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WATEROUS COMPANY
SOUTH ST. PAUL, MINNESOTA

MANUAL TRANSFER VALVE ACTUATOR ASSEMBLY

REF NO.	DESCRIPTION	REF NO.	DESCRIPTION
AM1	Handle	AM14	Lock washer, 3/8 in.
AM2	Spring	AM15	Clevis pin, zinc plated, 1/4 x 1-1/4 in.
AM3	Pivot pin	AM16	Spirol pin, 1/4 x 1-1/4 in.
AM4	Spring housing	AM17	Roll pin, SS, 1/8 x 3/4 in.
AM5	Gear sector	AM22*	Hex nut, No. 8-32 (not furnished by Waterous after 5/15/88)
AM7	Control arm assembly (includes AM9)	AM23*	Lock washer, No. 8 (not furnished by Waterous after 5/15/88)
AM8	Ball joint, 3/8-24	AM24*	Rnd hd screw, SS, 8-32 x 3/8 in. (not furnished by Waterous after 5/15/88)
AM9	Pivot bearing (part of AM7, available individually for repairs)	AM25*	Snap bushing (used before 2/25/91)
AM10	Hex nut, 3/8-24	AM26	Panel plate
AM11	Cotter pin, SS, 3/32 x 1/2 in.	AM28	Flat washer, brass, 1/4 in.
AM12	Cotter pin, 1/8 x 1 in.	AM29*	Self threading nut, 3/16 in. (used after 2/25/91)
AM13	Flat washer, 1/2 in.		

PLEASE NOTE

WHEN ORDERING PARTS PLEASE SUPPLY PUMP SERIAL NUMBER

SPL80945

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SEE PUMP BODY ASSEMBLY FOR TRANSFER VALVE COVER AND RELATED PARTS.

SEE PUMP BODY ASSEMBLY

