

## TECHNICAL BULLETIN No. 0108

## TC10/TC20 Series Transmission

Effective on orders scheduled to ship January 3, 2011, the TC20 Series Power Take-Off will replace the TC10 Series Power Take-off. The key improvements are listed below:

- Case Dimensions: The envelope size of the TC20 has been decreased. The dimensional differences between the TC10 and TC20 Series are shown in <u>A-1175, TC10 to TC20 Series PTO Dimensional Differences</u>.
- Case Weight:
  - o Case: The TC20 Series case weighs 31 lbs. (14 kg) less than the TC10 Series
  - Lubrication: The TC20 Series uses 8 quarts of lubricant versus 12 quarts for the TC10 Series. This results in 7 lbs. (3.2 kg) of weight savings plus an additional cost savings (purchasing less lubricant).
- Internal Component Inspection: The TC20 Series design includes a pan on the bottom of the case which can be removed to inspect internal driveline components.
- Improved Shifting: The new shift design allows for greater shift force. Coupled with the Allison Transmission MY09 software enhancements, improvement has been achieved for the engagement and disengagement of split-shaft (pump) transmissions (see <a href="Technical Bulletin No. 103">Technical Bulletin No. 103</a>, Allison <a href="Transmission Software Changes">Transmission Software Changes</a>).

NOTE: The information in this technical bulletin was current at the time of printing. Waterous reserves the right to change this information.