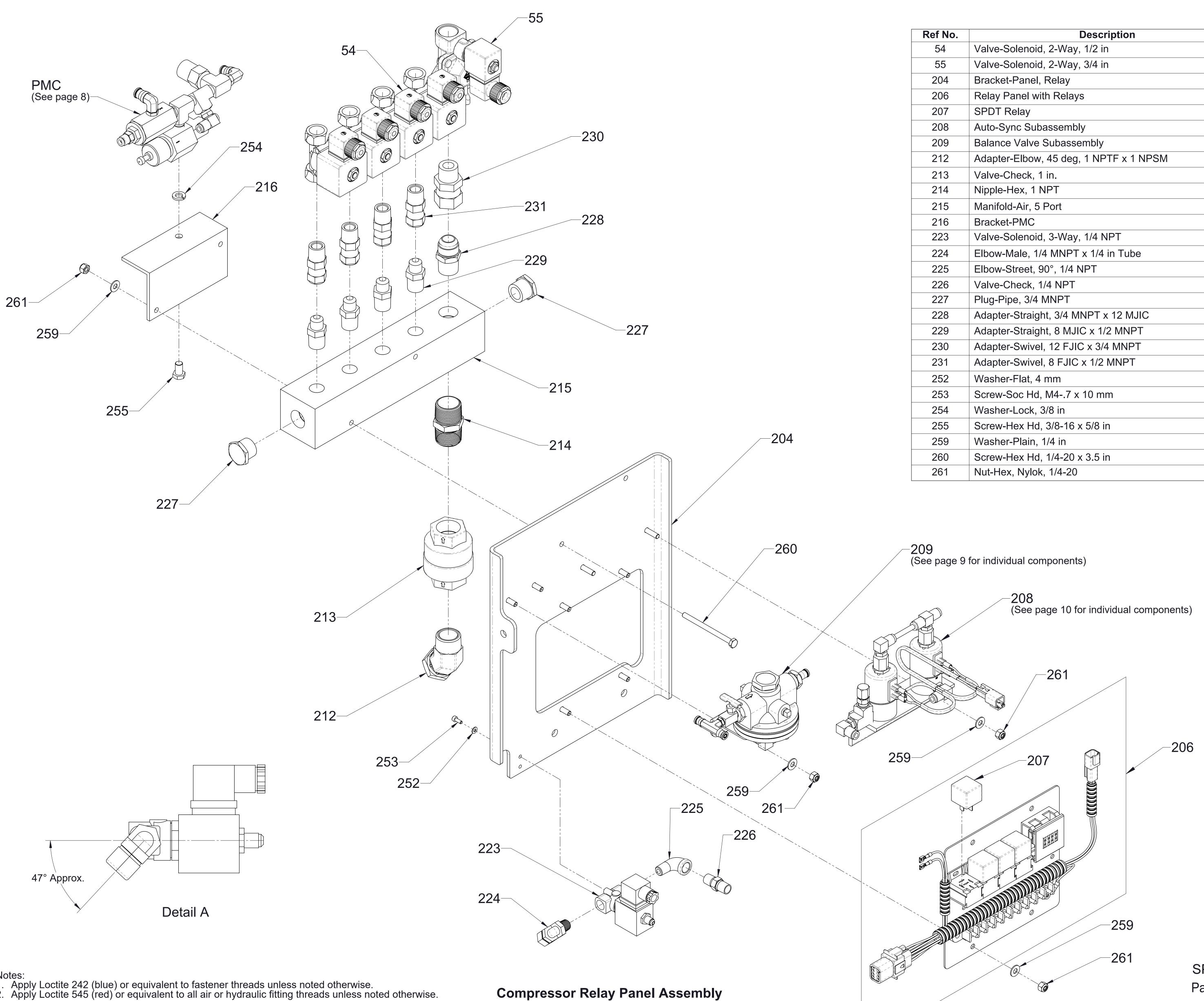


Ref No	)_
256	
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#### **Relay Panel Assembly to Compressor**

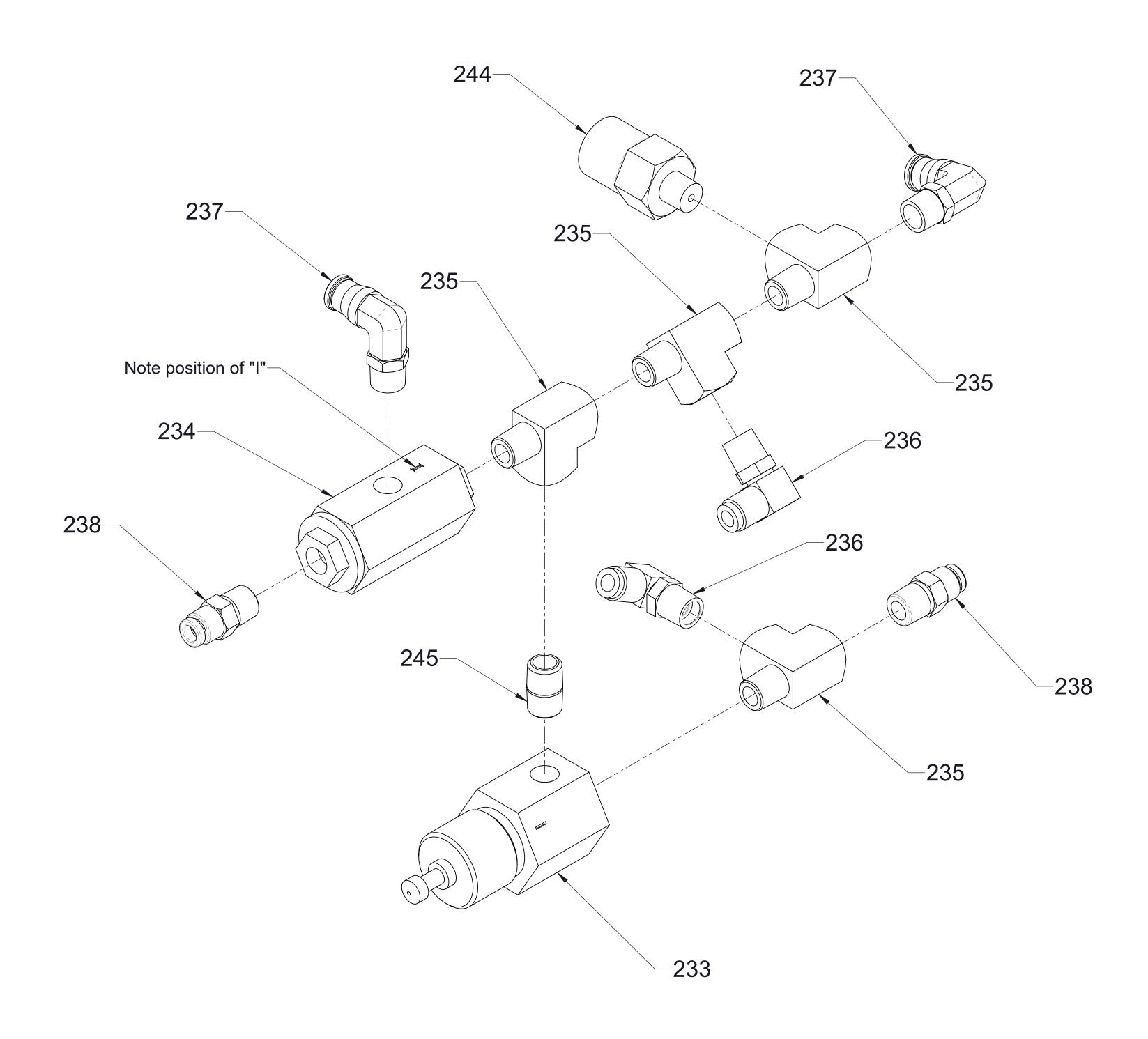
Description
Washer-Plain, 3/8 in
Screw-Hex Hd, 3/8-16 x 1-1/4 in
Nut-Hex, Nylok, 3/8-16

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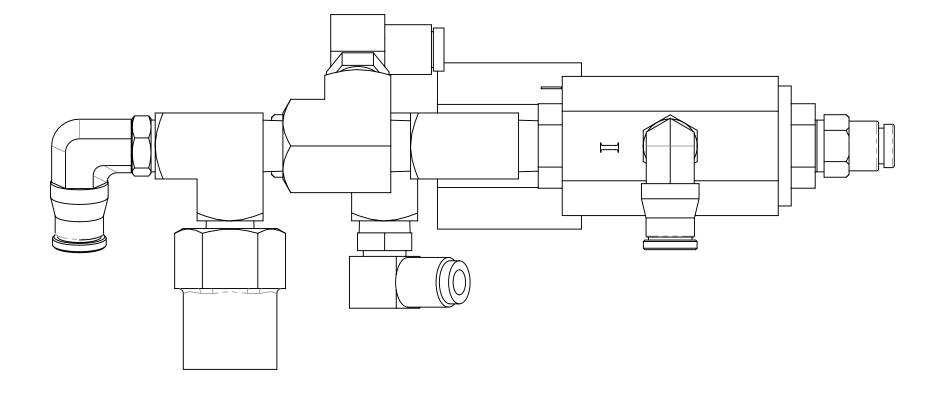
f No.	Description
54	Valve-Solenoid, 2-Way, 1/2 in
55	Valve-Solenoid, 2-Way, 3/4 in
204	Bracket-Panel, Relay
206	Relay Panel with Relays
207	SPDT Relay
208	Auto-Sync Subassembly
209	Balance Valve Subassembly
212	Adapter-Elbow, 45 deg, 1 NPTF x 1 NPSM
213	Valve-Check, 1 in.
214	Nipple-Hex, 1 NPT
215	Manifold-Air, 5 Port
216	Bracket-PMC
23	Valve-Solenoid, 3-Way, 1/4 NPT
224	Elbow-Male, 1/4 MNPT x 1/4 in Tube
25	Elbow-Street, 90°, 1/4 NPT
226	Valve-Check, 1/4 NPT
27	Plug-Pipe, 3/4 MNPT
28	Adapter-Straight, 3/4 MNPT x 12 MJIC
29	Adapter-Straight, 8 MJIC x 1/2 MNPT
230	Adapter-Swivel, 12 FJIC x 3/4 MNPT
231	Adapter-Swivel, 8 FJIC x 1/2 MNPT
252	Washer-Flat, 4 mm
253	Screw-Soc Hd, M47 x 10 mm
254	Washer-Lock, 3/8 in
255	Screw-Hex Hd, 3/8-16 x 5/8 in
259	Washer-Plain, 1/4 in
260	Screw-Hex Hd, 1/4-20 x 3.5 in
261	Nut-Hex, Nylok, 1/4-20

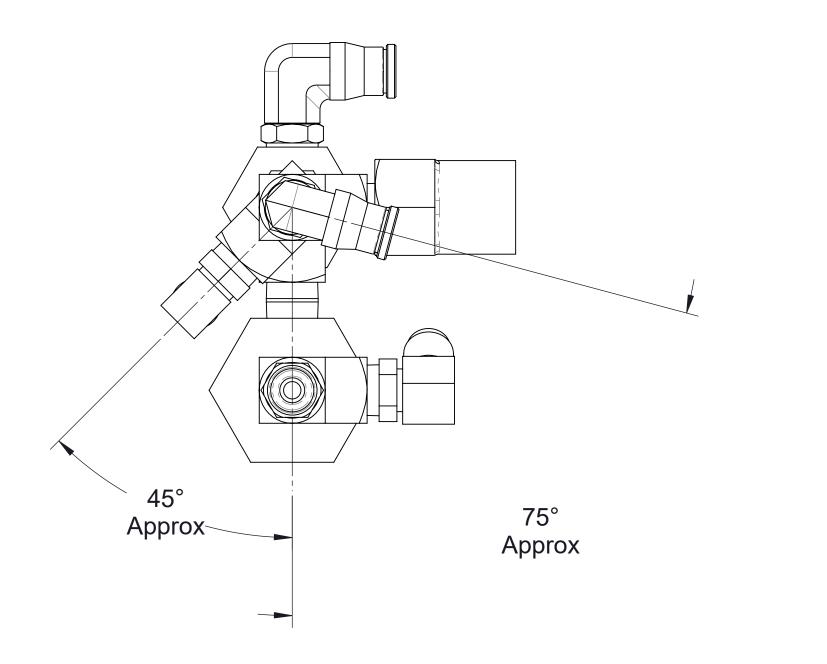
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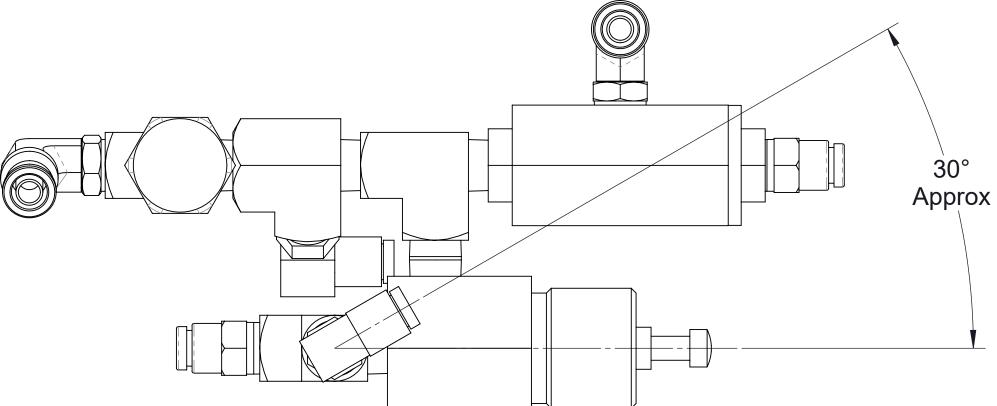


Notes: 1. Apply Loctite 242 (blue) or equivalent to fastener threads unless noted otherwise. 2. Apply Loctite 545 (red) or equivalent to all air or hydraulic fitting threads unless noted otherwise.

Ref No.	Description
233	Pressure Regulator
234	Valve-Blowdown
235	Tee-Street, 1/4 NPT
236	Elbow-90°, 1/4 MNPT x 1/4 AB
237	Fitting-Elbow, 3/8 PTC x 1/4 MNPT, 90°
238	Adapter-Straight, 1/4 MNPT x 1/4 AB
244	Switch-Pressure
245	Nipple-Pipe, 1/4 NPT x 7/8 in

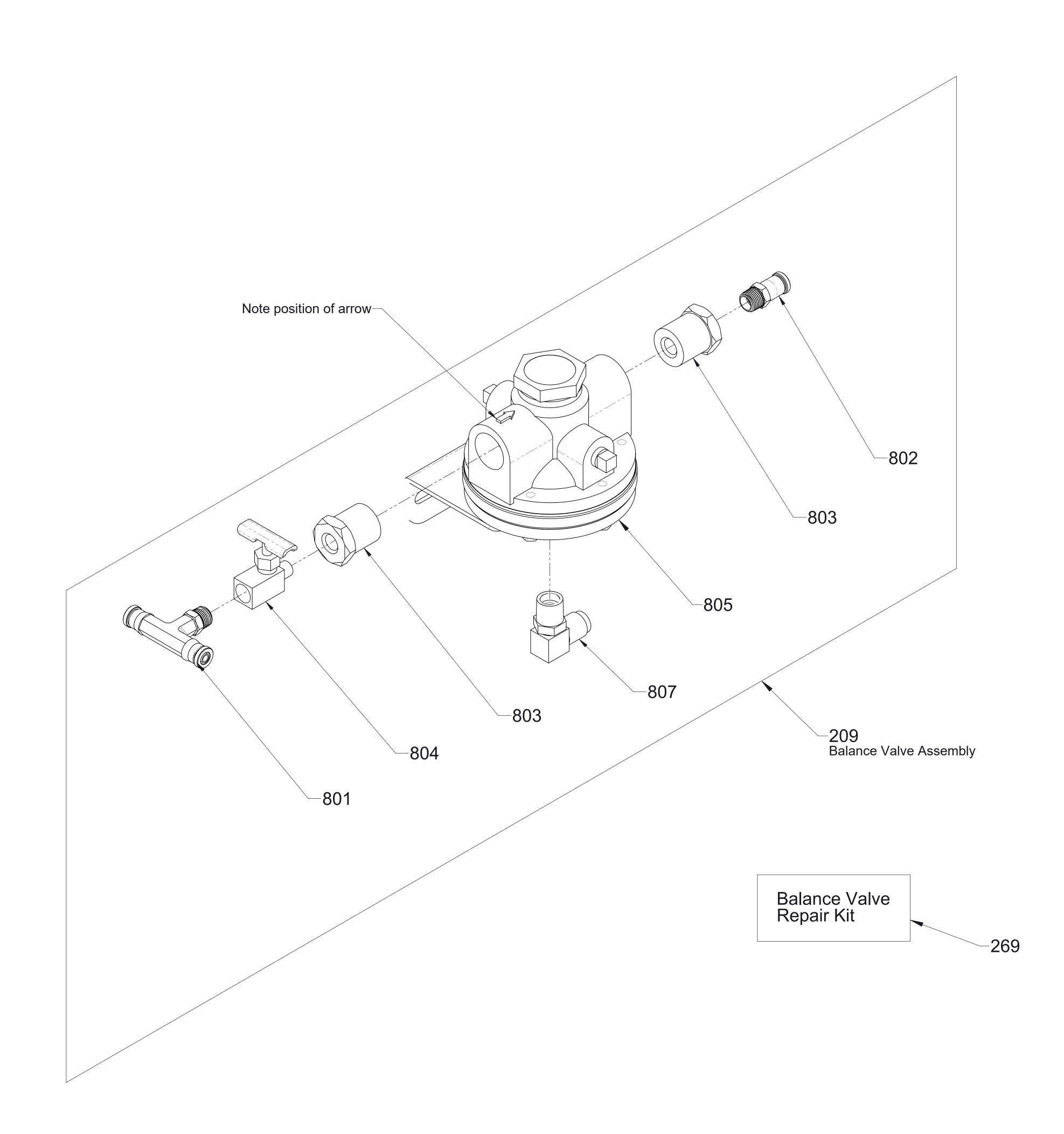




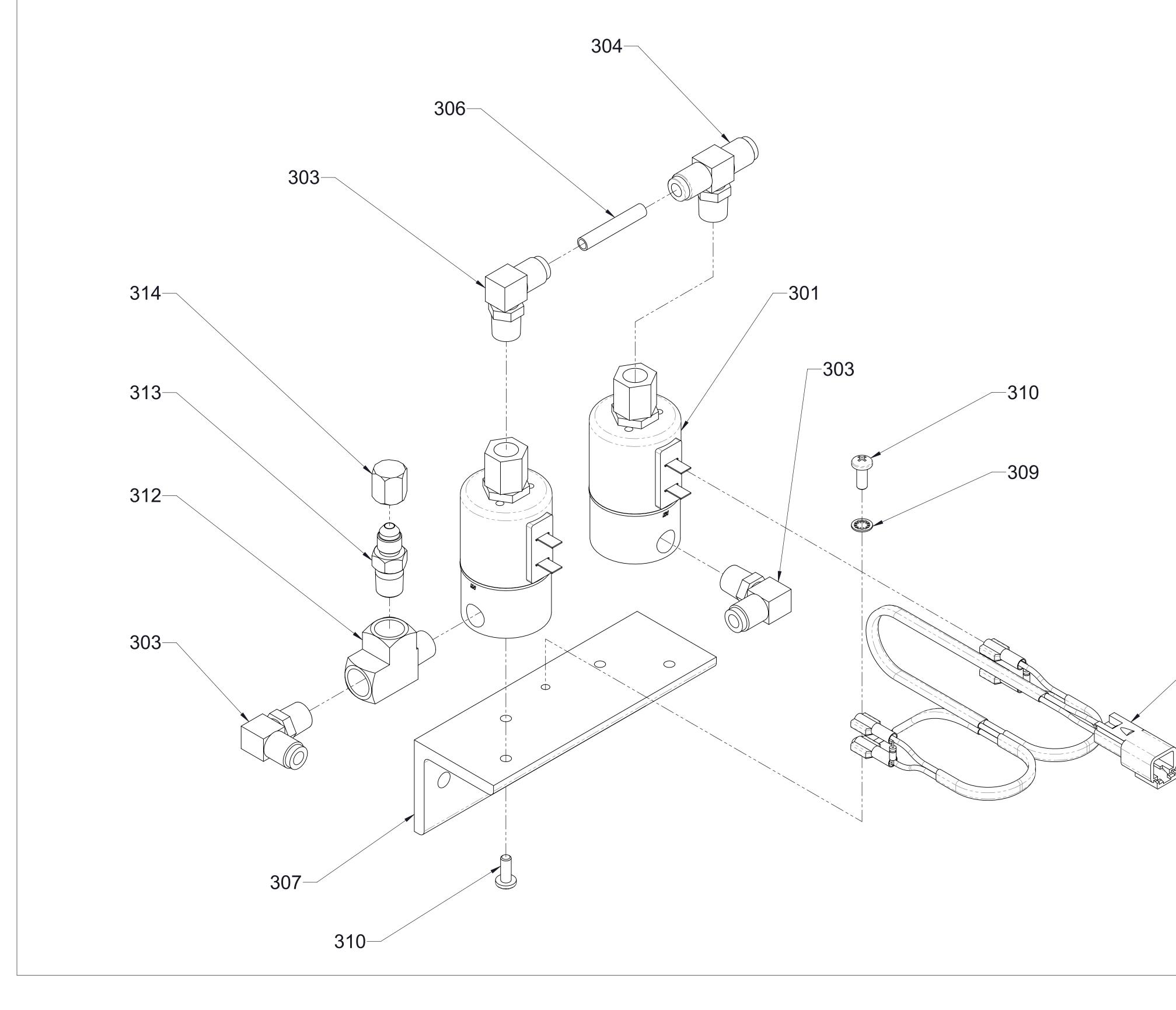


**Compressor PMC** 

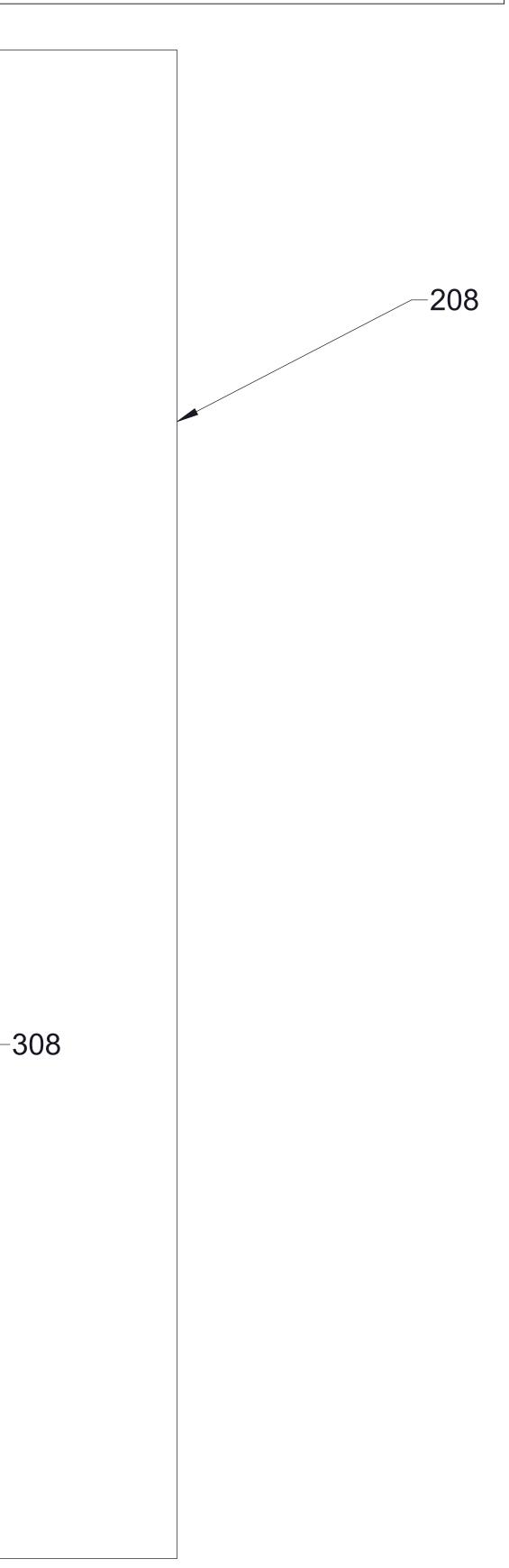
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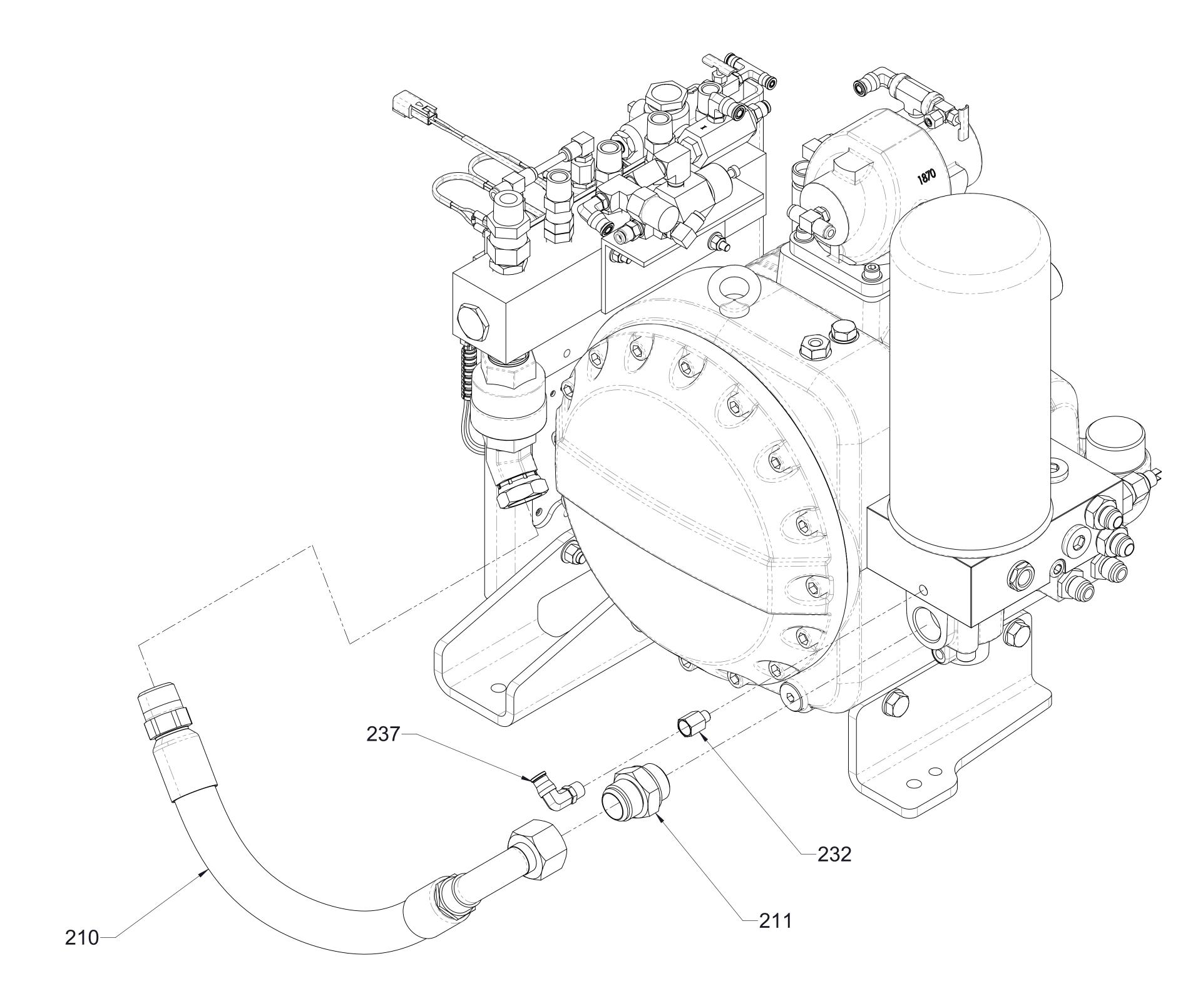


Ref No.	Description
209	Balance Valve Assembly
269	Balance Valve Repair Kit
801	Tee-Branch, 1/8 MNPT x 1/4 AB x1/4 AB
802	Connector-Straight, 1/8 MNPT x 1/4 AB
803	Bushing-Reducing, 1/2 NPT x 1/8 NPT
804	Valve-Trim, Straight, 1/8 NPT
805	Balance Valve Subassembly
807	Elbow-90°, 1/4 MNPT x 1/4 AB



Ref No.	Description
208	Auto-Sync Subassembly
301	Valve-Solenoid
303	Elbow-90°, 1/4 MNPT x 1/4 AB
304	Tee-Branch, 1/4 MNPT x 1/4 AB x 1/4 AB
306	Tubing-Air Brake, 1/4 in, Red
307	Bracket-Angle, Auto-Sync
308	Harness-Wire Solenoid
309	Washer-Lock, Internal Tooth, #10
310	Screw-Machine, Pan Hd, #10-32 x 1/2 in
312	Tee-Run, 1/4 FNPT x 1/4 MNPT x 1/4 FNPT
313	Adapter-Straight, 4 MJIC x 1/4 MNPT
314	Cap, 4 JIC





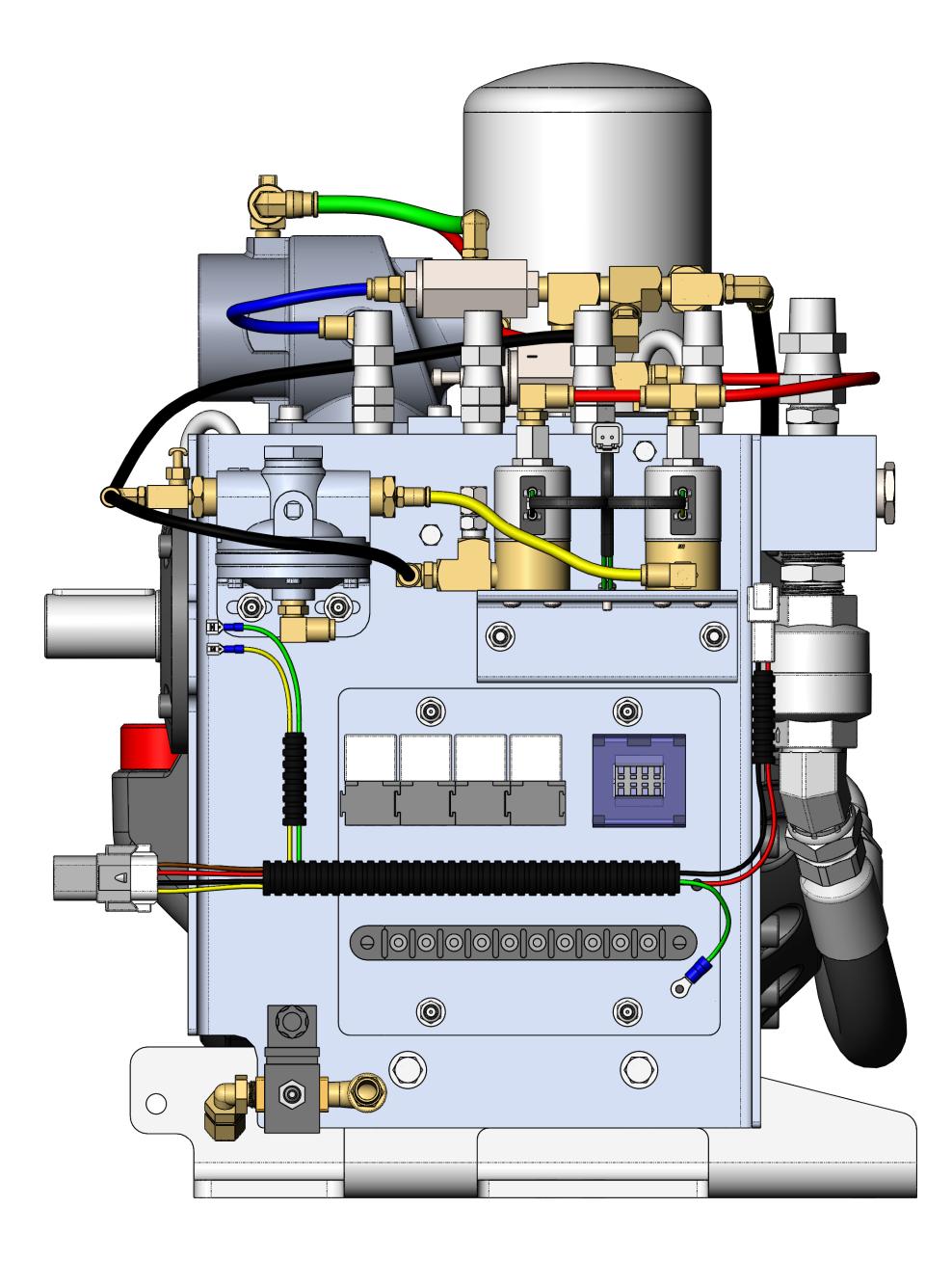
Ref No.
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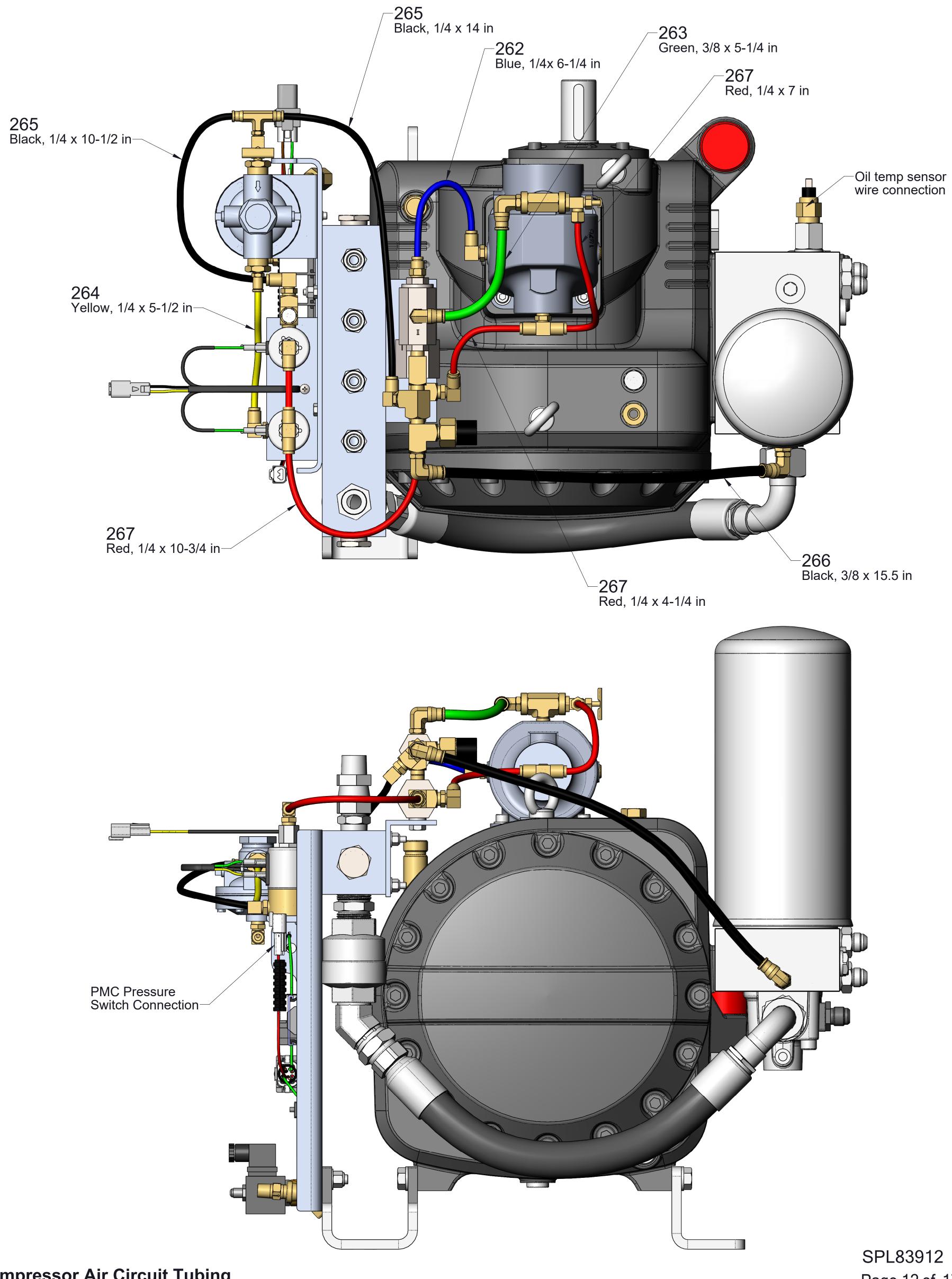
#### Air Manifold Hose

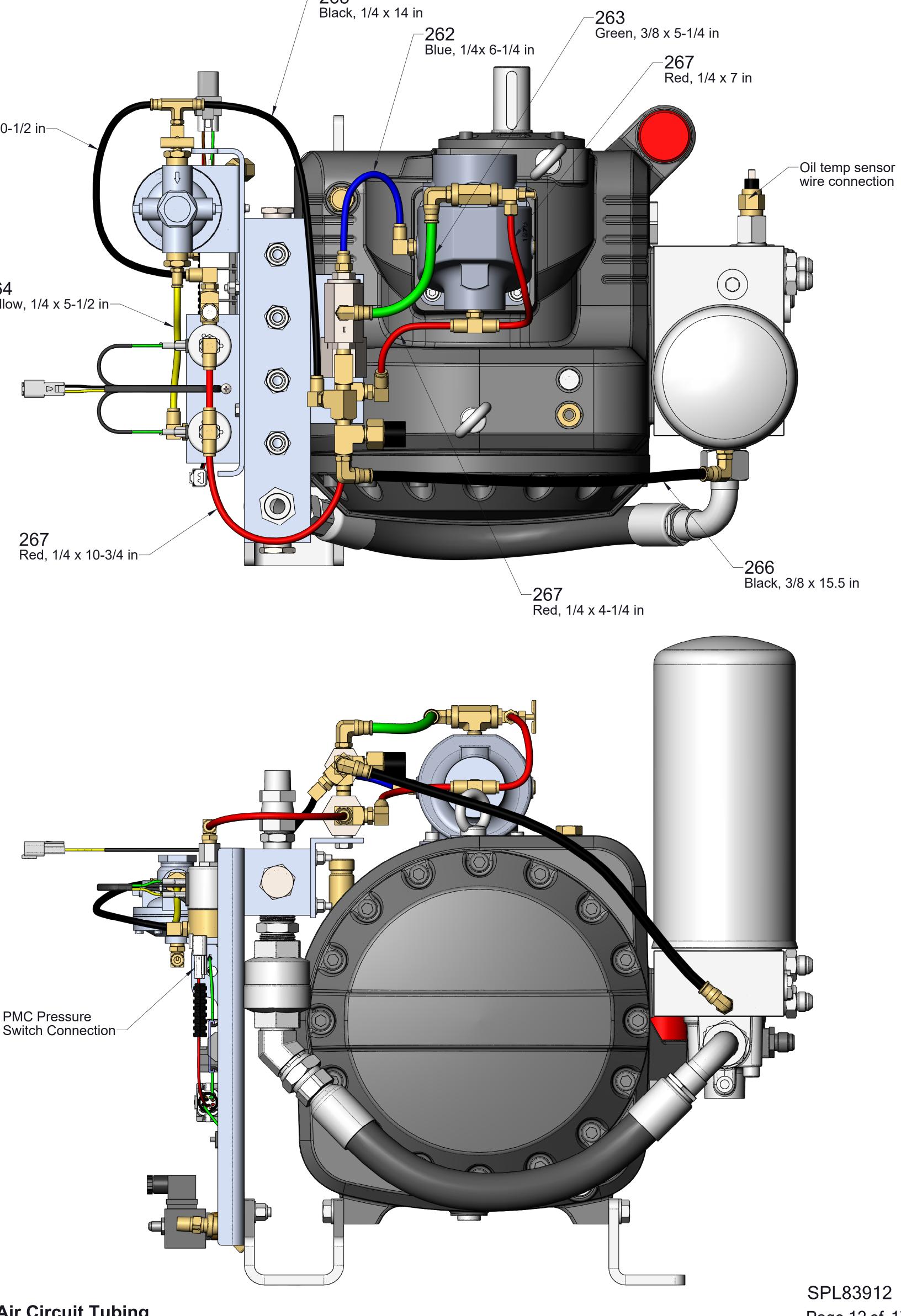
Description
Hose-Hydraulic, 1 in x 20 in
Adapter-Straight, 1 in JIC x 1 BSPP
Adapter, 1/8 BSPP x 1/4 MNPT
Fitting-Elbow, 3/8 PTC x 1/4 MNPT, 90°



Ref No.	Description
262	Tubing-Air Brake, Blue, 1/4 in
263	Tubing-Air Brake, Green, 3/8 in
264	Tubing-Air Brake, Yellow, 1/4 in
265	Tubing-Air Brake, Black, 1/4 in
266	Tubing-Air Brake, Black, 3/8 in
267	Tubing-Air Brake, Red, 1/4 in



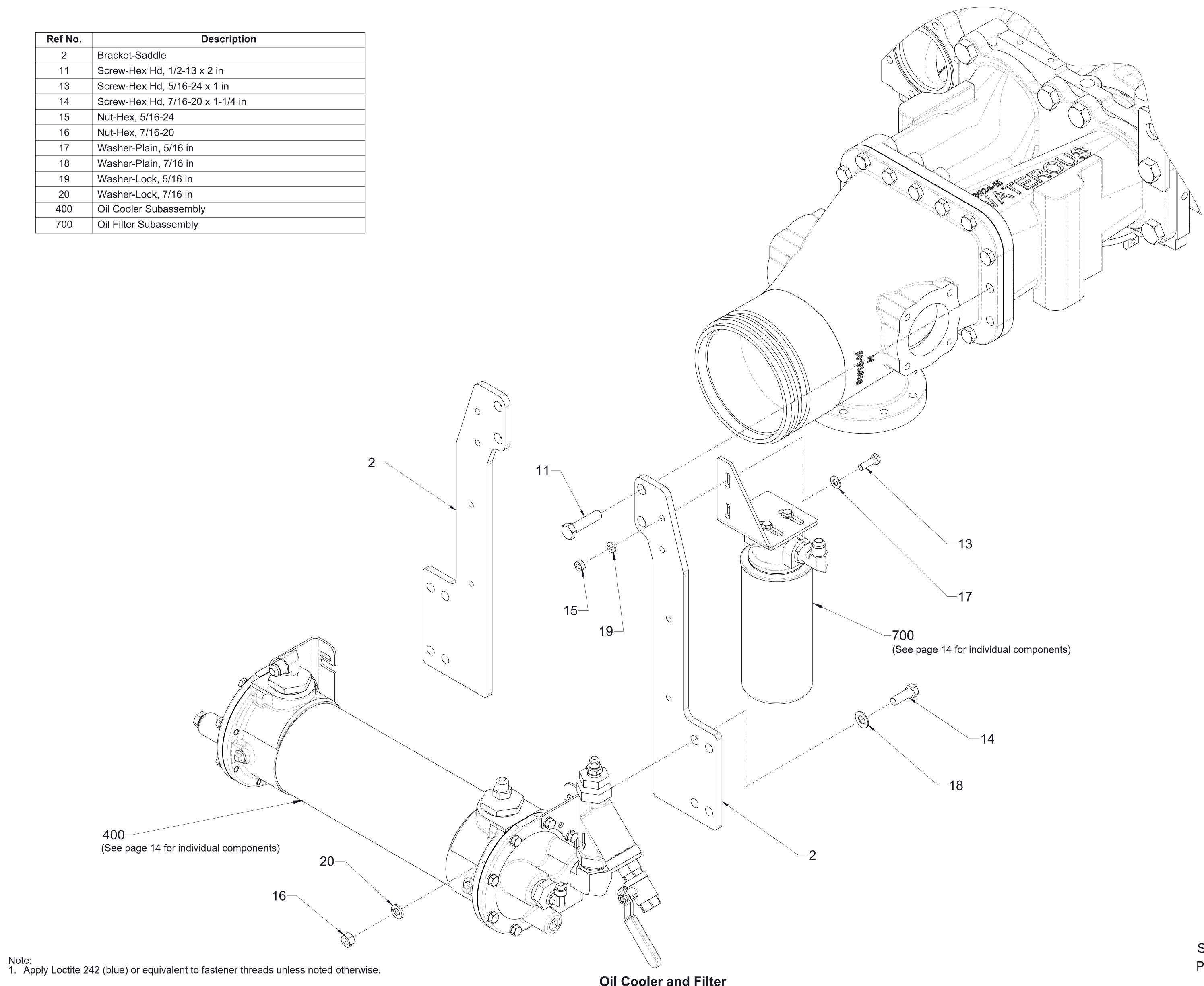




## **Compressor Air Circuit Tubing**

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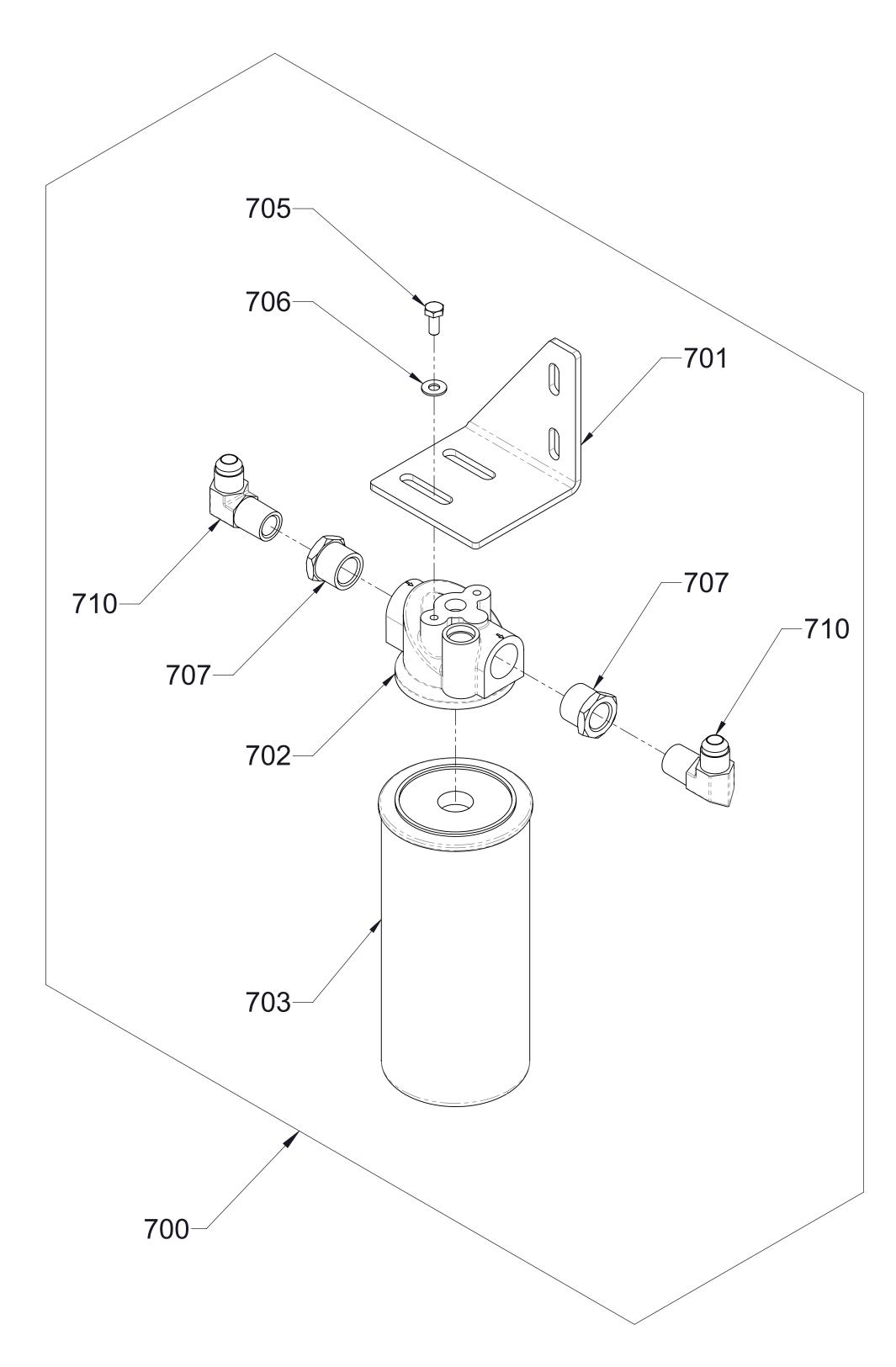
Ref No.	Description
2	Bracket-Saddle
11	Screw-Hex Hd, 1/2-13 x 2 in
13	Screw-Hex Hd, 5/16-24 x 1 in
14	Screw-Hex Hd, 7/16-20 x 1-1/4 in
15	Nut-Hex, 5/16-24
16	Nut-Hex, 7/16-20
17	Washer-Plain, 5/16 in
18	Washer-Plain, 7/16 in
19	Washer-Lock, 5/16 in
20	Washer-Lock, 7/16 in
400	Oil Cooler Subassembly
700	Oil Filter Subassembly



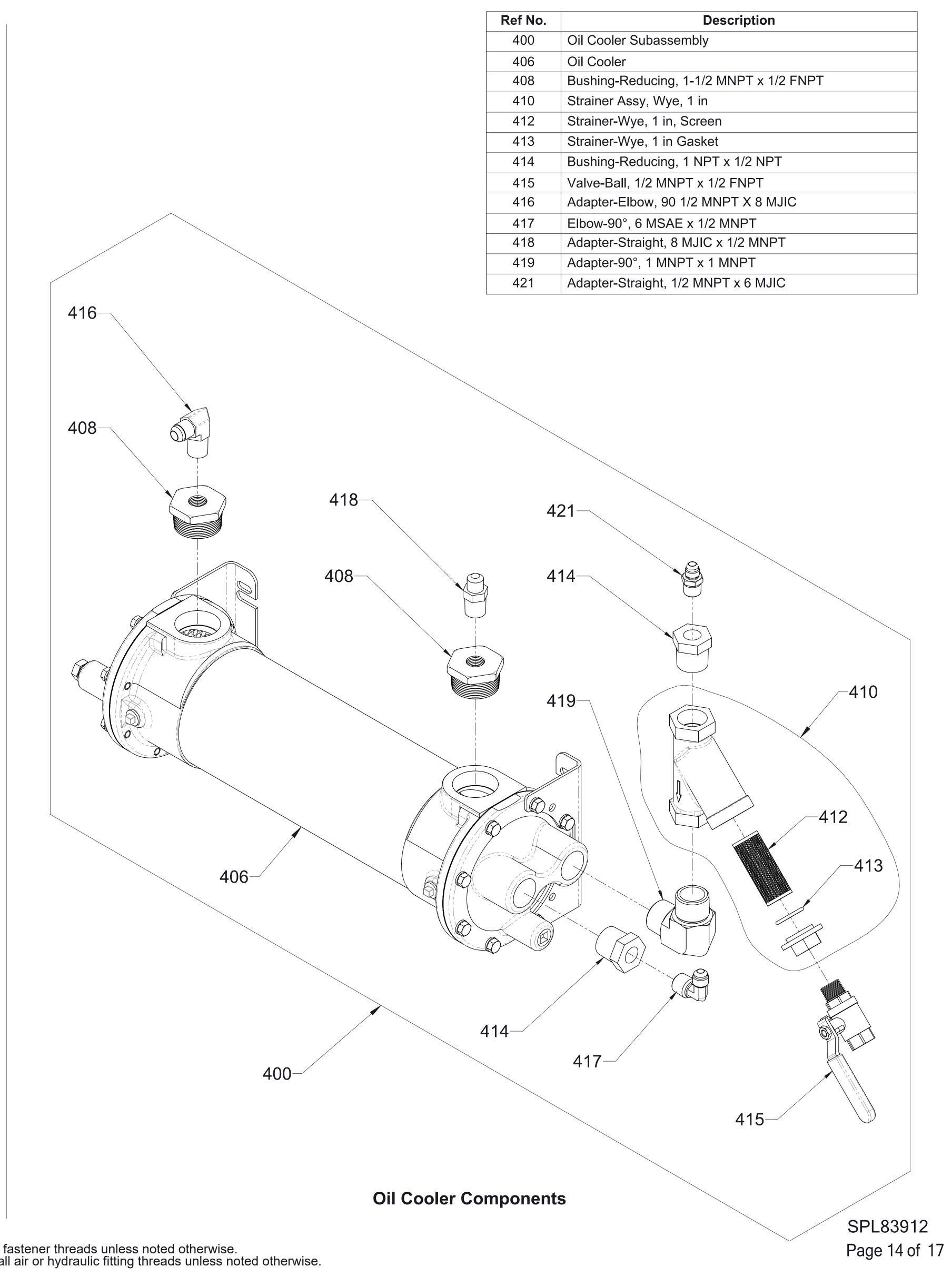
**Oil Cooler and Filter** 

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Ref No.	Description
700	Oil Filter Subassembly
701	Bracket-Separator Filter
702	Hydraulic Filter Head, Large
703	Filter-Oil, Large
705	Screw-Hex Hd, 1/4-20 x 5/8 in
706	Washer-Plain, 1/4 in
707	Bushing 3/4 x 1/2
710	Adapter-Elbow, 90 1/2 MNPT X 8 MJIC

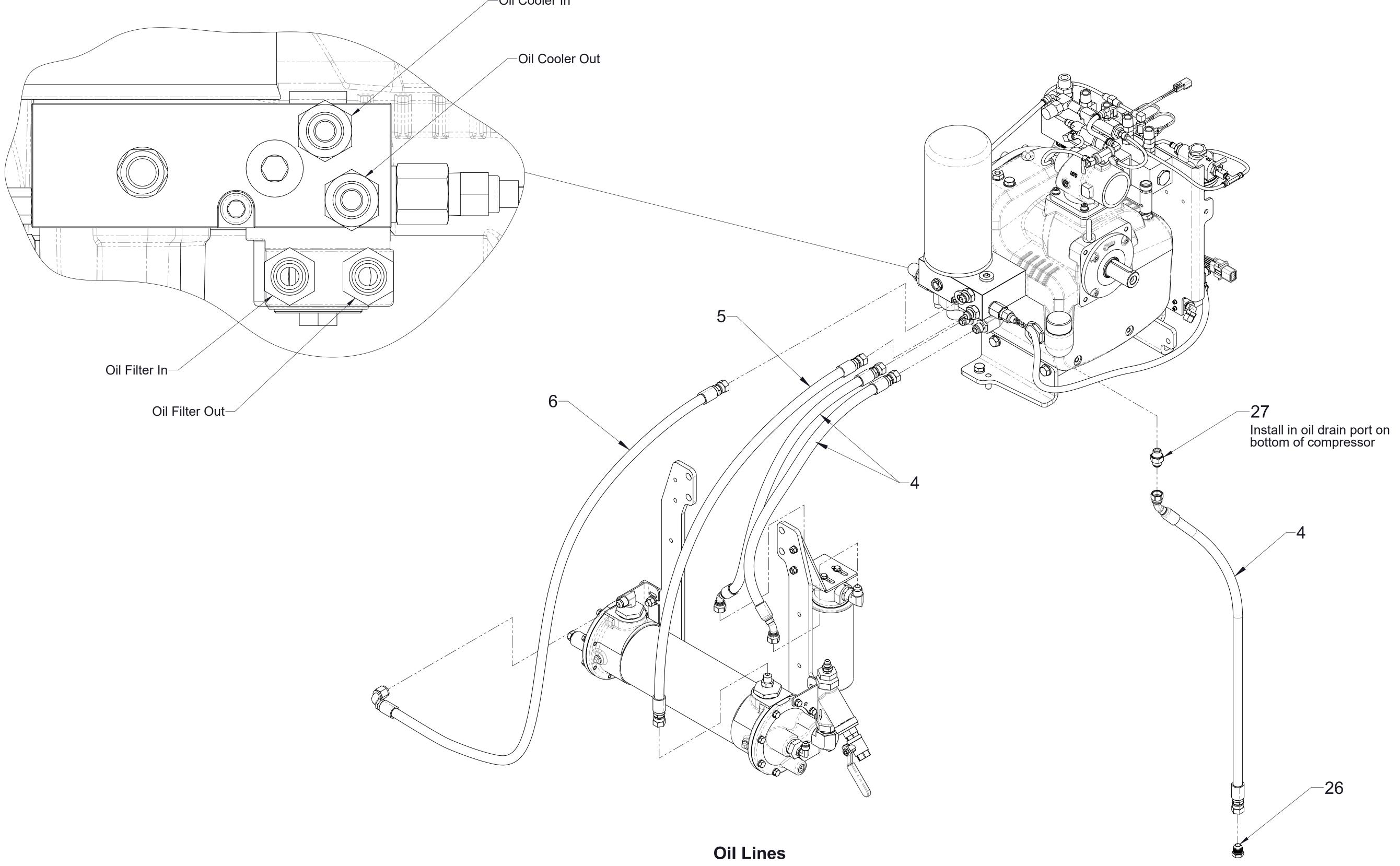


#### **Oil Filter Components**

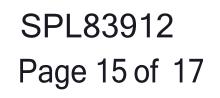


Description
Oil Cooler Subassembly
Oil Cooler
Bushing-Reducing, 1-1/2 MNPT x 1/2 FNPT
Strainer Assy, Wye, 1 in
Strainer-Wye, 1 in, Screen
Strainer-Wye, 1 in Gasket
Bushing-Reducing, 1 NPT x 1/2 NPT
Valve-Ball, 1/2 MNPT x 1/2 FNPT
Adapter-Elbow, 90 1/2 MNPT X 8 MJIC
Elbow-90°, 6 MSAE x 1/2 MNPT
Adapter-Straight, 8 MJIC x 1/2 MNPT
Adapter-90°, 1 MNPT x 1 MNPT
Adapter-Straight, 1/2 MNPT x 6 MJIC

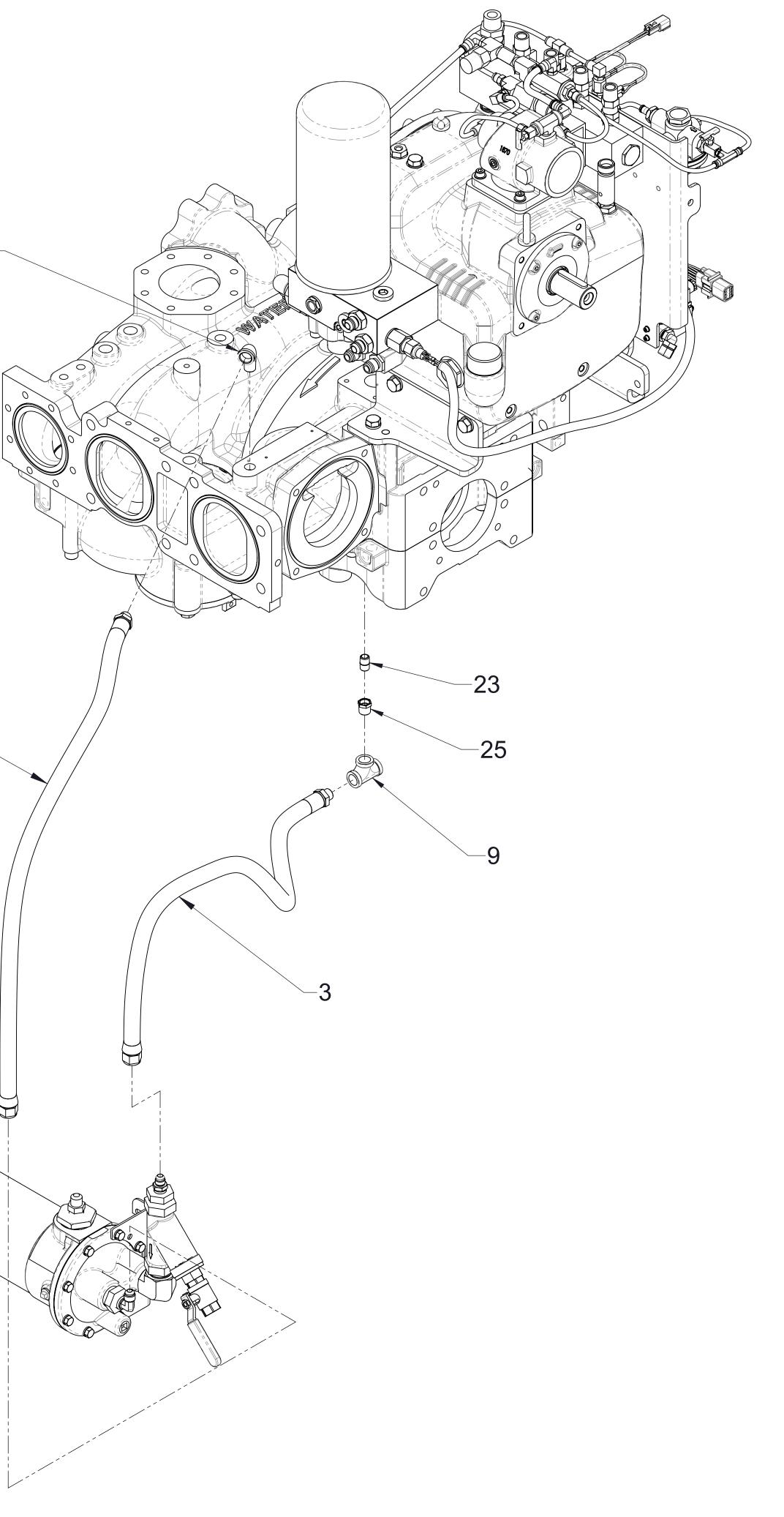
Ref No.	Description
4	Hose-Hydraulic, 8 JIC x 33 in
5	Hose-Hydraulic, 8 JIC x 38 in
6	Hose-Hydraulic, 8 JIC x 50 in
26	Plug-8 JIC
27	Adapter-Straight, 1/2 JIC x 3/8 BSPP

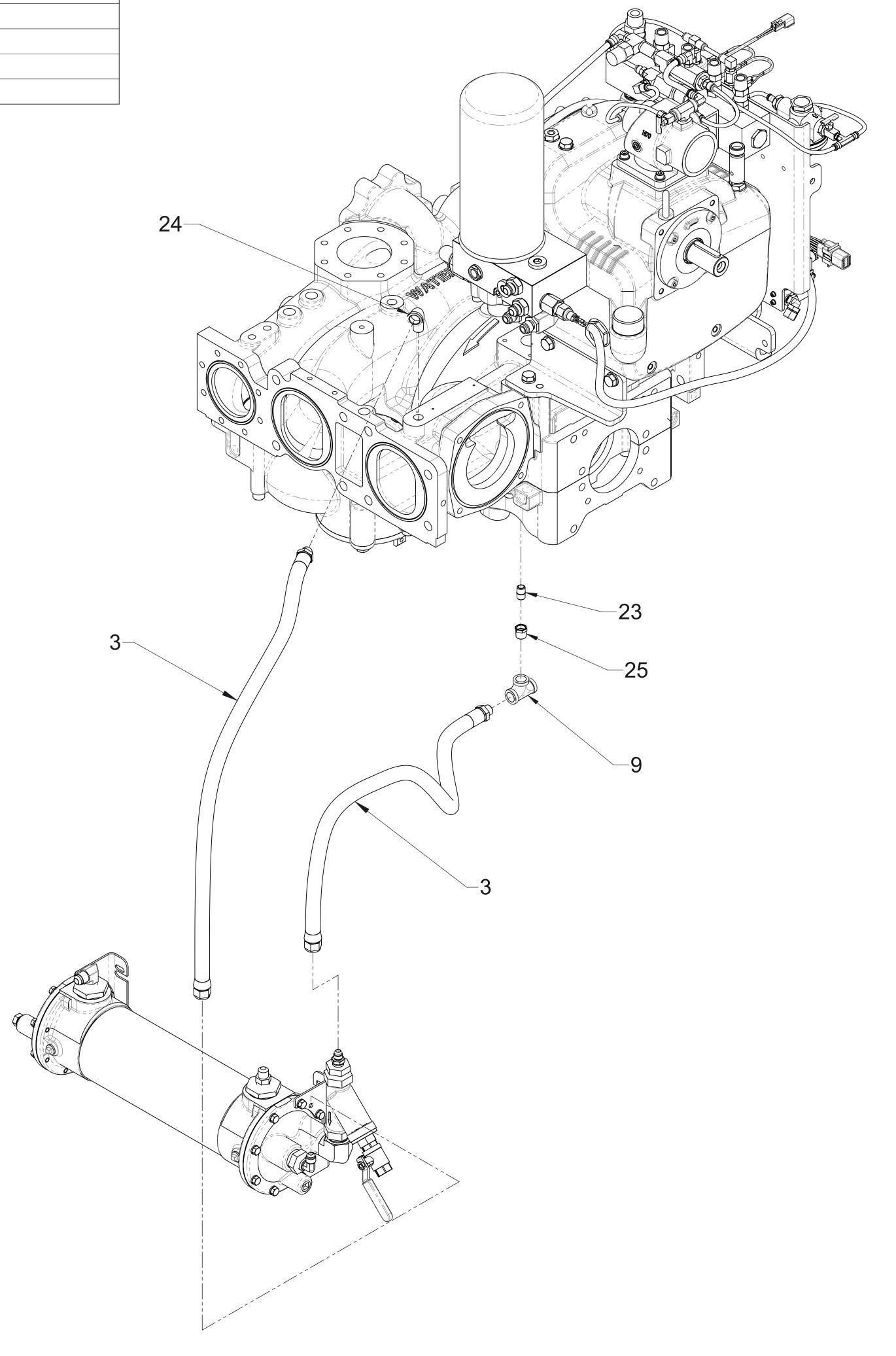




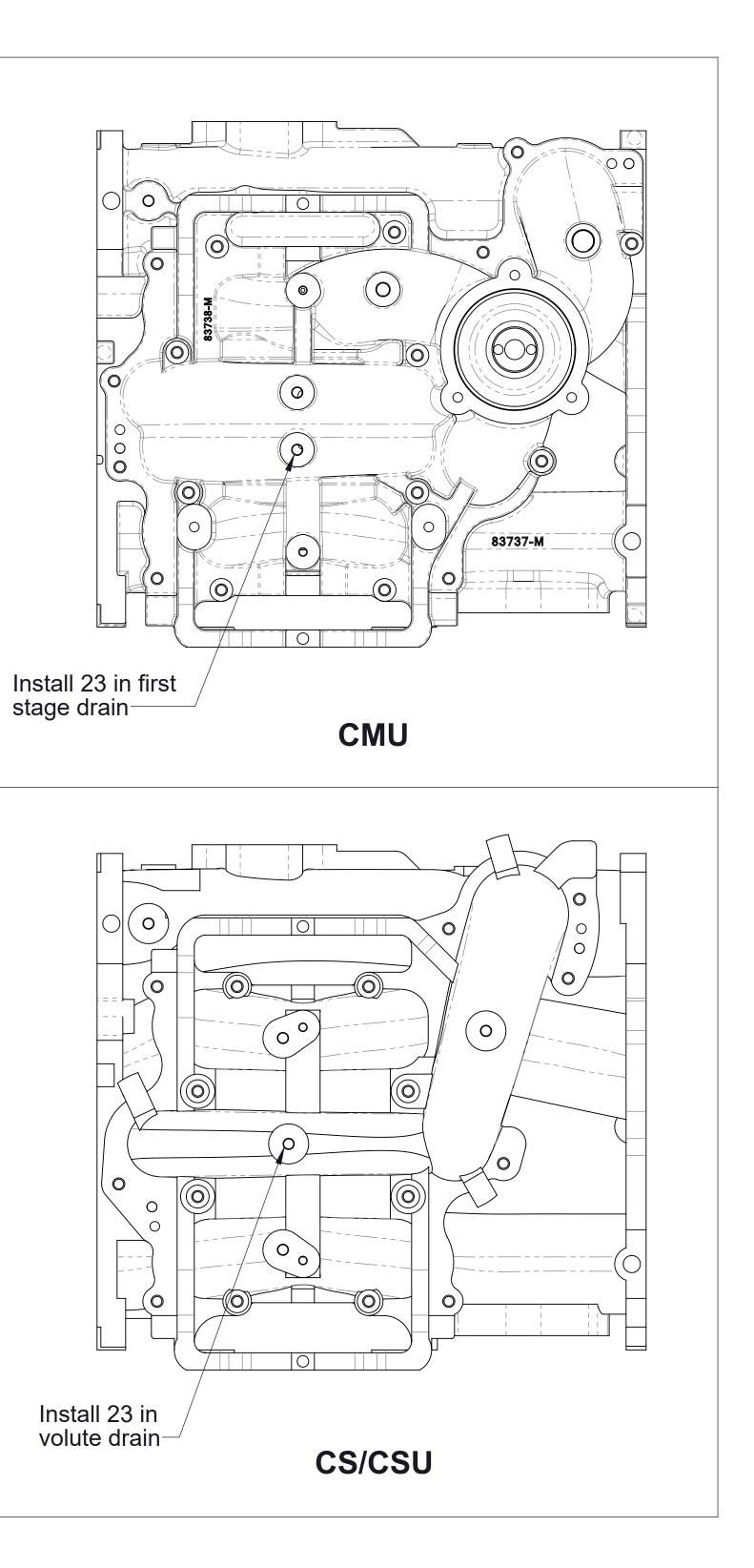


Ref No.	Description
3	Hose, 6 SAE x 3/8 MNPT x 48 in
9	Tee-Standard, Pipe, 3/8 NPT
23	Nipple-Pipe, 1/4 NPT x 7/8 in
24	Elbow-Street, 90°, 3/8 NPT
25	Bushing-Reducing, Pipe, 3/8 x 1/4 NPT

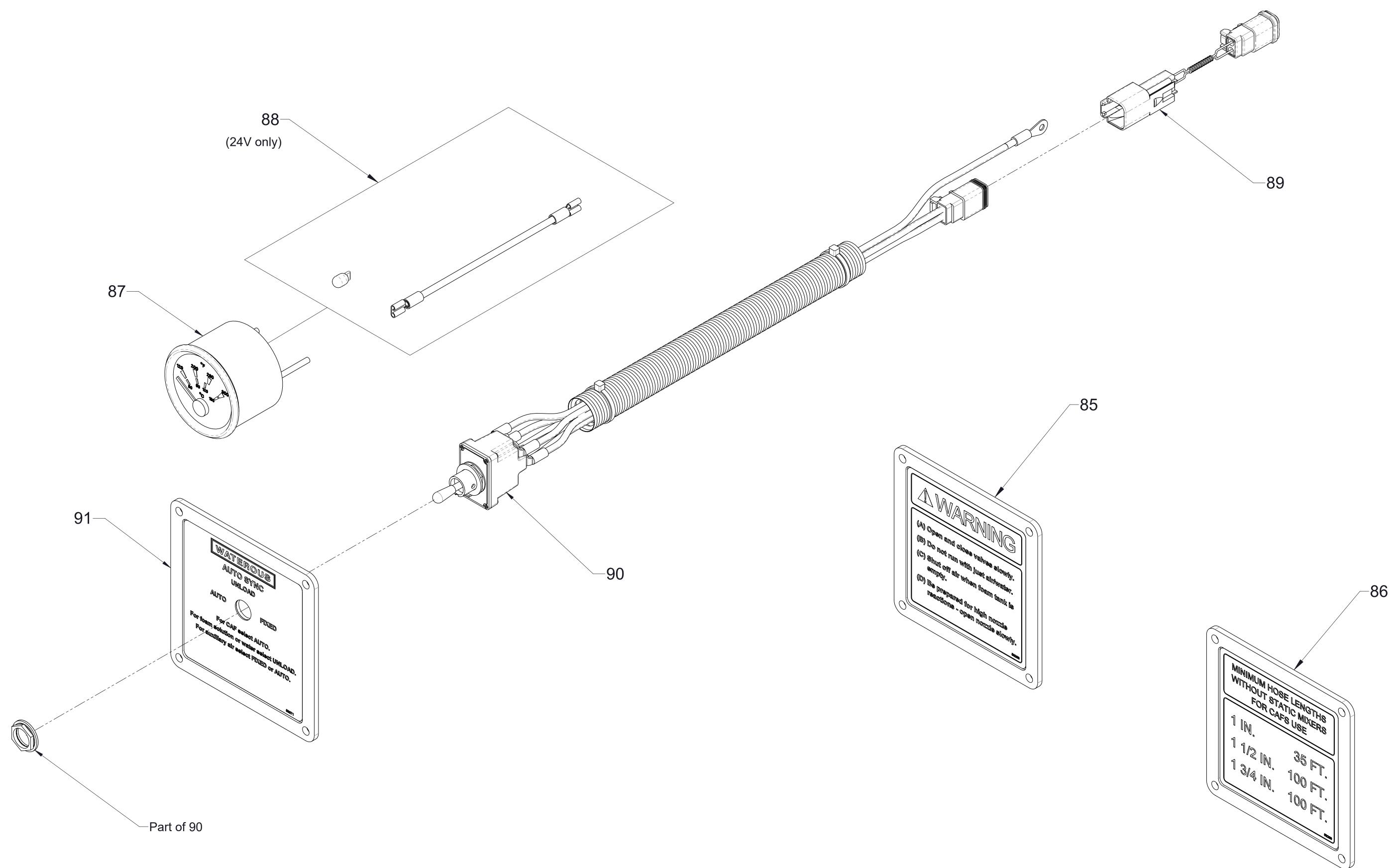




Water Lines (CMU Shown)



Ref No.	Description
85	Plate-Panel, Warning, Compressed Air
86	Plate-Panel, Hose Length
87	Gauge-Oil Temp with Dual Scale
88	Kit-Conversion, Oil Temp Gauge
89	Harness-Extension
90	Switch Harness Electric Auto-Sync
91	Plate-Electric Auto-Sync



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